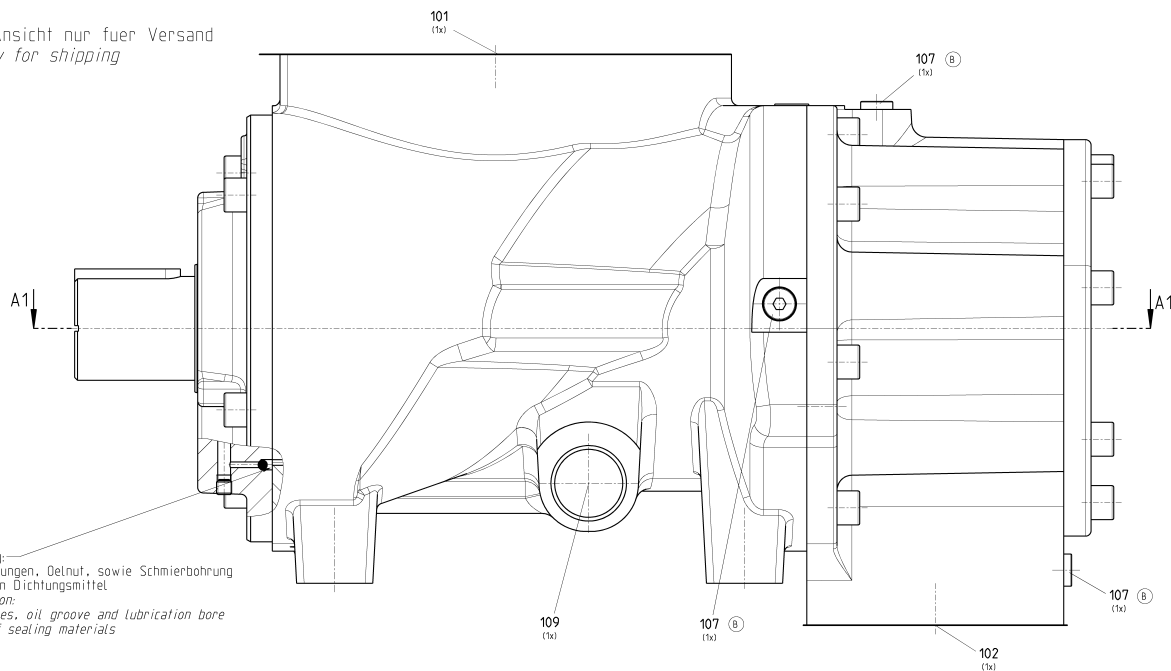
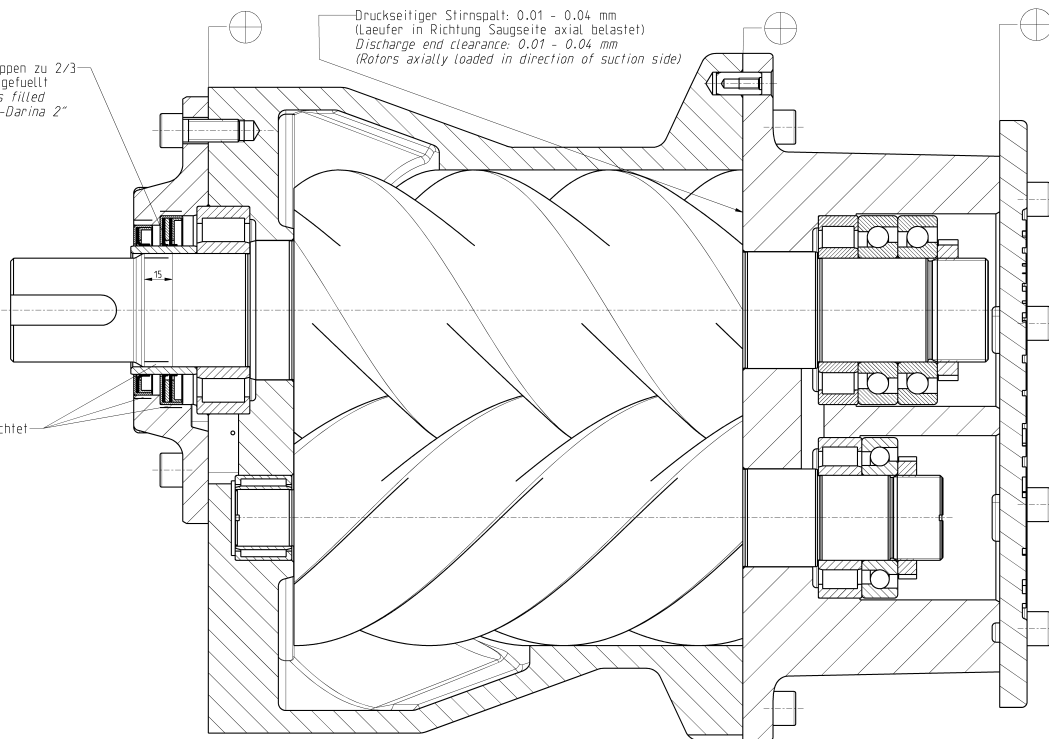


Achtung: —  
Ölbohrungen, Ölnut, sowie Schmierbohrung  
frei von Dichtungsmittel  
Attention:  
Oil bores, oil groove and lubrication bore  
free of sealing materials

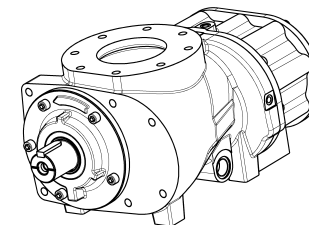


Raum zwischen den Dichtlippen zu 2/3 mit Fett "Shell-Darina 2" gefüllt  
Space between sealing lips filled by 2/3 with grease "Shell-Darina 2"

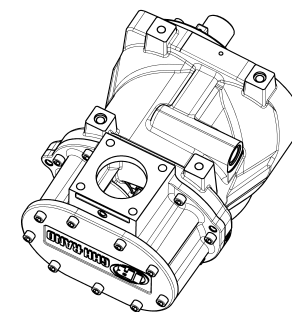
Druckseitiger Stirnspalt: 0.01 - 0.04 mm  
(Laeufer in Richtung Saugseite axial belastet)  
Discharge end clearance: 0.01 - 0.04 mm  
(Rotors axially loaded in direction of suction side)



Bereich mit Loctite eingedichtet-  
*Area sealed with Loctite*



3:10



3:10

[illegible]