



PARTS CATALOG

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PC NO : 0CD10-G37102

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5.	OIL PAN
6.	MOUNTING FLANGE
7.	MOUNTING ELANGE
8.	BLOCK BLIND COVER
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10.	MAIN BEARING HOUSING
11.	CAMSHAFT BEARING
12.	BREATHER
13.	BREATHER
14.	SLINGING EYE
15.	SLINGING EYE
16.	CYLINDER HEAD
17.	CYLINDER HEAD
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21.	SUCTION MANIFOLD
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23.	EXHAUST MANIFOLD
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29.	FLYWHEEL

Fig.No.	GROUP NAME
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33.	CONNECTING ROD
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36.	DIPSTICK
37.	LUB. OIL STRAINER
38.	LUB. OIL PIPE
39.	LUB. OIL PIPE
40.	COOLING WATER PUMP
41.	COOLING WATER PUMP
42.	COOLING WATER FAN
43.	COOLING WATER PIPE
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47.	FUEL FEED PUMP
48.	FUEL INJECTION VALVE
49.	FUEL INJECTION VALVE
50.	FUEL OIL STRAINER
51.	FUEL OIL INJECTION PIPE
52.	FUEL OIL INJECTION PIPE
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CONTENTS

MODEL :
PC NO : 0CD10-G37102

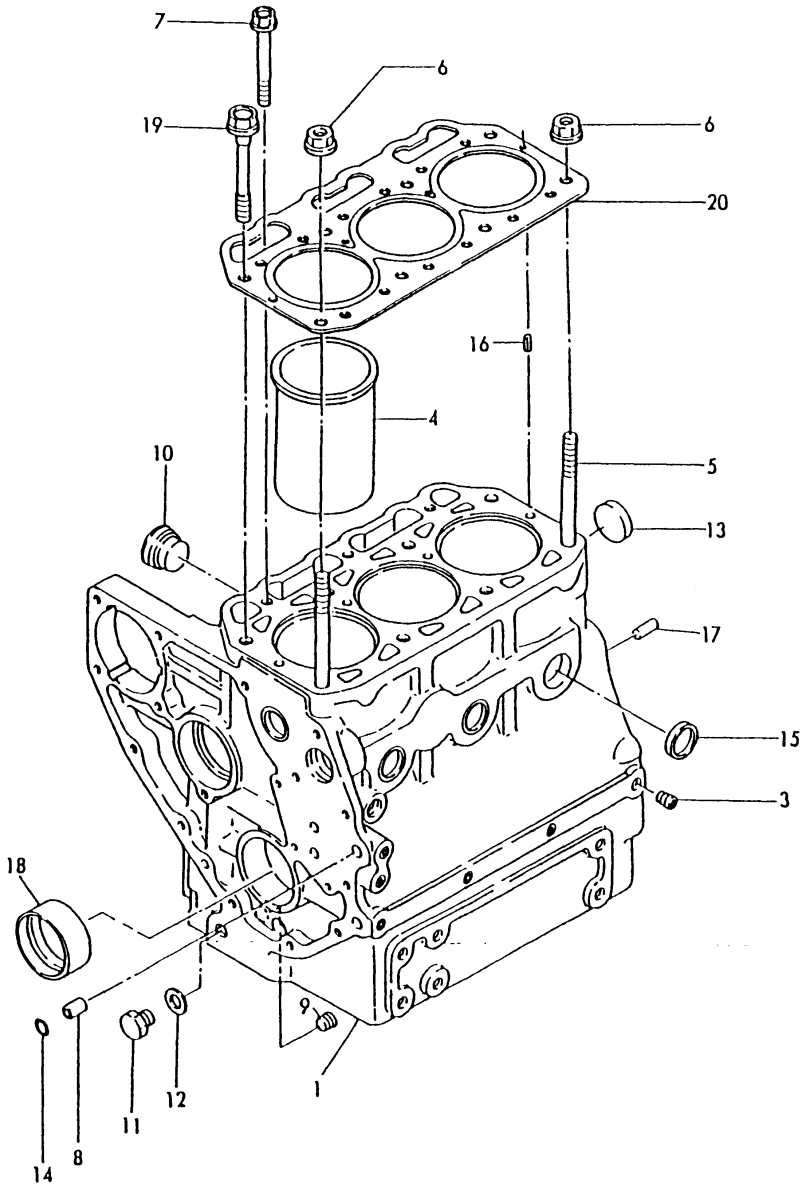
Fig.No. GROUP NAME

- 60. ELECTRIC EQUIPMENT
- 61. ELECTRIC EQUIPMENT
- 62. THERMOSTART DEVICE
- 63. THERMOSTART DEVICE
- 64. STARTING MOTOR(COMPONENT PARTS
- 65. GENERATOR COMPONENT PARTS
- 66. GASKET KIT
- 67. GASKET KIT

Fig.No. GROUP NAME

Fig.1. CYLINDER BLOCK

D21000-01113
U71037-01400
D21450-02101



OCD10-G37102 1. CYLINDER BLOCK

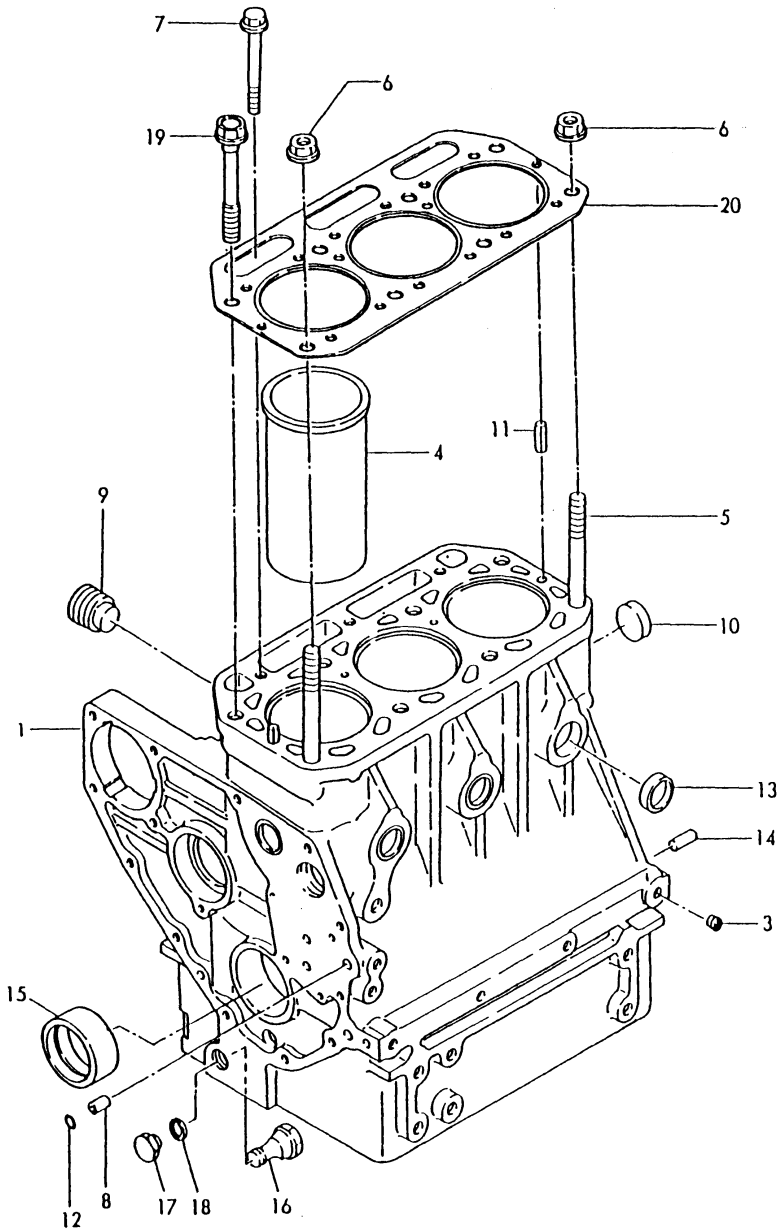
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(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721000-01561	BLOCK ASSY, CYLINDER	1							
3	2	124060-01050	PLUG, PT1/8	6							
4	2	121000-01100	LINER, CYLINDER	3							
5	2	121450-01210	STUD, CYL. HEAD	2							
6	2	121450-01220	NUT, CYL. HEAD	2							
7	2	129350-01230	BOLT, CYL. HEAD	3							
8	2	124085-01900	GUIDE, O-RING	2							
9	2	124160-01910	PLUG PT1/4	1							
10	2	171051-01921	PLUG	2							
11	2	121450-01960	PLUG PF1/4	1							
12	2	121450-01980	GASKET	1							
13	2	121450-01990	PLUG 30	1							
14	2	24311-000100	O-RING 1A P-10.0	2							
15	2	27241-300000	PLUG 30	5							
16	2	22351-060012	SPRING PIN 6X12	2							
17	2	22312-080160	PARALLEL PIN 8X 16	2							
18	2	121450-02100	MAIN BEARING	1							
19	1	121450-01203	BOLT, CYL. HEAD	6							
20	1	121000-01330	GASKET, CYL. HEAD	1							

Fig.2. CYLINDER BLOCK

U71002-01100
U71009-01400
D21550-02100

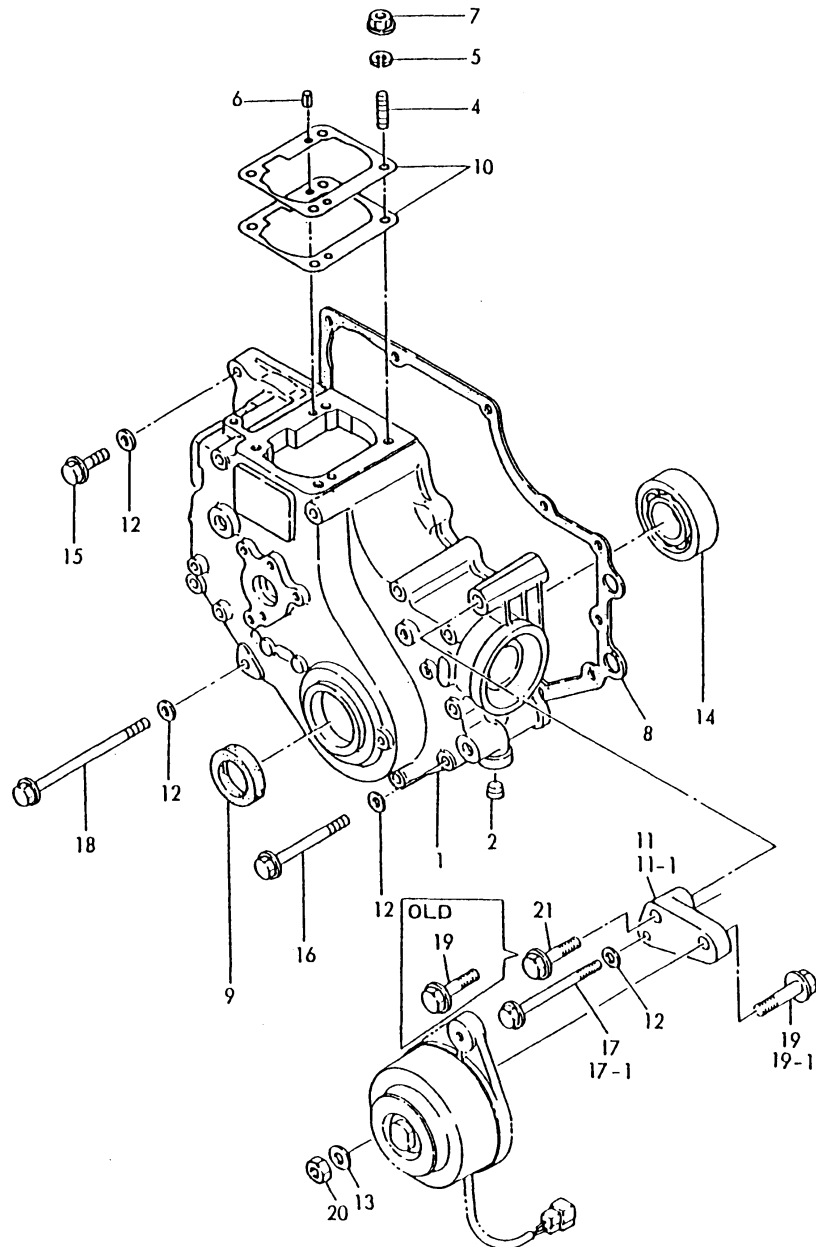


OCD10-G37102 2. CYLINDER BLOCK

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721500-01562	BLOCK ASSY, CYLINDER		1						
3	2	124060-01050	PLUG, PT1/8		8						
I 3-1	2	124060-01050	PLUG, PT1/8		7					K	
(B=E98719)											
4	2	121500-01100	LINER, CYLINDER		3						
5	2	121450-01210	STUD, CYL. HEAD		2						
6	2	121450-01220	NUT, CYL. HEAD		2						
7	2	129350-01230	BOLT, CYL. HEAD		3						
8	2	124085-01900	GUIDE, O-RING		2						
9	2	171051-01921	PLUG		2						
10	2	121450-01990	PLUG 30		1						
11	2	22351-060012	SPRING PIN 6X12		2						
12	2	24311-000100	O-RING 1A P-10.0		2						
13	2	27241-300000	PLUG 30		5						
14	2	22312-080160	PARALLEL PIN 8X 16		2						
15	2	121520-02100	MAIN BEARING		1						
16	2	124500-01950	BOLT		1						
17	2	121550-35100	CAP NUT		1						
18	2	121550-35110	GASKET 18		1						
19	1	121550-01200	BOLT, CYL. HEAD		6						
20	1	121575-01333	GASKET, CYL. HEAD		1						
I 20-1	1	121575-01334	GASKET,CYL. HEAD		1					N	
(B=E98719)											



U71002-01200
U71037-01200

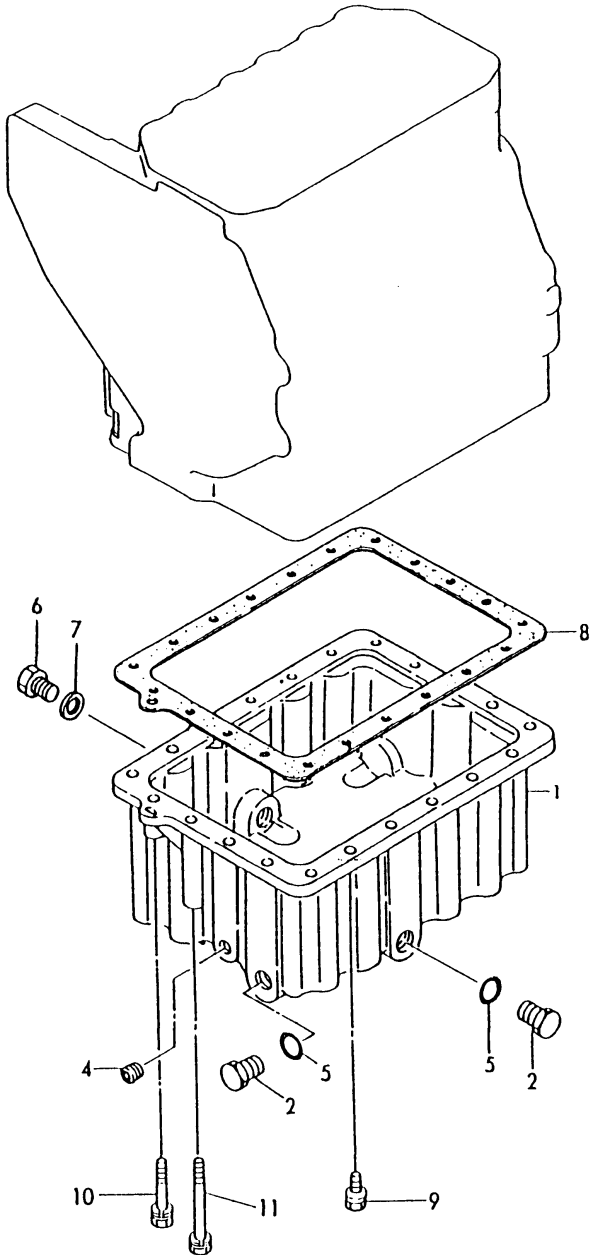
0CD10-G37102 3. GEARS HOUSING

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721000-01611	HOUSING ASSY, GEARS	1	1						
	2	124060-01050	PLUG, PT1/8	1	1						
4	2	121450-01560	STUD M 8X 22	4	4						
I	5	2 22217-080000 (A=EXXX) (B=EXXX)	SPRING WASHER 8	4	4						Z
	6	2 22351-040010	SPRING PIN 4X10	2	2						
	7	2 194990-22050	NUT W/WASHER 8	4	4						
	8	1 121575-01510	GASKET, GEAR HOUSING	1	1						
	9	1 121450-01801	SEAL TC25 40 8, OIL	1	1						
	10	1 121450-01951	SHIM SET	1	1						
	11	1 171003-77252	BRACKET, GENERATOR	1	1						
I	11-1	1 171003-77253 (A=EB2922) (B=E93641)	BRACKET,GENERATOR	1	1						S
I	12	1 22117-080000 (A=EXXX) (B=EXXX)	WASHER 8	12	12						Z
I	13	1 22137-100000 (A=EXXX) (B=EXXX)	WASHER 10,POLISHED	1	1						Z
	14	1 24101-063050	BALL BEARING	1	1						
	15	1 26106-080302	BOLT M 8X 30 PLATED	2	2						
	16	1 26106-080852	BOLT M 8X 85 PLATED	5	5						
	17	1 26106-081002	BOLT M 8X100 PLATED	1	1						
	17-1	1 26106-081052 (A=EB2922) (B=E93641)	BOLT M 8X105 PLATED	1	1						S
	18	1 26106-081152	BOLT M 8X115 PLATED	4	4						
	19	1 26106-100452	BOLT M10X 45 PLATED	2	2						
	19-1	1 26106-100502 (A=EB2922) (B=E93641)	BOLT M10X 50 PLATED	1	1						S
	20	1 26706-100002	NUT M10	1	1						
	21	1 26106-100552 (A=EB2922) (B=E93641)	BOLT M10X 55 PLATED	1	1						W

OCD10-G37102
Fig.4. OIL PAN



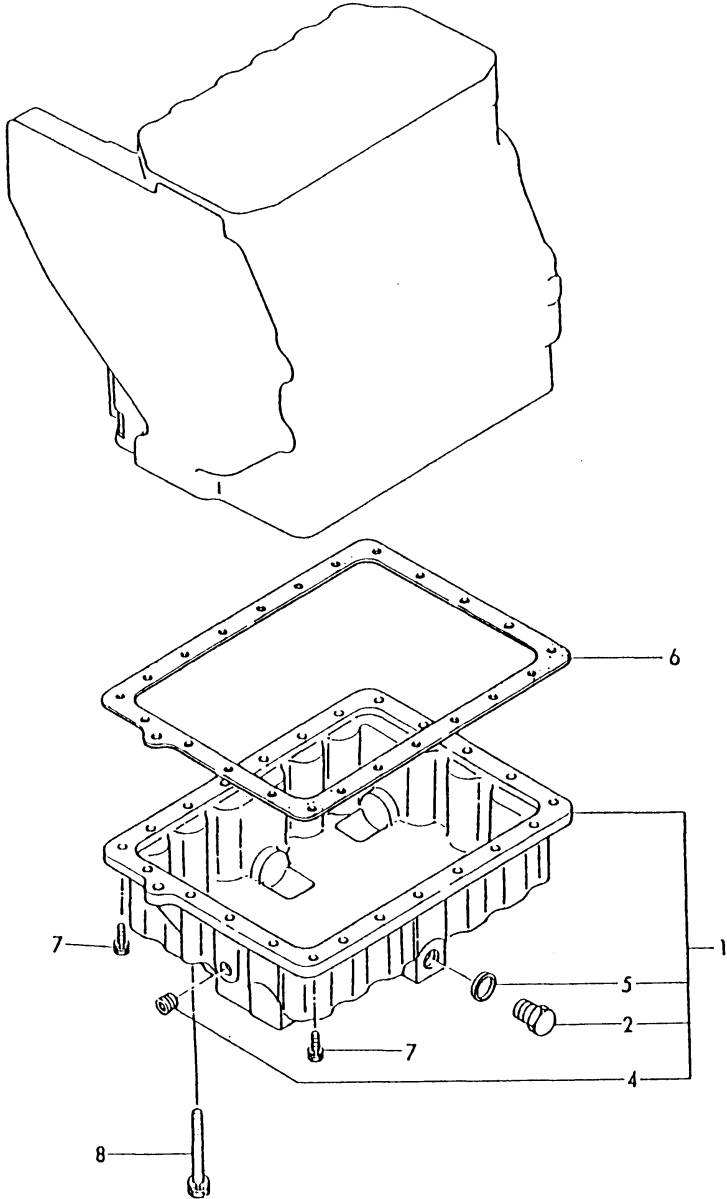
U71037-01300

OCD10-G37102 4. OIL PAN

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	771037-01540	SUMP ASSY, LUB OIL	1							
2	2	121400-01640	PLUG M16	2							
4	2	124160-01910	PLUG PT1/4	1							
5	2	24311-000180	O-RING 1A P-18.0	2							
6	2	23887-220002	PLUG	1							W
(A=EB1504)											
7	2	43400-500550	SEAL WASHER	1							W
(A=EB1504)											
8	1	121000-01750	GASKET, OIL SUMP	1							
9	1	26014-060202	BOLT M 6X 20	19							
10	1	26014-060402	BOLT M 6X 40	1							
11	1	26014-060852	BOLT M 6X 85 W/PW&SW	1							

Fig.5. OIL PAN

U71009-01300

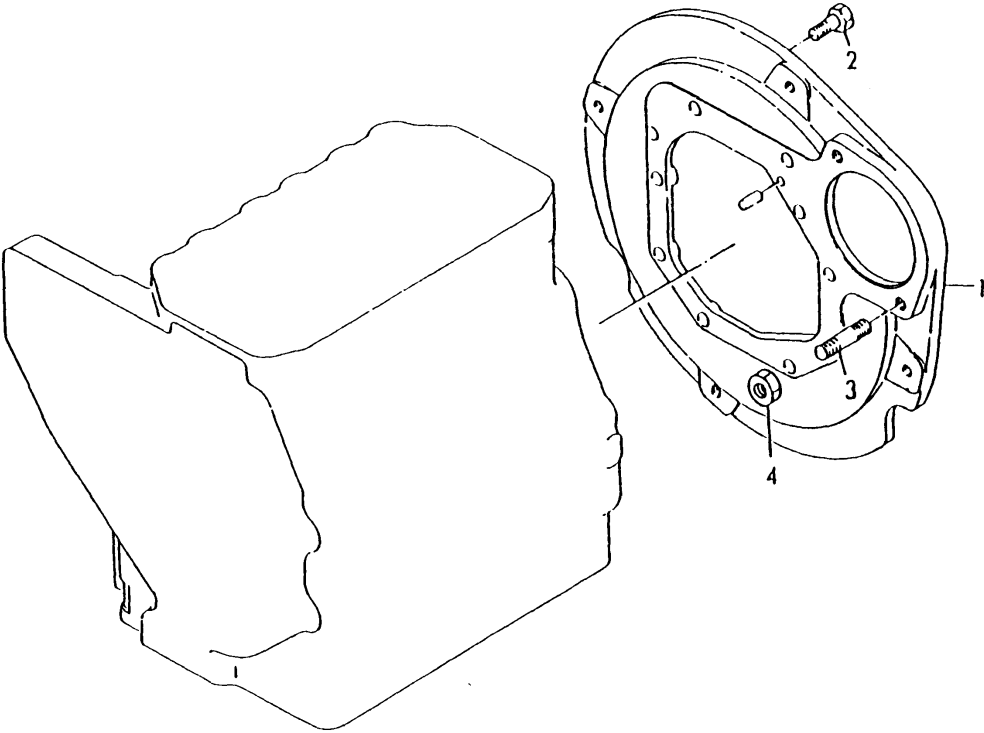


5. OIL PAN

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	771009-01540	SUMP ASSY,LUB OIL		1						
2	2	23887-220002	PLUG		1						
4	2	124160-01910	PLUG PT1/4		1						
5	2	43400-500550	SEAL WASHER		1						
6	1	121575-01750	GASKET, OIL SUMP		1						
7	1	26014-060202	BOLT M 6X 20		22						
8	1	26014-060652	BOLT M 6X 65		1						

Fig.6. MOUNTING FLANGE

U71037-01400



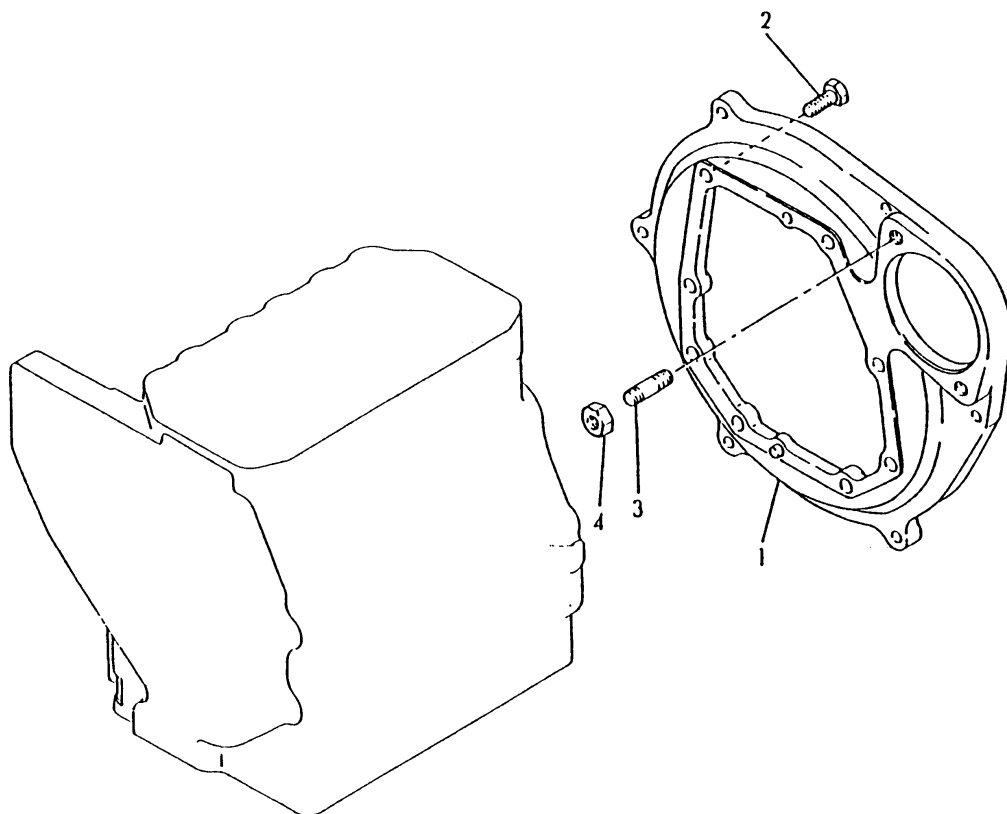
0CD10-G37102 6. MOUNTING FLANGE

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	171001-01601	FLANGE, MOUNTING	1							
I 1-1	1	171037-01600	FLANGE, MOUNTING	1						N	
(A=E XXX)											
2	1	26106-100252	BOLT M10X 25 PLATED	10							
I 2-1	1	26206-100252	BOLT M10X25	10						N	
(A=E XXX)											
3	1	26216-120252	STUD M12X 25 PLATED	2							
4	1	26716-120002	NUT M12	2							

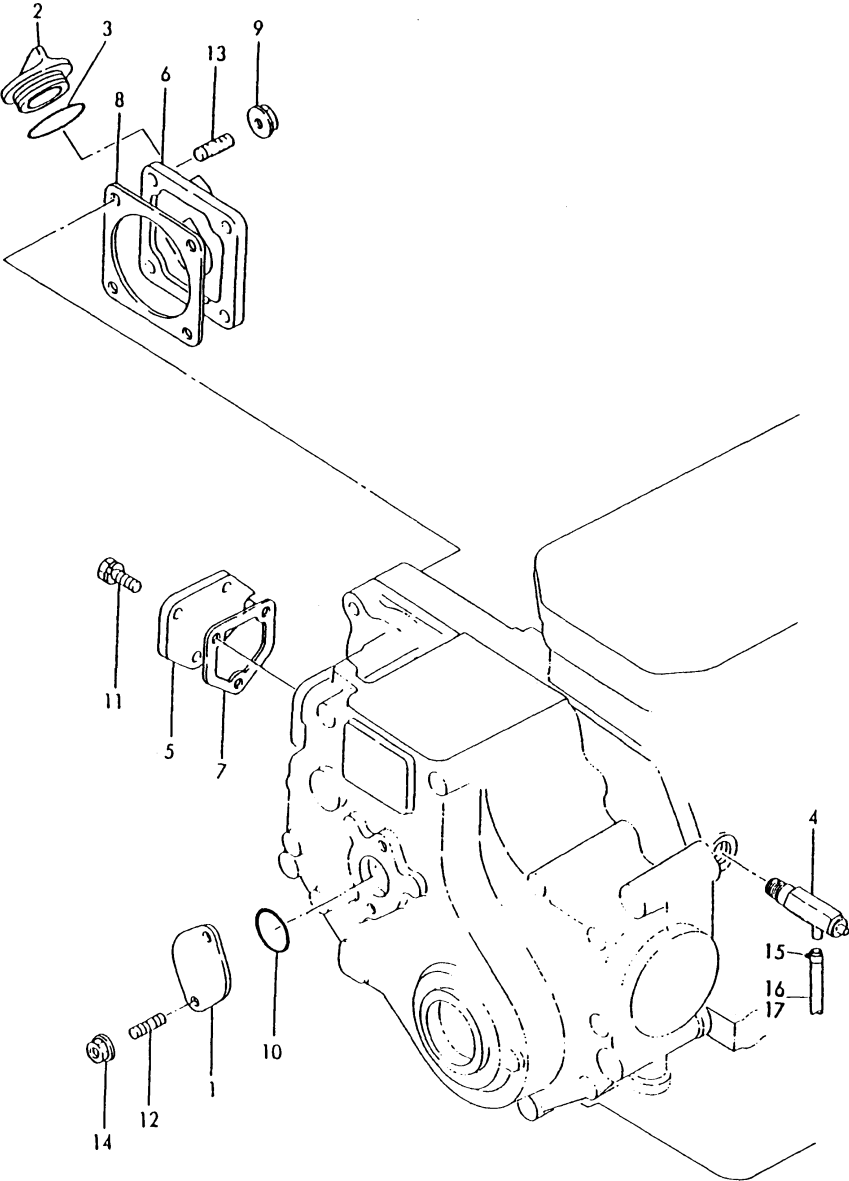
U71009-01400



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	171016-01600	FLANGE, MOUNTING		1						
2	1	26206-100252	BOLT M10X25		8						
3	1	26216-120252	STUD M12X 25 PLATED		2						
4	1	26716-120002	NUT M12		2						

Fig.8. BLOCK BLIND COVER

U71007-01500
U71007-93100
U71009-93010



0CD10-G37102 8. BLOCK BLIND COVER

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121023-01550	COVER, BLIND	1	1						
2	1	124160-01751	CAP, LUB.OIL SUPPLY	1	1						
3	1	121420-01760	O-RING	1	1						
I 3-1	1	24311-000320	O-RING 1A P-32.0	1	1						N
		(A=*1990.07) (B=EB1267)									
4	1	128370-01800	COCK ASSY 1/4	1	1						
5	1	121000-01850	COVER, CYL BLOCK	1	1						
6	1	171009-01850	COVER, CYL BLOCK	1	1						
7	1	121575-01860	GASKET, COVER	1	1						
8	1	124240-01882	GASKET, HO-P	1	1						
I 8-1	1	124240-01883	GASKET, HO-P	1	1						N
		(A=*1990.01) (B=EB0372)									
9	1	194990-22050	NUT W/WASHER 8	4	4						
10	1	24341-000260	O-RING 1A S-26.0	1	1						
I 10-1	1	24341-000240	O-RING 1A S-24.0	1	1						S
		(A=*1989.04) (B=EA8656)									
11	1	26106-060122	BOLT M 6X 12 PLATED	3	3						
12	1	26216-060142	STUD M 6X 14 PLATED	2	2						
13	1	26216-080222	STUD M 8X 22 PLATED	4	4						
14	1	26366-060002	NUT M 6	2	2						
15	1	124766-59050	CLAMP 12	1	1						W
		(A=EB3072) (B=E93814)									
16	1	121236-49150	PIPE, WATER DRAIN	1							W
		(A=EB3072)									
I 16-1	1	121737-49150	PIPE, WATER DRAIN	1							N
		(A=EA4113)									
17	1	171022-49160	PIPE, WATER DRAIN		1						W
		(B=E93814)									

Fig.9. MAIN BEARING HOUSING

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721450-02500	HOUSING ASSY,BEARING	1							
3	2	121450-02110	MAIN BEARING	1							
4	2	124085-02220	SEAL, OIL	1							
5	1	721450-02612	HOUSING ASSY,BEARING	1							
I 5-1	1	721450-02611	HOUSING ASSY	1							S
(A=EC9225)											
7	2	121450-02160	MAIN BEARING (1)	1							
8	2	121450-02072	BOLT	2							
I 8-1	2	121450-02071	BOLT	2							S
(A=EC9225)											
I 9	2	121450-02050	KNOCK-PIPE	2							Z
(A=EC9225)											
10	1	721450-02621	HOUSING ASSY	1							
I 10-1	1	721450-02620	HOUSING ASSY	1							S
(A=EC9225)											
12	2	121450-02170	MAIN BEARING (2)	1							
13	2	121450-02072	BOLT	2							
I 13-1	2	121450-02071	BOLT	2							S
(A=EC9225)											
I 14	2	121450-02050	KNOCK-PIPE	2							Z
(A=EC9225)											
15	1	105225-02020	O-RING	1							
16	1	105225-02300	BOLT	2							
17	1	26013-080202	BOLT M 8X 20	6							

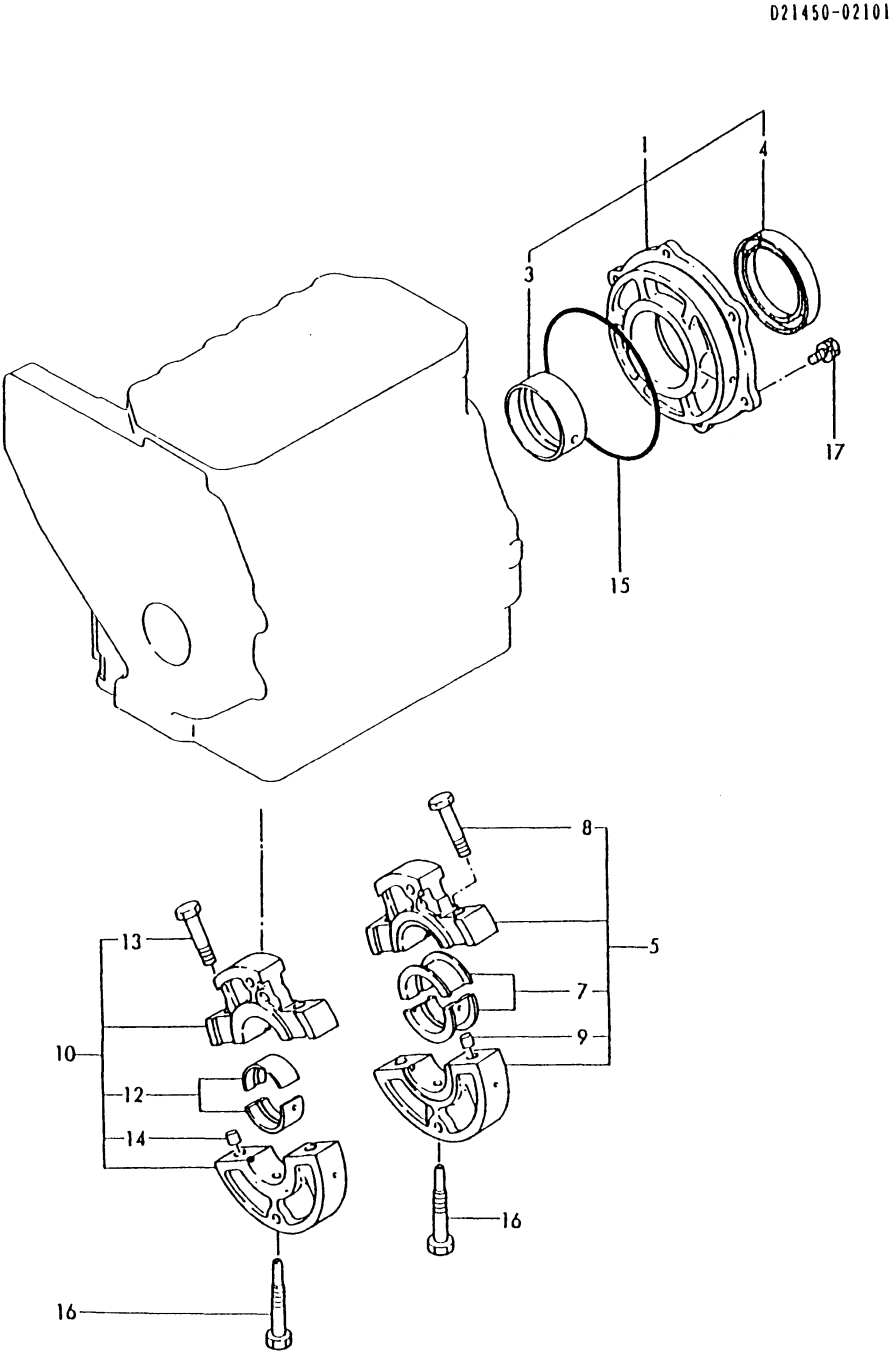
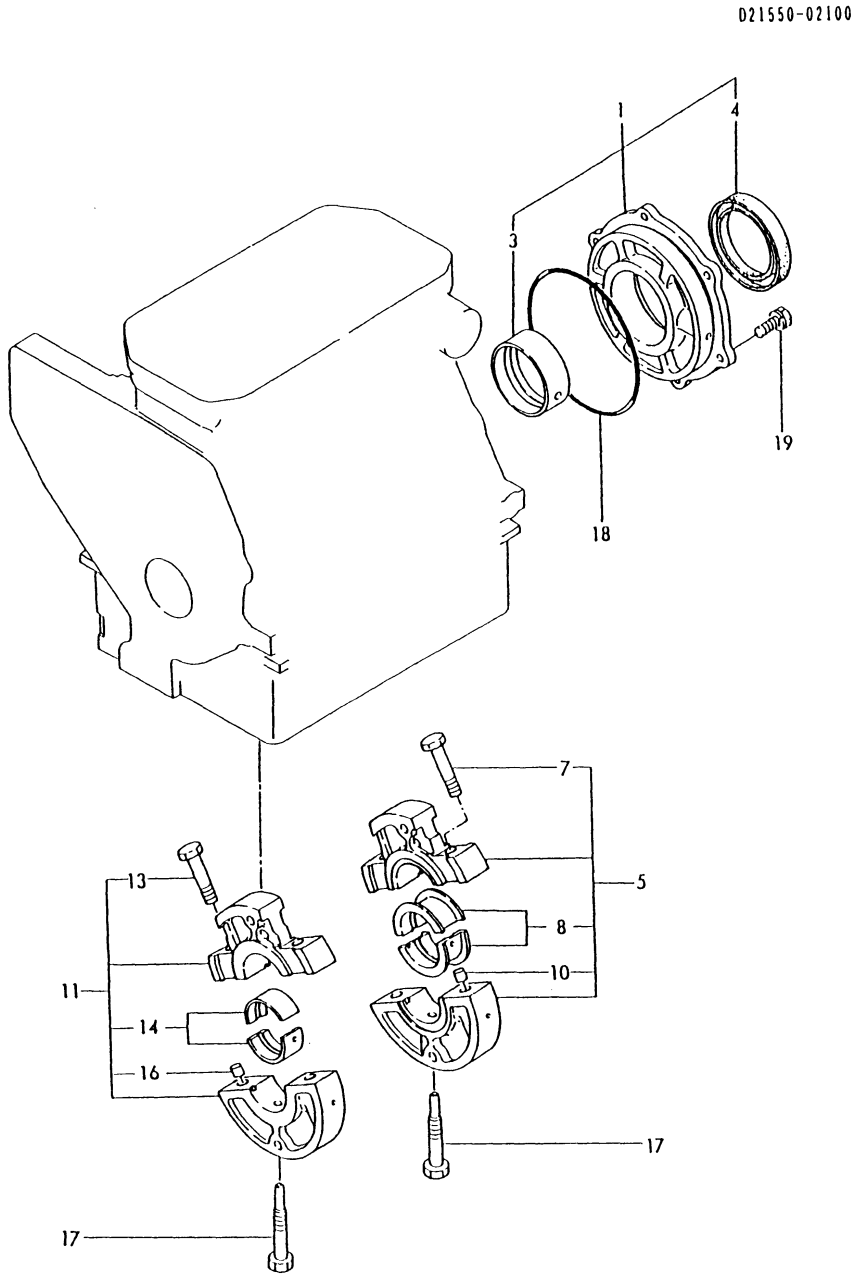
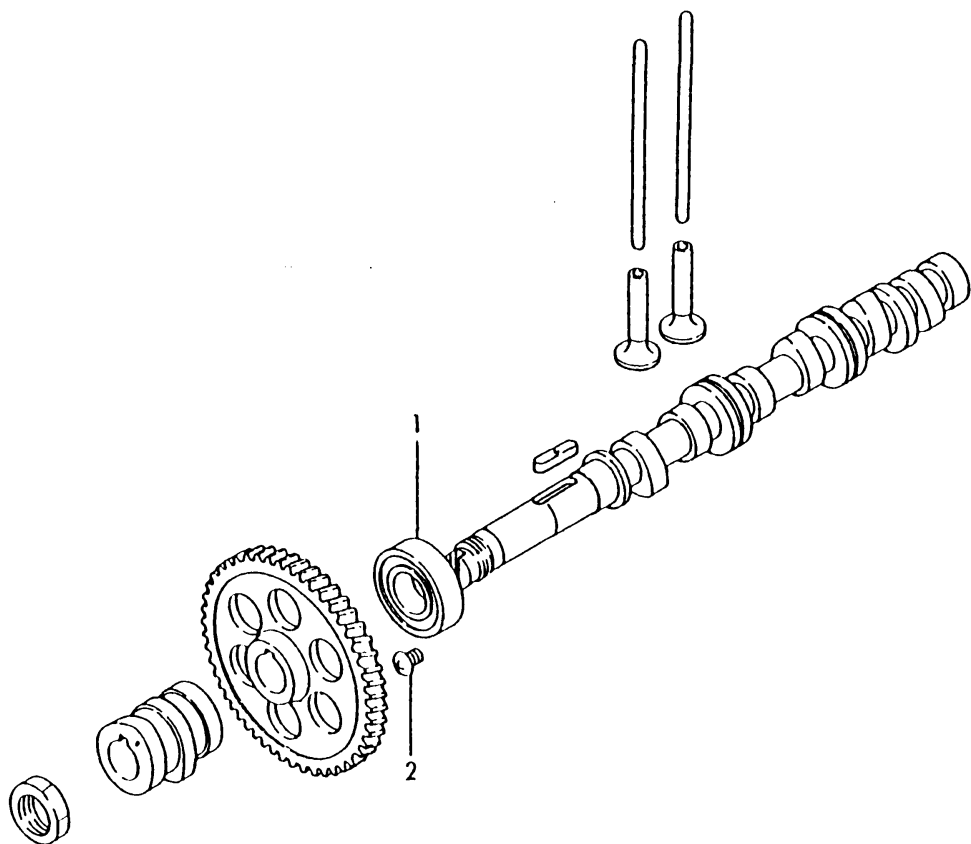


Fig.10. MAIN BEARING HOUSING



Remarks
(M) MISPRINT.

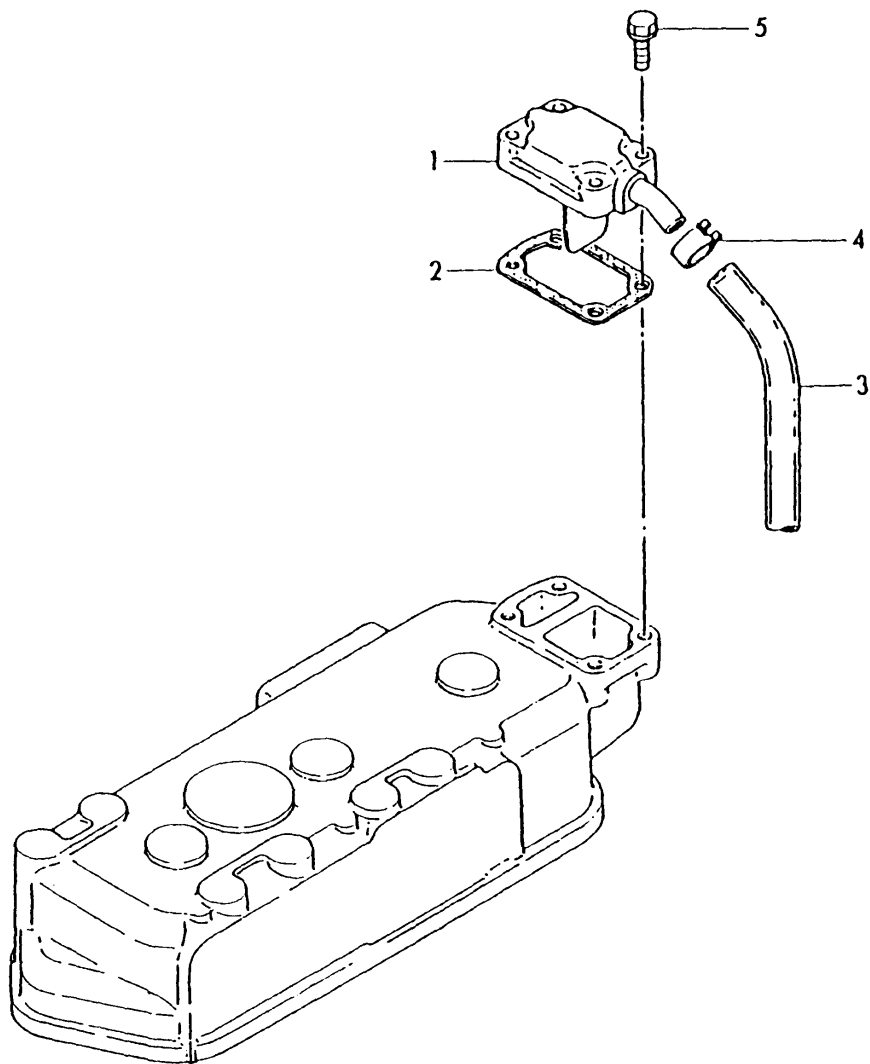
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721550-02500	HOUSING ASSY		1						
3	2	121550-02110	MAIN BEARING		1						
4	2	121551-02220	SEAL, OIL		1						
I 5-1	1	721550-02611	HOUSING ASSY		1						
I 5-2	1	721550-02610	HOUSING ASSY (B=EA4785)		1					S	
7	2	129350-02070	BOLT		2						
I 7-1	2	121250-02070	BOLT (B=EA4785)		2					S	
8	2	721550-02800	MAIN BEARING		1						
I 10	2	129350-02050	PIPE (B=EA4785)		2					Z	
I 11-1	1	721550-02621	HOUSING ASSY		1						
I 11-2	1	721550-02620	HOUSING ASSY (B=EA4785)		1					S	
13	2	129350-02070	BOLT		2						
I 13-1	2	121250-02070	BOLT (B=EA4785)		2					S	
14	2	721550-02810	MAIN BEARING		1						
I 16	2	129350-02050	PIPE (B=EA4785)		2					Z	
17	1	121550-02300	BOLT		2						
18	1	24341-001350	O-RING 1A S-135.0		1						
19	1	26013-080202	BOLT M 8X 20		6						



024060-02200

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	24101-062054	BEARING #6205	1	1						
2	1	26587-080102	SCREW M 8X 10	1	1						
I 2-1	1	26587-080122	SCREW M 8X 12	1	1						N
		(A=EC7621)	(B=EA2293)								



021000-03111

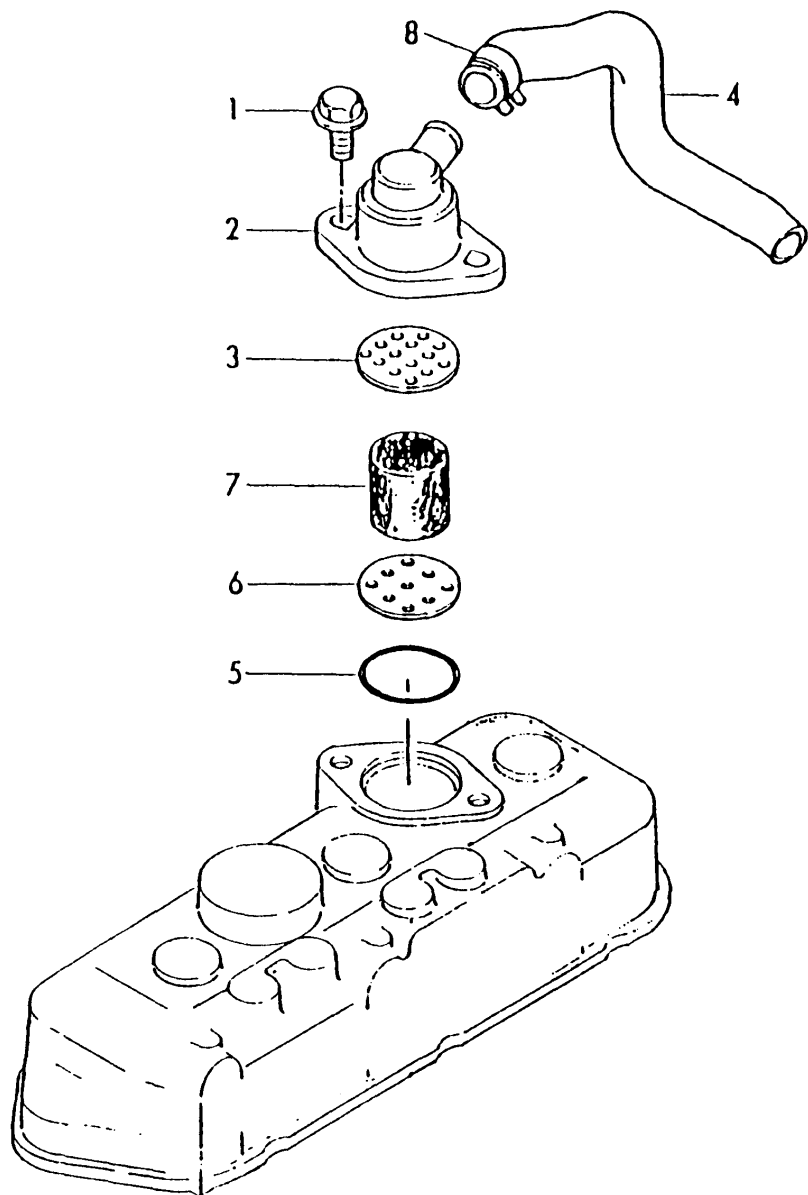
0CD10-G37102 12. BREATHER

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
	1	121000-03021	COVER, BREATHER	1							
	2	121000-03071	GASKET	1							
	3	121000-03200	PIPE, BREATHER	1							
	4	1	23080-013000	CLAMP 13,HOSE	2						
	5	1	26012-060252	BOLT M 6X 25	4						
I	5-1	1	26106-060252	BOLT M 6X 25 PLATED	4						N

(A=EXXX)



U71008-03101

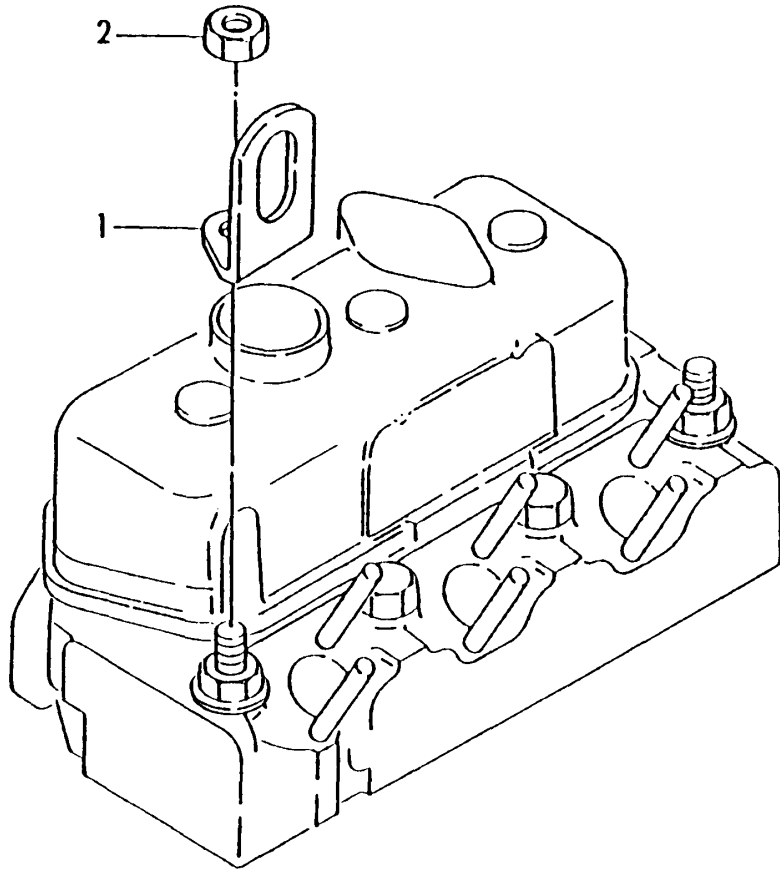
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(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	1	26106-080162	BOLT M 8X 16 PLATED		2						
	2	121450-03012	BODY (A), BREATHER		1						
	3	128670-03020	PLATE (A), SHELTER		1						Z
	(B=EXXX)										
	4	1	171008-03203	PIPE, BRETHET		1					
	5	1	24341-000400	O-RING 1A S-40.0		1					
	6	1	128670-03030	PLATE, BAFFLE		1					
	7	1	128670-03040	STEEL WOOL D34T19		1					
8	1	171008-03990	CLAMP 25		2						

Diagram illustrating the assembly of a bracket to a base plate. A screw (1) is used to secure a bracket (2) to the base plate.

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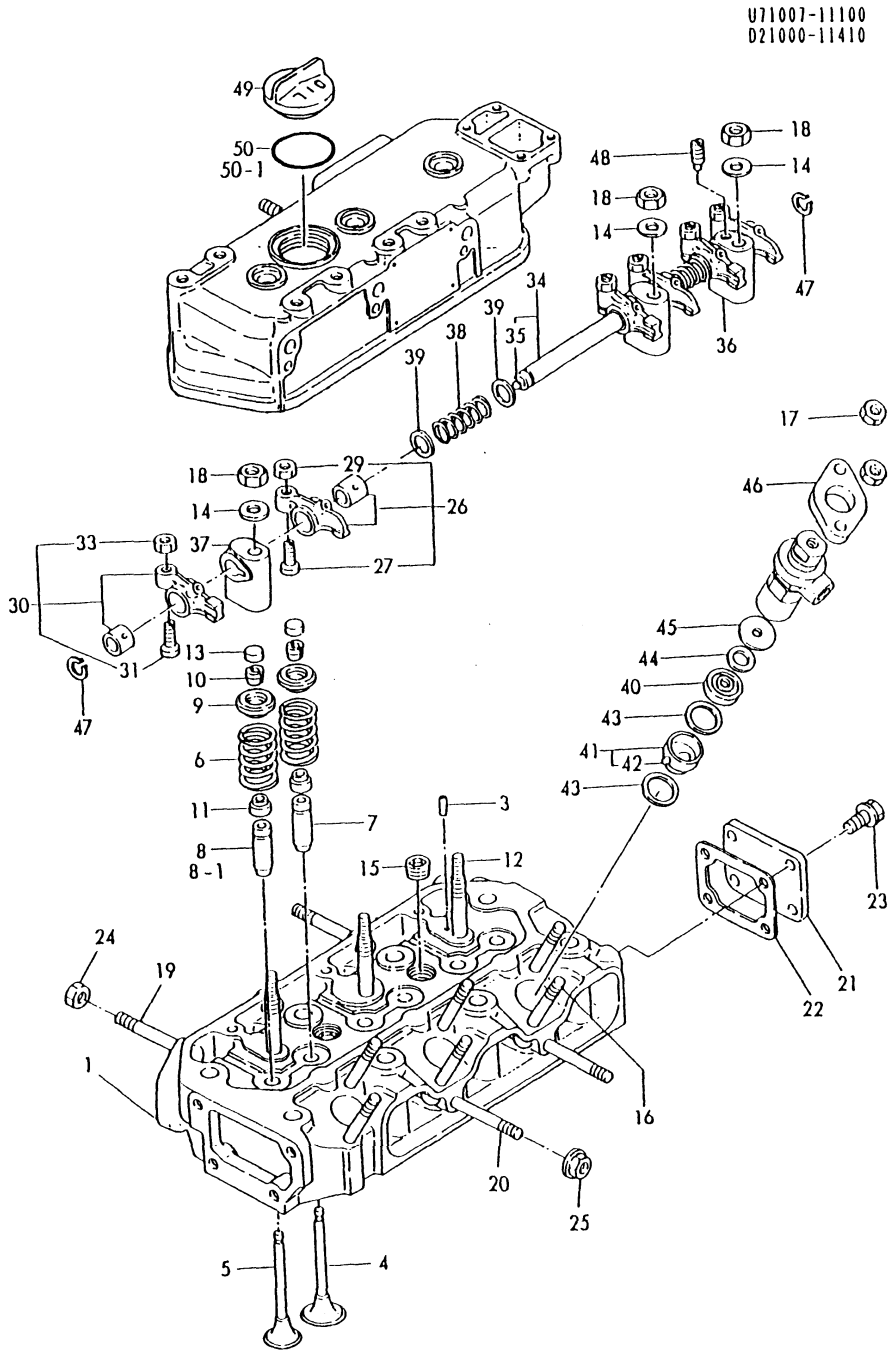


024936-07300

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121575-07230	LIFTER, ENGINE		1						
2	1	129305-07950	NUT		1						

Fig.16. CYLINDER HEAD



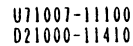
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D21000-11410

0CD10-G37102 16. CYLINDER HEAD

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

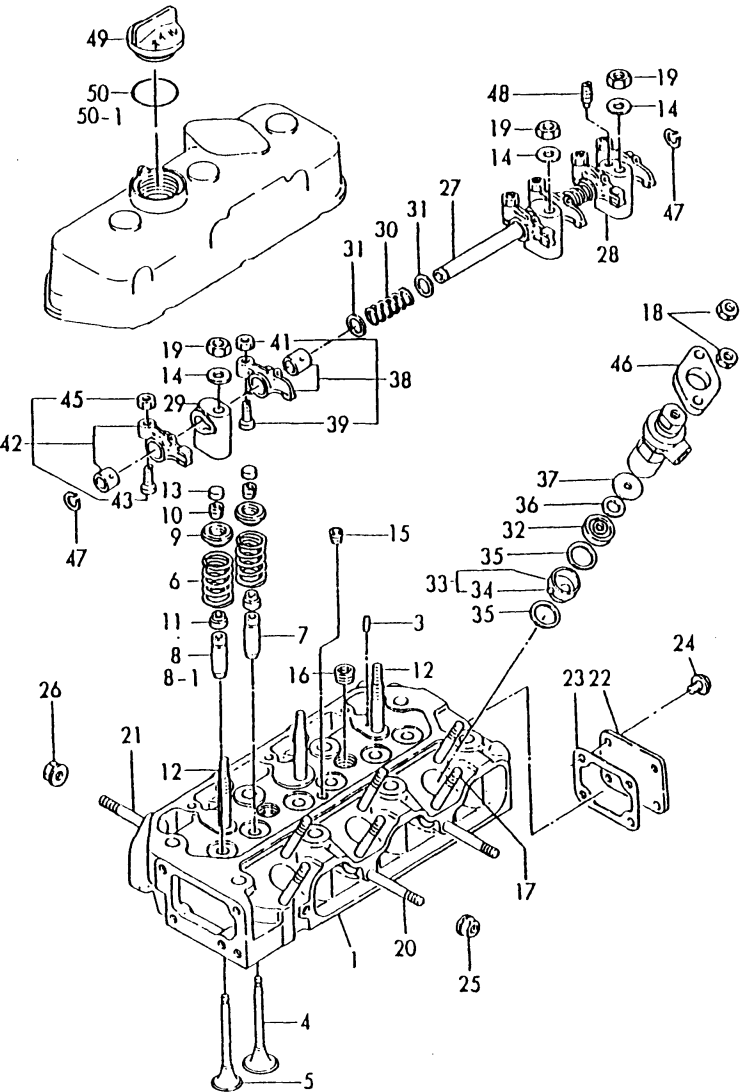
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	771007-11700	HEAD ASSY,CYLINDER	1							
3	2	121000-11050	PIN 4.5X10	1							
4	2	105225-11100	VALVE, SUCTION	3							
5	2	121000-11110	VALVE, EXHAUST	3							
6	2	121575-11121	SPRING, VALVE	6							
7	2	124060-11800	GUIDE, VALVE	3							
I	7-1	2 124060-11160	GUIDE, VALVE	3							S
		(A=EXXX)									
8	2	124060-11810	GUIDE, VALVE	3							
8-1	2	128272-11170	GUIDE, VALVE	3							S
		(A=EC0127)									
9	2	104200-11180	RETAINER, SPRING	6							
10	2	27310-070001	COTTER 7	6							
I	10-1	2 101158-11190	COTTER	6							N
		(A=EXXX)									
11	2	124950-11340	SEAL, VALVE STEM	6							
12	2	105225-11350	STUD, SUPPORT	3							
13	2	104211-11370	CAP, VALVE	6							
14	2	22137-100000	WASHER 10,POLISHED	3							
15	2	23871-030000	PLUG PT3/8,SCREW	2							
16	2	26216-080652	STUD M 8X 65 PLATED	6							
17	2	121465-11950	NUT	6							
18	2	26696-100002	NUT M10	3							
19	2	121450-11550	STUD, MANIFOLD	2							
20	2	121450-11550	STUD, MANIFOLD	2							
21	2	121450-11670	COVER	1							
22	2	121450-11680	GASKET, COVER	1							
23	2	26106-080122	BOLT M 8X 12 PLATED	4							
24	2	194990-22050	NUT W/WASHER 8	2							
25	2	26366-080002	NUT 8	2							
26	1	721450-11650	ARM ASSY, ROCKER	3							
27	2	101158-11230	SCREW, VALVE	3							
29	2	26756-080002	LOCK NUT M 8 PLATED	3							
30	1	721450-11660	ARM ASSY, ROCKER	3							
31	2	101158-11230	SCREW, VALVE	3							
33	2	26756-080002	LOCK NUT M 8 PLATED	3							
34	1	121450-11240	SHAFT, ROCKER ARM	1							
35	2	24190-110001	BALL 11/32, STEEL	2							
36	1	121450-11260	SUPPORT, ROCKER ARM	1							
37	1	121450-11270	SUPPORT, ROCKER ARM	2							
38	1	121550-11280	SPRING	2							
39	1	121550-11290	WASHER	6							
40	1	128275-11410	CHAMBER, REAR	3							
41	1	121000-11420	CHAMBER, FRONT	3							
42	2	103338-11430	PIN	3							
43	1	124950-11450	GASKET, CHAMBER	6							
44	1	128275-11490	INSULATOR	3							
45	1	128275-11500	COVER	3							
46	1	101147-11900	FLANGE	3							
47	1	22242-000140	CIRCLIP 14	2							
48	1	26921-080102	SETSCREW	1							



(A=EB3072)

Fig.17. CYLINDER HEAD

U71002-11100
D21000-11410



OCD10-G37102 17. CYLINDER HEAD

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	771002-11700	HEAD ASSY, CYLINDER		1						
3	2	121000-11050	PIN 4.5X10		1						
4	2	104211-11100	VALVE, SUCTION		3						
5	2	121500-11110	VALVE, EXHAUST		3						
6	2	121575-11121	SPRING, VALVE		6						
7	2	124060-11800	GUIDE, VALVE		3						
I	7-1	2	124060-11160	GUIDE, VALVE	3						S
			(B=EXXX)								
8	2	124060-11810	GUIDE, VALVE		3						
I	8-1	2	128272-11170	GUIDE, VALVE	3						S
			(B=E96855)								
9	2	104211-11180	RETAINER, SPRING		6						
10	2	27310-070001	COTTER 7		6						
I	10-1	2	101158-11190	COTTER	6						N
			(B=EXXX)								
11	2	124950-11340	SEAL, VALVE STEM		6						
12	2	105225-11350	STUD, SUPPORT		3						
13	2	104211-11370	CAP, VALVE		6						
14	2	22137-100000	WASHER 10,POLISHED		3						
15	2	23871-020000	PLUG PT1/4,SCREW		1						
16	2	23871-030000	PLUG PT3/8,SCREW		2						
17	2	26216-080702	STUD M 8X 70 PLATED		6						
18	2	121465-11950	NUT		6						
19	2	26696-100002	NUT M10		3						
20	2	121450-11550	STUD, MANIFOLD		2						
21	2	121450-11550	STUD, MANIFOLD		2						
22	2	121450-11670	COVER		1						
23	2	121450-11680	GASKET, COVER		1						
I	24	2	26106-080122	BOLT M 8X 12 PLATED	4						
25	2	194990-22050	NUT W/WASHER 8		2						
26	2	26366-080002	NUT 8		2						
27	1	121550-11240	SHAFT, ROCKER ARM		1						
28	1	121450-11260	SUPPORT, ROCKER ARM		1						
29	1	121450-11270	SUPPORT, ROCKER ARM		2						
30	1	121550-11280	SPRING		2						
31	1	121550-11290	WASHER		6						
32	1	128695-11410	CHAMBER, REAR		3						
33	1	121575-11421	CHAMBER, FRONT		3						
34	2	103338-11430	PIN		3						
35	1	121550-11451	GASKET, CHAMBER		6						
36	1	128275-11490	INSULATOR		3						
37	1	128695-11500	COVER		3						
38	1	721450-11650	ARM ASSY, ROCKER		3						
39	2	101158-11230	SCREW, VALVE		3						
41	2	26756-080002	LOCK NUT M 8 PLATED		3						
42	1	721450-11660	ARM ASSY, ROCKER		3						
43	2	101158-11230	SCREW, VALVE		3						
45	2	26756-080002	LOCK NUT M 8 PLATED		3						
46	1	101147-11900	FLANGE		3						
47	1	22242-000140	CIRCLIP 14		2						
48	1	26921-080102	SETSCREW		1						

N:Old $\begin{smallmatrix} \text{Yes} \\ \text{No} \end{smallmatrix}$ New, Q:Old $\begin{smallmatrix} \text{No} \\ \text{Yes} \end{smallmatrix}$ New, R:Old $\begin{smallmatrix} \text{Yes} \\ \text{No} \end{smallmatrix}$ New, S:Old $\begin{smallmatrix} \text{No} \\ \text{Yes} \end{smallmatrix}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
++ CONTINUE ++
(C)Copy Rights YANMAR CO.,LTD.

Fig.17. CYLINDER HEAD

U71002-11100
021000-11410

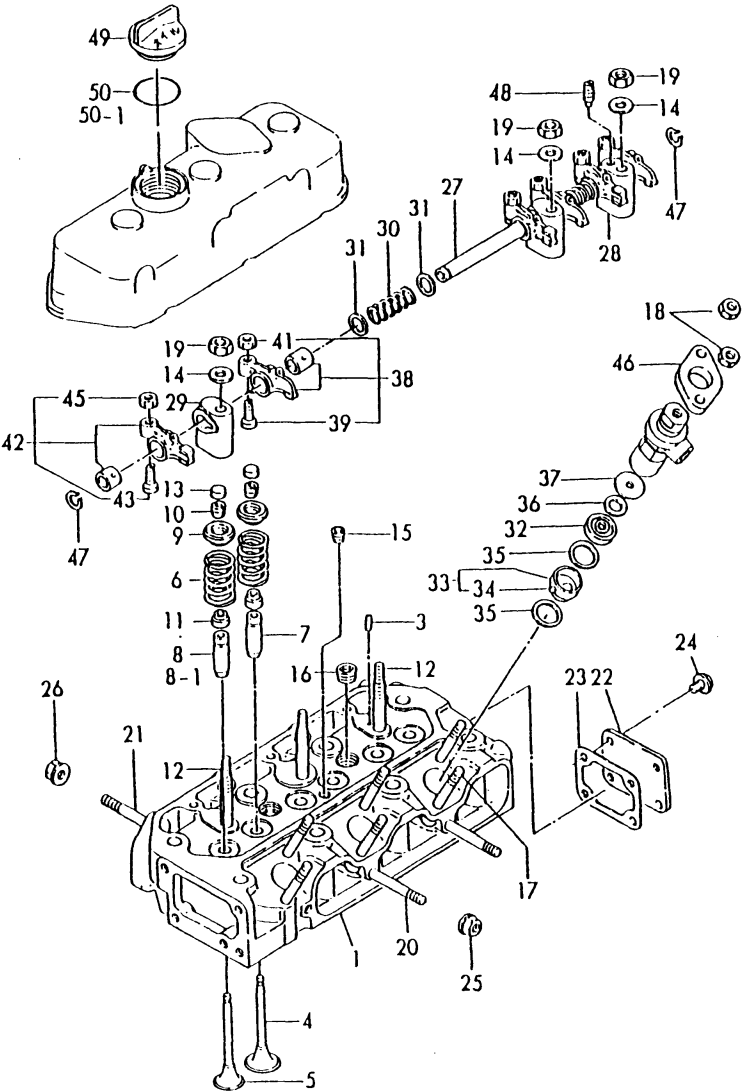
OCD10-G37102 17. CYLINDER HEAD

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

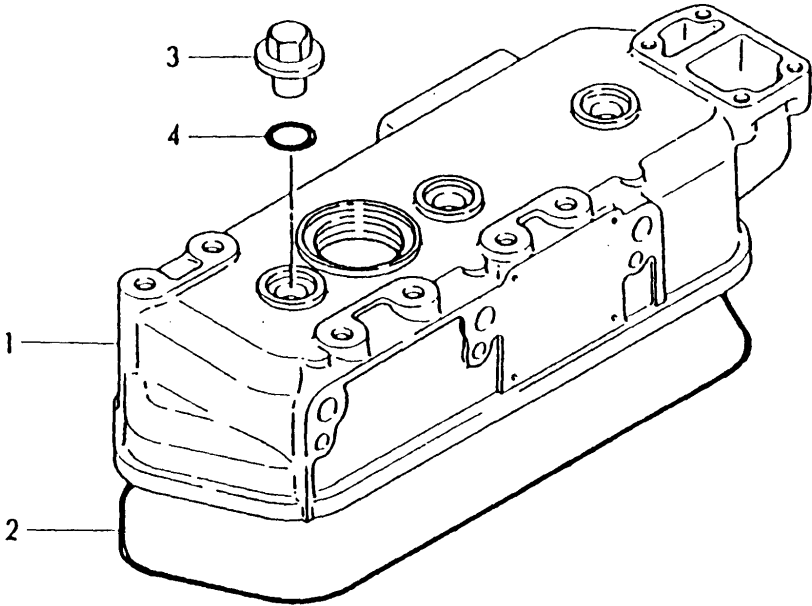
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
49	1	124160-01751	CAP, LUB.OIL SUPPLY		1						
50	1	121420-01760	O-RING		1						
I 50-1	1	24311-000320	O-RING 1A P-32.0		1						N

(B=E93814)



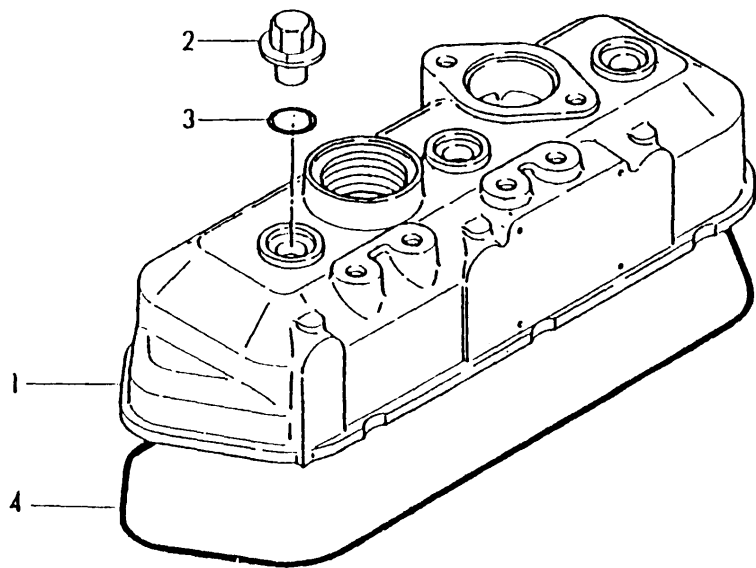
0CD10-G37102
Fig.18. BONNET



021000-11210

0CD10-G37102 18. BONNET

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121000-11301	BONNET, CYL. HEAD	1							
2	1	121450-11310	GASKET, BONNET	1							
3	1	124160-11360	KNOB	3							
4	1	24311-000120	O-RING 1A P12	3							



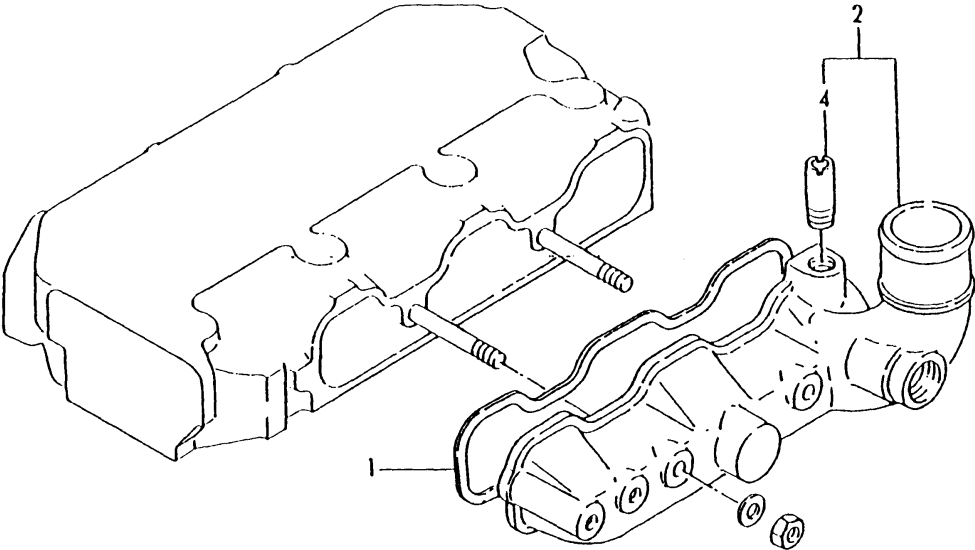
021500-11200

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121520-11300	BONNET, CYL. HEAD		1						
2	1	124160-11360	KNOB		3						
3	1	24311-000120	O-RING 1A P12		3						
4	1	121550-11310	GASKET, BONNET		1						

Fig.20. SUCTION MANIFOLD

U71037-12200



0CD10-G37102 20. SUCTION MANIFOLD

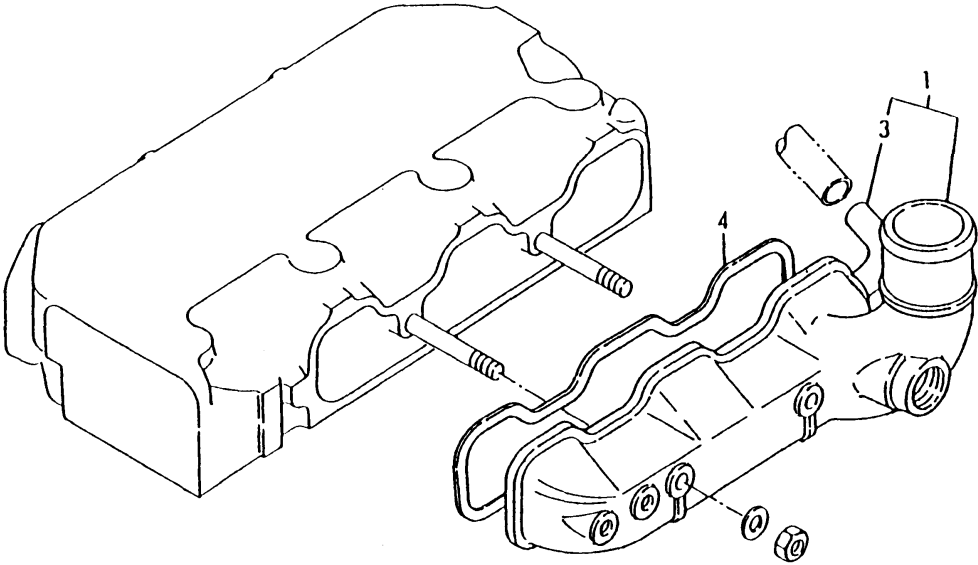
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121450-12710	GASKET	1							
2	1	121000-12732	MANIFOLD, AIR INTAKE	1							
4	2	121000-12770	JOINT PT1/8	1							

Fig.21. SUCTION MANIFOLD

U71056-12200



0CD10-G37102 21. SUCTION MANIFOLD

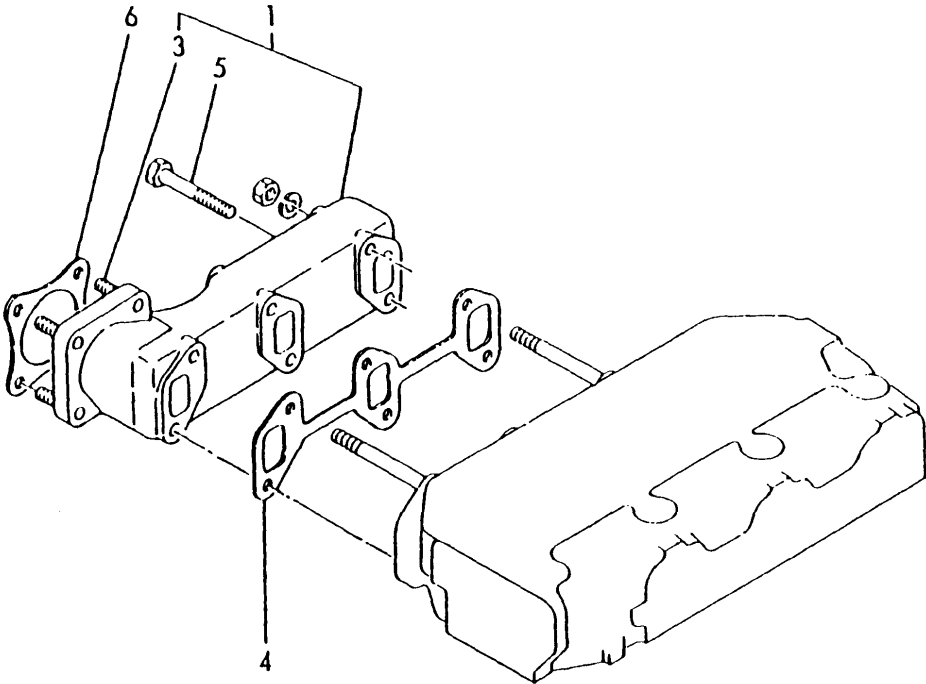
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121500-12730	MANIFOLD, AIR INTAKE		1						
3	2	121500-12790	JOINT PT1/4		1						
4	1	121551-12710	GASKET, MANIFOLD		1						

Fig.22. EXHAUST MANIFOLD

U71037-13210
U71007-93100



0CD10-G37102 22. EXHAUST MANIFOLD

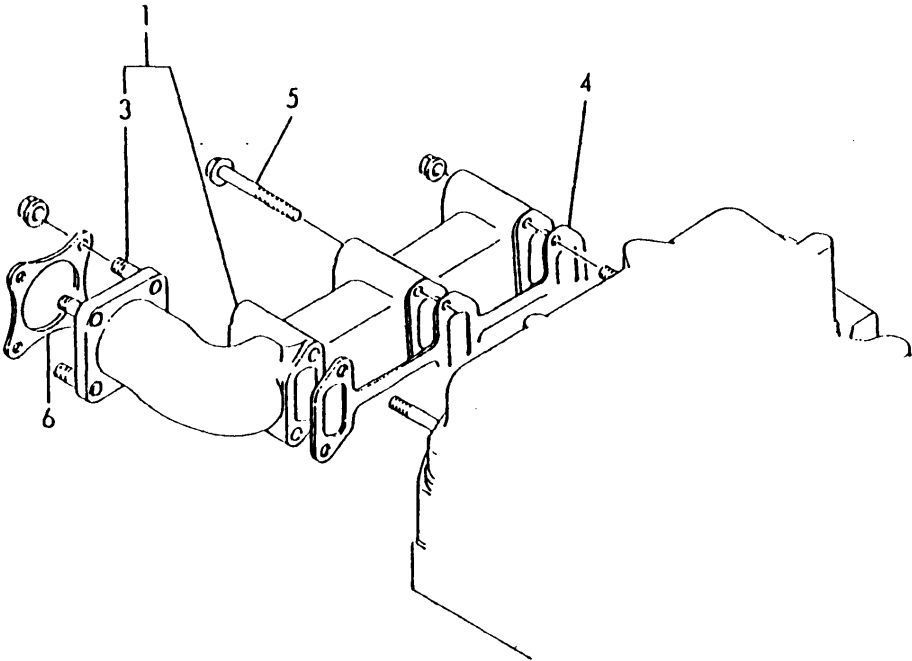
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721470-13500	MANIFOLD ASSY, EXH.	1							
3	2	26216-080222	STUD M 8X 22 PLATED	4							
4	1	121450-13250	GASKET, EXH.MANIFOLD	1							
5	1	26116-080582	BOLT M 8X 58 PLATED	4							
I 5-1	1	121465-13582	BOLT M 8X 58	4							N
		(A=EXXX)									
6	1	121000-13200	GASKET, SILENCER	1							

Fig.23. EXHAUST MANIFOLD

U71009-13200
U71009-93010



0CD10-G37102 23. EXHAUST MANIFOLD

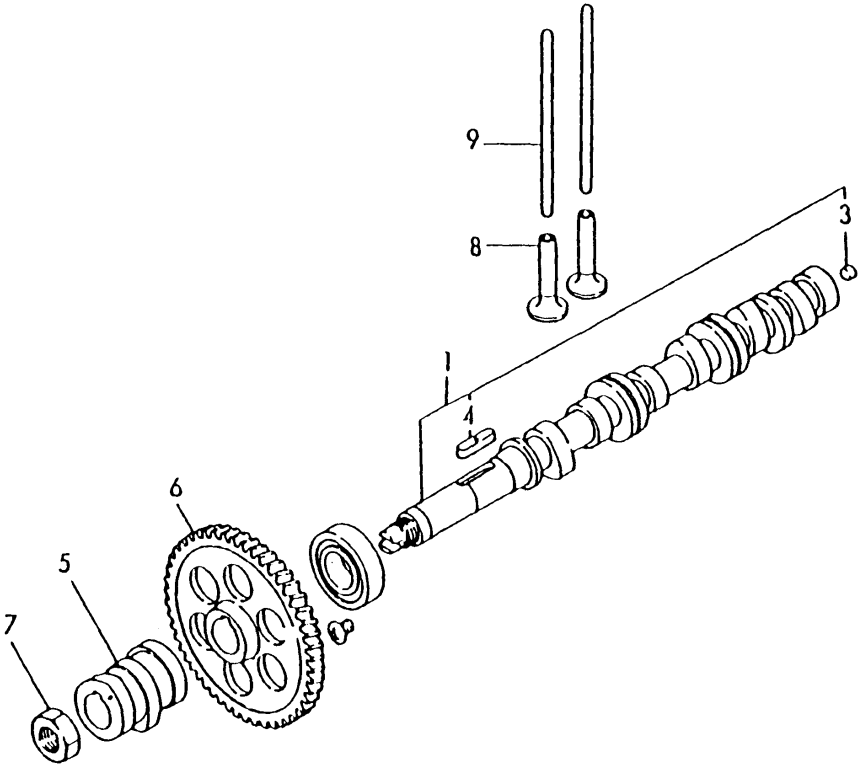
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721551-13500	MANIFOLD ASSY, EXH.		1						
3	2	26216-080222	STUD M 8X 22 PLATED		4						
4	1	121550-13520	GASKET, EXH.MANIFOLD		1						
5	1	121456-13582	BOLT 8X58		4						
I 5-1	1	121465-13582	BOLT M 8X 58 (B=EXXX)		4					N	
6	1	124701-11910	GASKET, SILENCER		1						
I 6-1	1	124701-11911	GASKET, SILENCER (B=EB1102)		1					N	

Fig.24. CAMSHAFT

D21000-14120



0CD10-G37102 24. CAMSHAFT

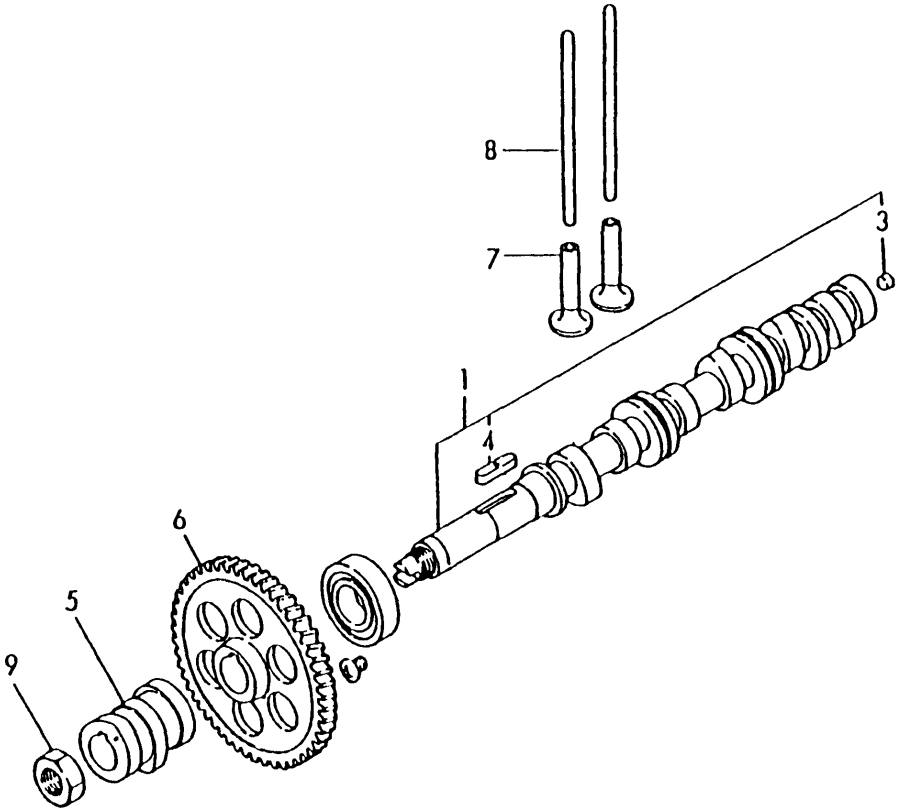
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721000-14581	CAMSHAFT ASSY	1							
3	2	121000-14550	PLUG	1							
4	2	22512-070300	KEY 7X 30	1							
5	1	121575-14090	CAM, FUEL	1							
6	1	129350-14100	GEAR, CAMSHAFT	1							
7	1	121450-14120	NUT, CAMSHAFT GEAR	1							
8	1	104200-14200	TAPPET	6							
9	1	121450-14400	ROD, PUSH	6							

0CD10-G37102
Fig.25. CAMSHAFT

D21500-14110

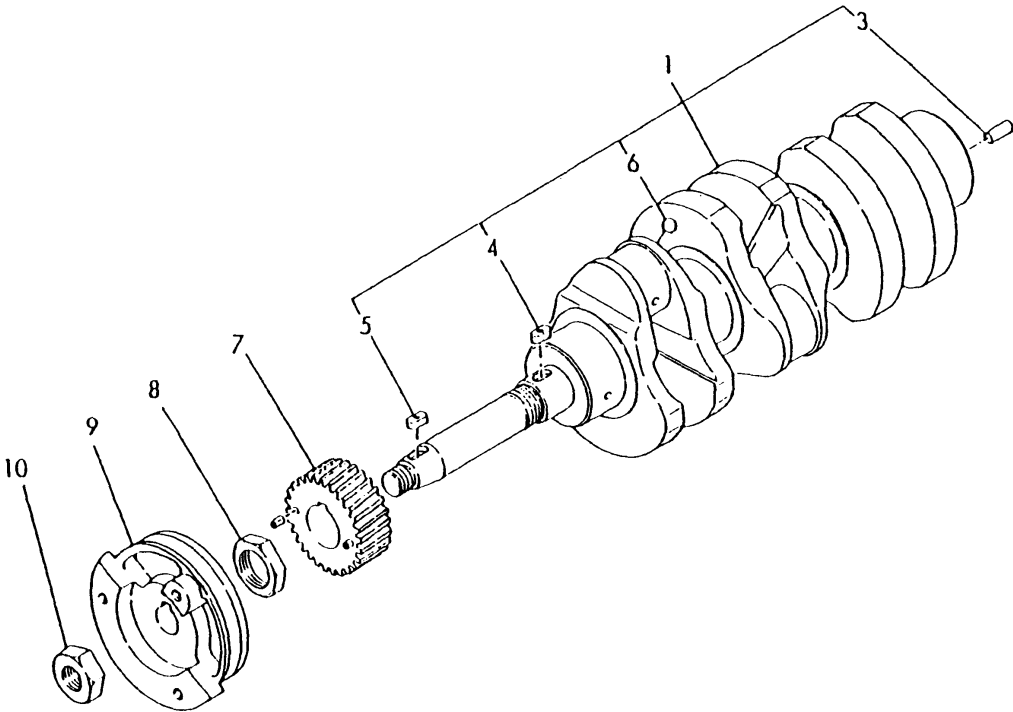


0CD10-G37102 25. CAMSHAFT

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721500-14581	CAMSHAFT ASSY		1						
3	2	121000-14550	PLUG		1						
4	2	22512-070300	KEY 7X 30		1						
5	1	121575-14090	CAM, FUEL		1						
6	1	129350-14100	GEAR, CAMSHAFT		1						
7	1	104200-14200	TAPPET		6						
8	1	121550-14400	ROD, PUSH		6						
9	1	121450-14120	NUT, CAMSHAFT GEAR		1						

0CD10-G37102
Fig.26. CRANKSHAFT

U71007-21100

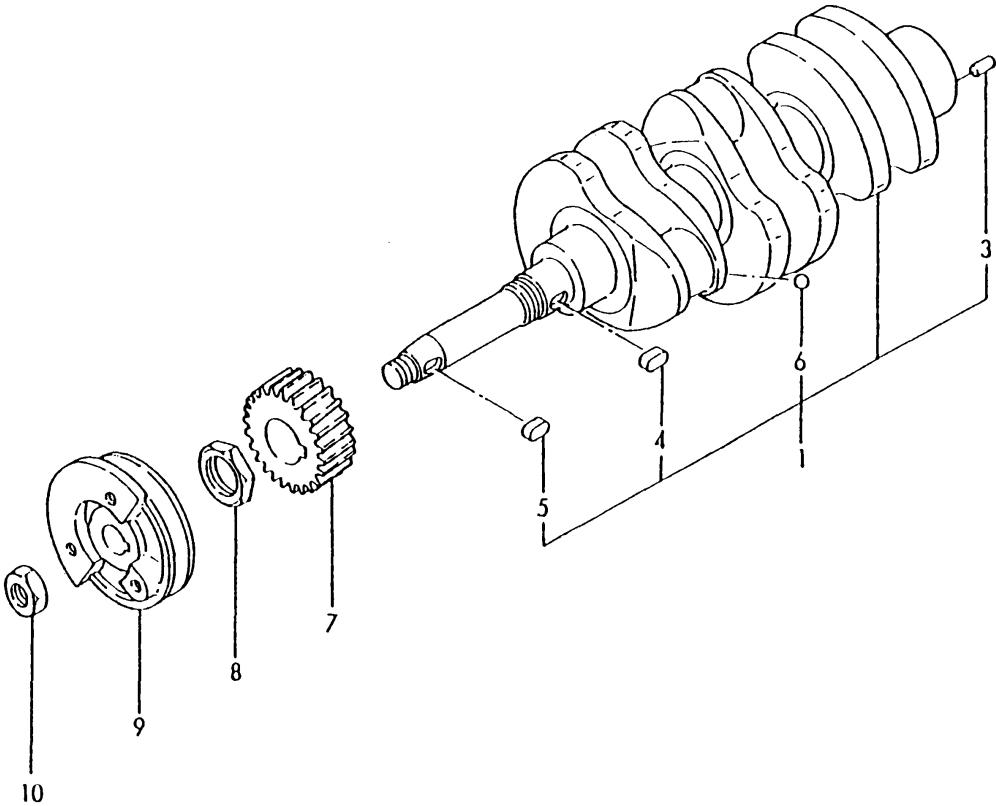


0CD10-G37102 26. CRANKSHAFT

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721000-21701	CRANKSHAFT ASSY	1							
3	2	22312-080160	PARALLEL PIN 8X 16	1							
4	2	22512-070180	KEY 7X 18	1							
5	2	22512-070180	KEY 7X 18	1							
6	2	24190-080001	BALL 1/4, STEEL	3							
7	1	129350-21200	GEAR, CRANKSHAFT	1							
8	1	121450-21541	NUT,CRANK SHAFT GEAR	1							
9	1	171007-21650	V-PULLEY	1							
10	1	26776-180002	NUT M18,LOCK	1							

OCD10-G37102
Fig.27. CRANKSHAFT

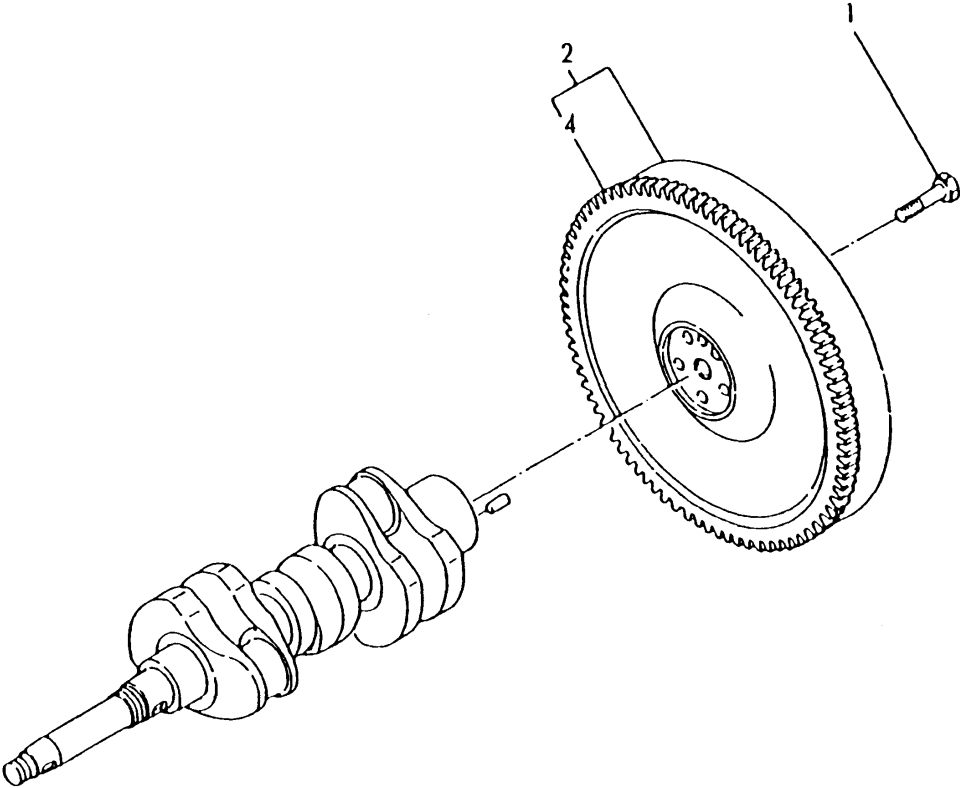
021500-21100



OCD10-G37102 27. CRANKSHAFT

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721500-21700	CRANKSHAFT ASSY		1						
3	2	22312-080160	PARALLEL PIN 8X 16		1						
4	2	22512-070180	KEY 7X 18		1						
5	2	22512-070180	KEY 7X 18		1						
6	2	24190-080001	BALL 1/4, STEEL		3						
7	1	129350-21200	GEAR, CRANKSHAFT		1						
8	1	121450-21541	NUT,CRANK SHAFT GEAR		1						
9	1	121500-21652	V-PULLEY		1						
10	1	26776-180002	NUT M18,LOCK		1						

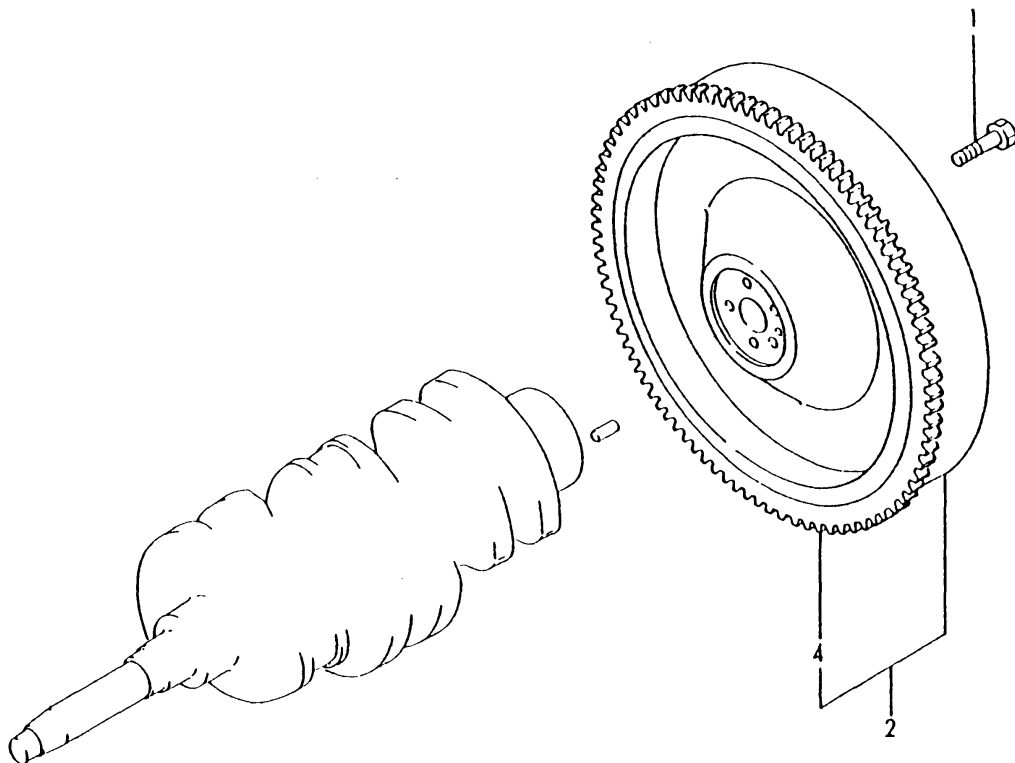
U71007-21300



0CD10-G37102 28. FLYWHEEL

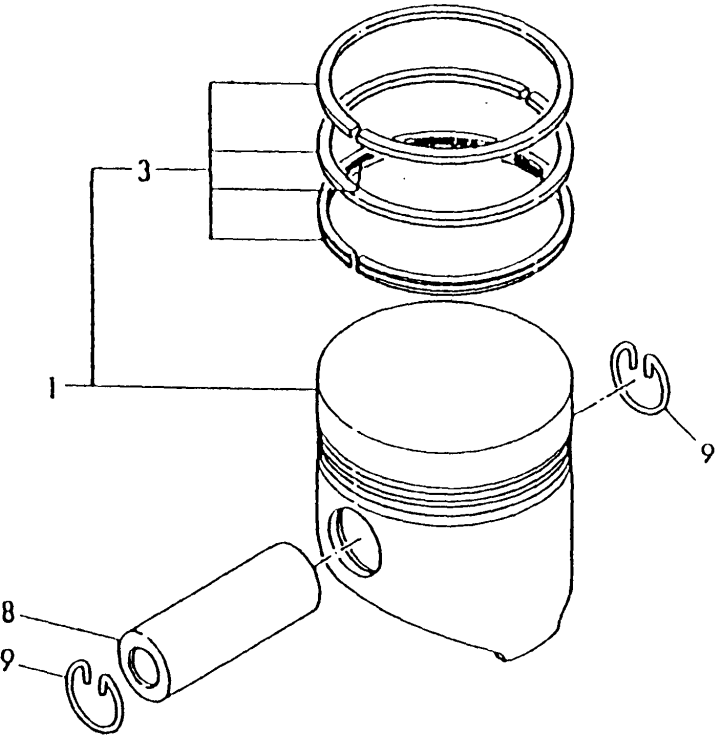
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121111-21501	BOLT, FLYWHEEL	5							
2	1	171007-21590	FLYWHEEL ASSY	1							
4	2	129350-21600	GEAR, RING	1							

U71009-21300



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121111-21501	BOLT, FLYWHEEL		5						
2	1	171009-21590	FLYWHEEL ASSY		1						
4	2	129350-21600	GEAR, RING		1						

021000-22100

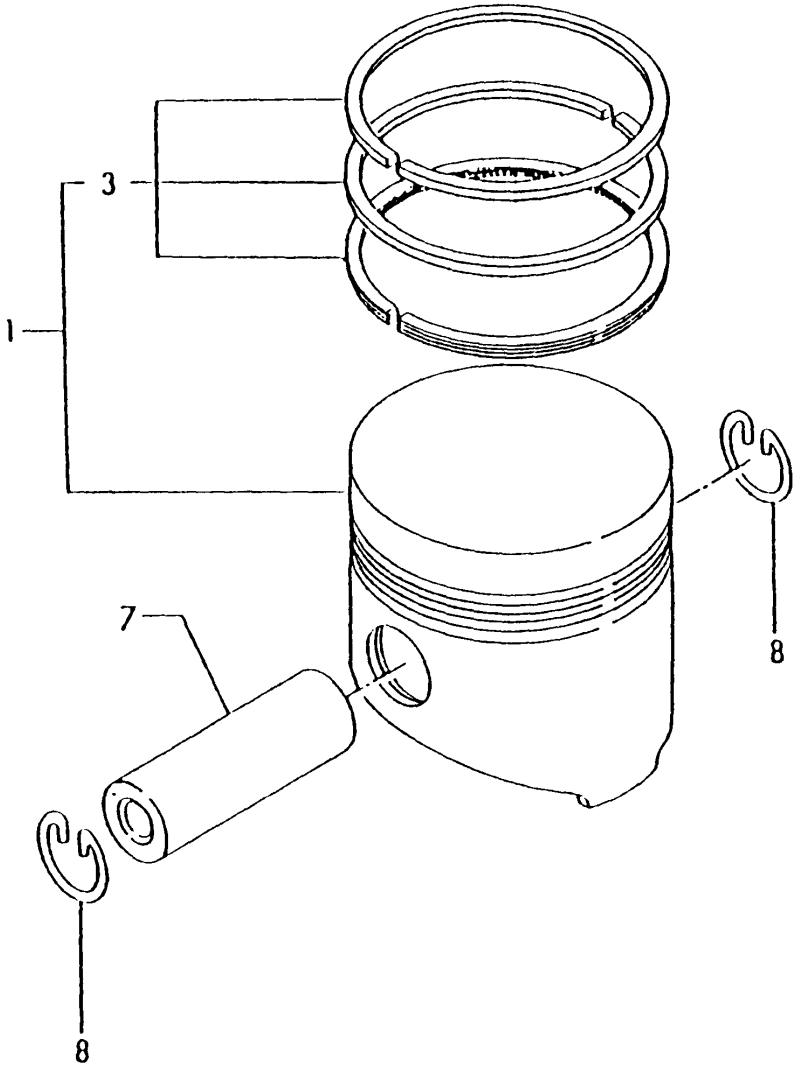


0CD10-G37102 30. PISTON

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121000-22091	PISTON W/RINGS	3							
3	2	721000-22500	RING SET	3							
8	1	105225-22300	PIN, PISTON	3							
9	1	105225-22400	CIRCLIP	6							

0CD10-G37102
Fig.31. PISTON

U71002-22100

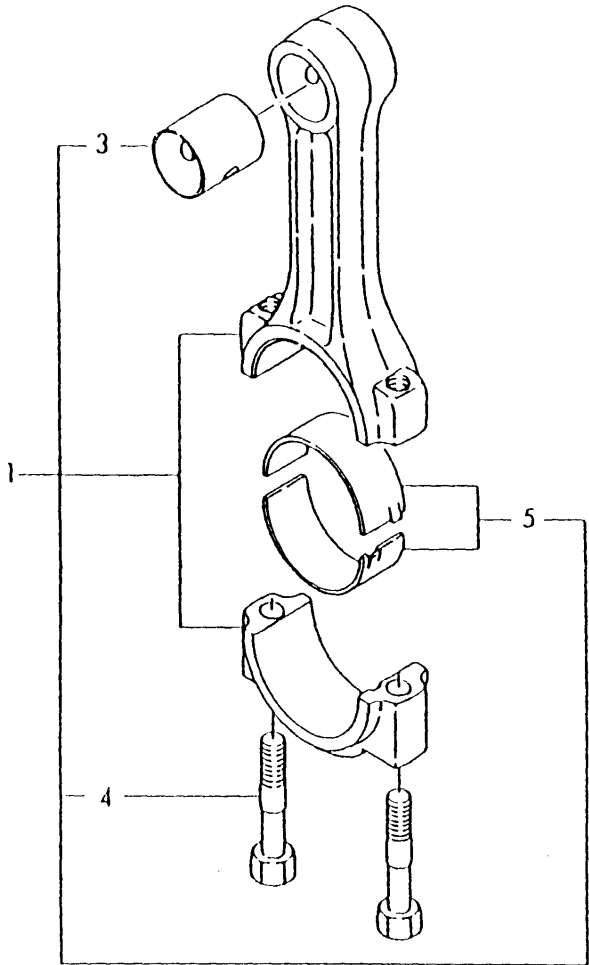


0CD10-G37102 31. PISTON

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	171002-22090	PISTON W/RINGS		3						
3	2	721500-22500	RING SET		3						
7	1	104200-22300	PIN, PISTON		3						
8	1	172100-22400	CIRCLIP		6						

Fig.32. CONNECTING ROD

D05311-23100



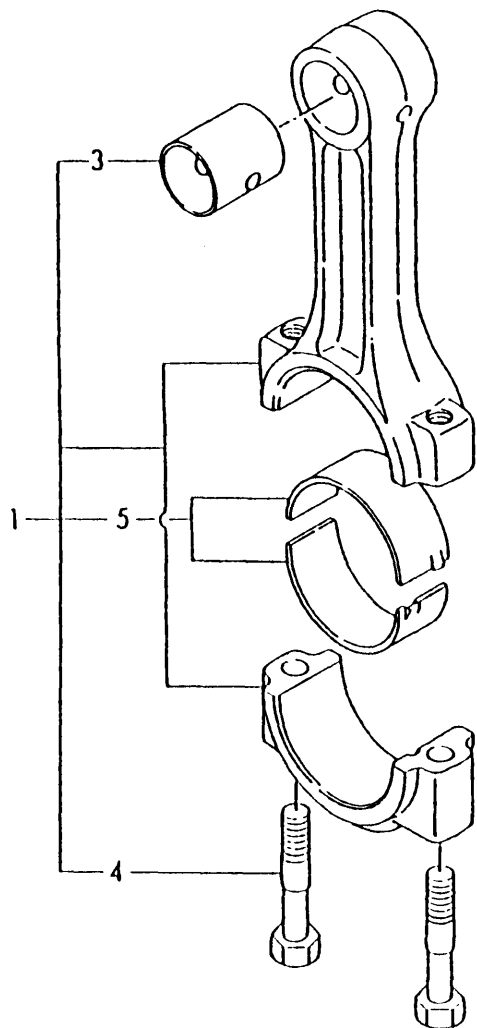
0CD10-G37102 32. CONNECTING ROD

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

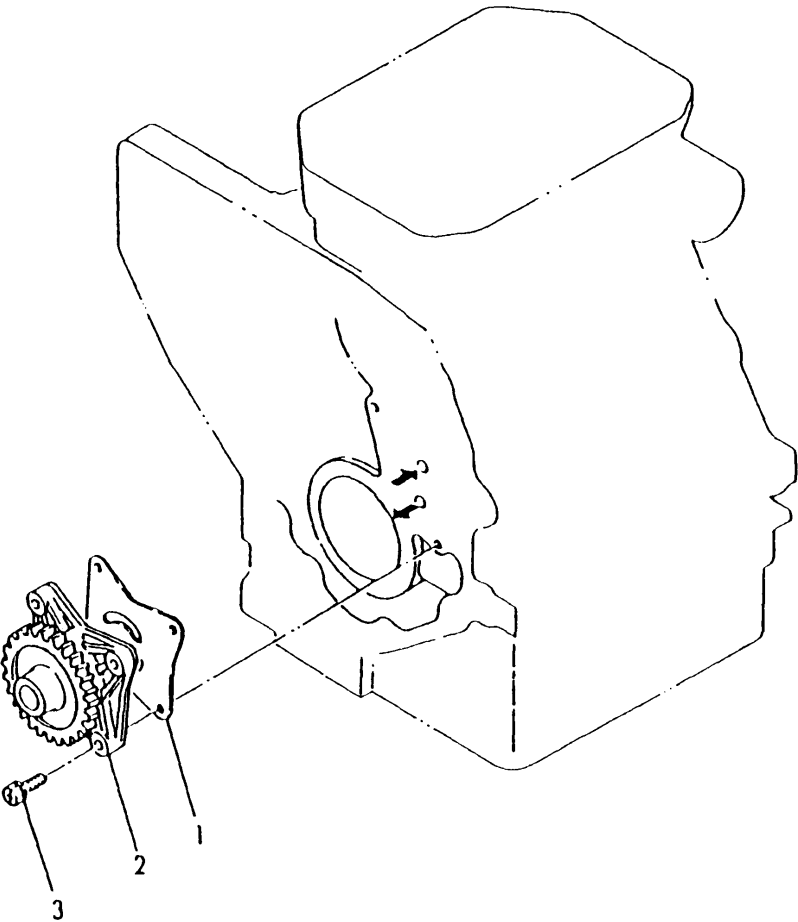
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	705311-23100	ROD ASSY, CONNECTING	3							
3	2	105225-23100	BUSH, PISTON PIN	3							
4	2	105225-23200	BOLT, ROD	6							
5	2	705311-23600	BEARING, CRANKPIN	3							

021550-23100



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721550-23100	ROD ASSY, CONNECTING		3						
3	2	124060-23100	BUSH, PISTON PIN		3						
4	2	121550-23200	BOLT, CONNECTING ROD		6						
5	2	721550-23600	BEARING, CRANKPIN		3						

Fig.34. LUB. OIL PUMP

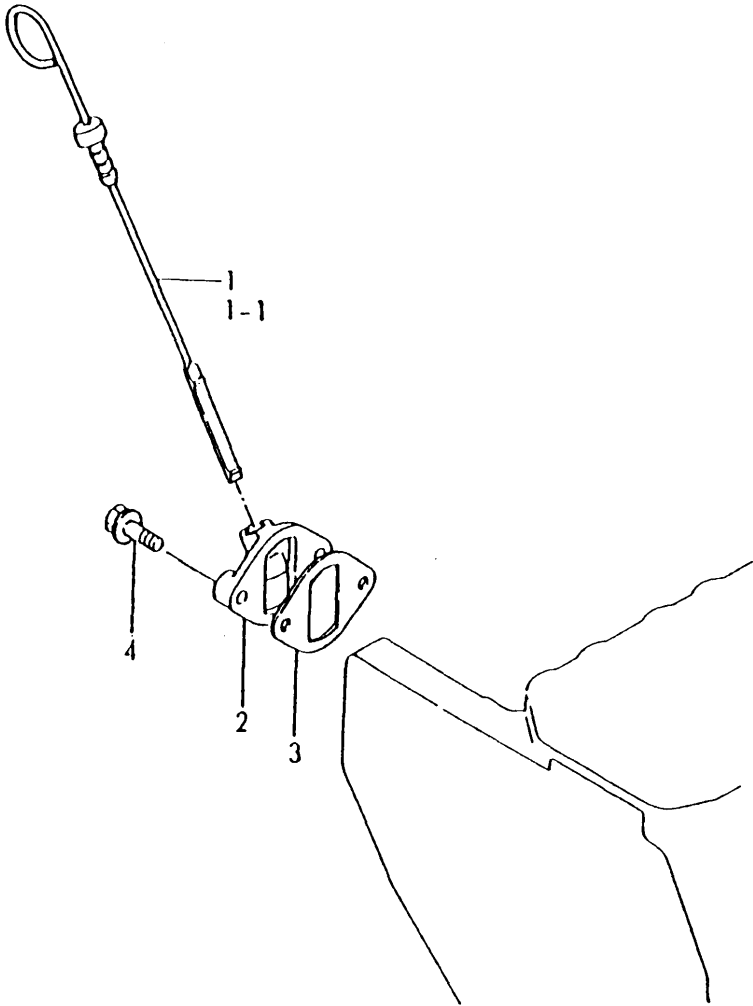


D21575-32100

0CD10-G37102 34. LUB. OIL PUMP

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121450-32021	GASKET, L.O.PUMP	1	1						
2	1	121575-32090	PUMP ASSY, LUB OIL	1	1						
3	1	26013-060222	BOLT M 6X 22	3	3						

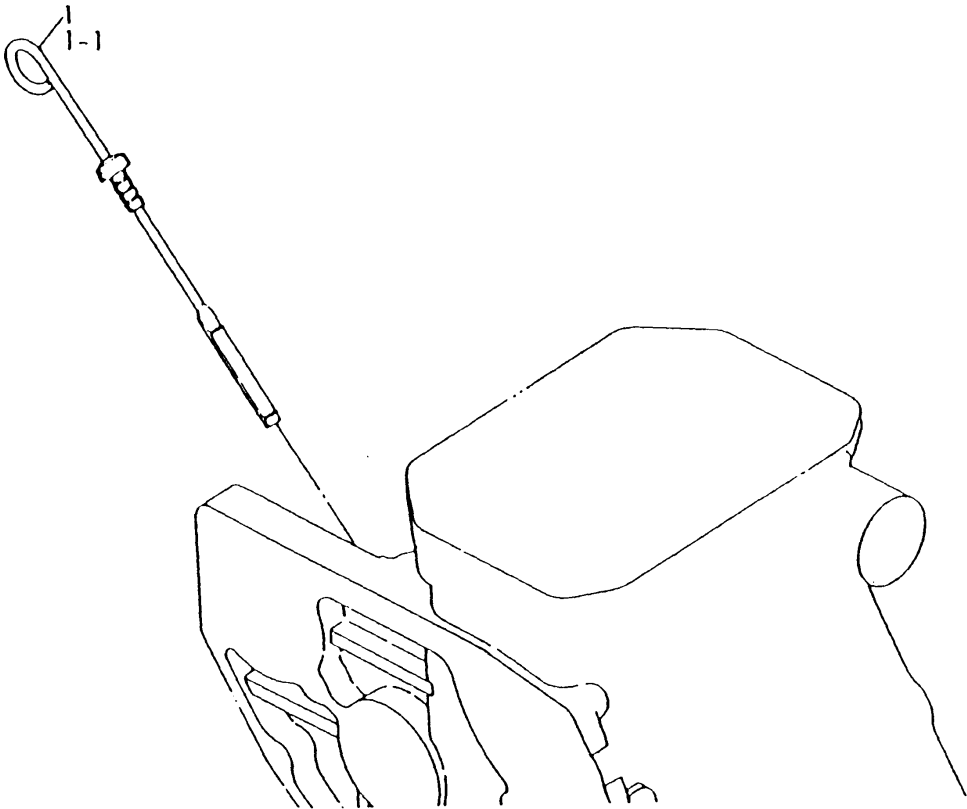
U71037-34100



OCD10-G37102 35. DIPSTICK

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	171037-34800	DIPSTICK, LUB. OIL	1							
I 1-1	1	171037-34801	DIPSTICK, LUB. OIL	1						N	
(A=EB5583)											
2	1	121575-34830	GUIDE, DIPSTICK	1							
3	1	124160-34844	GASKET	1							
4	1	26106-080222	BOLT M 8X 22 PLATED	2							

OCD10-G37102
Fig.36. DIPSTICK



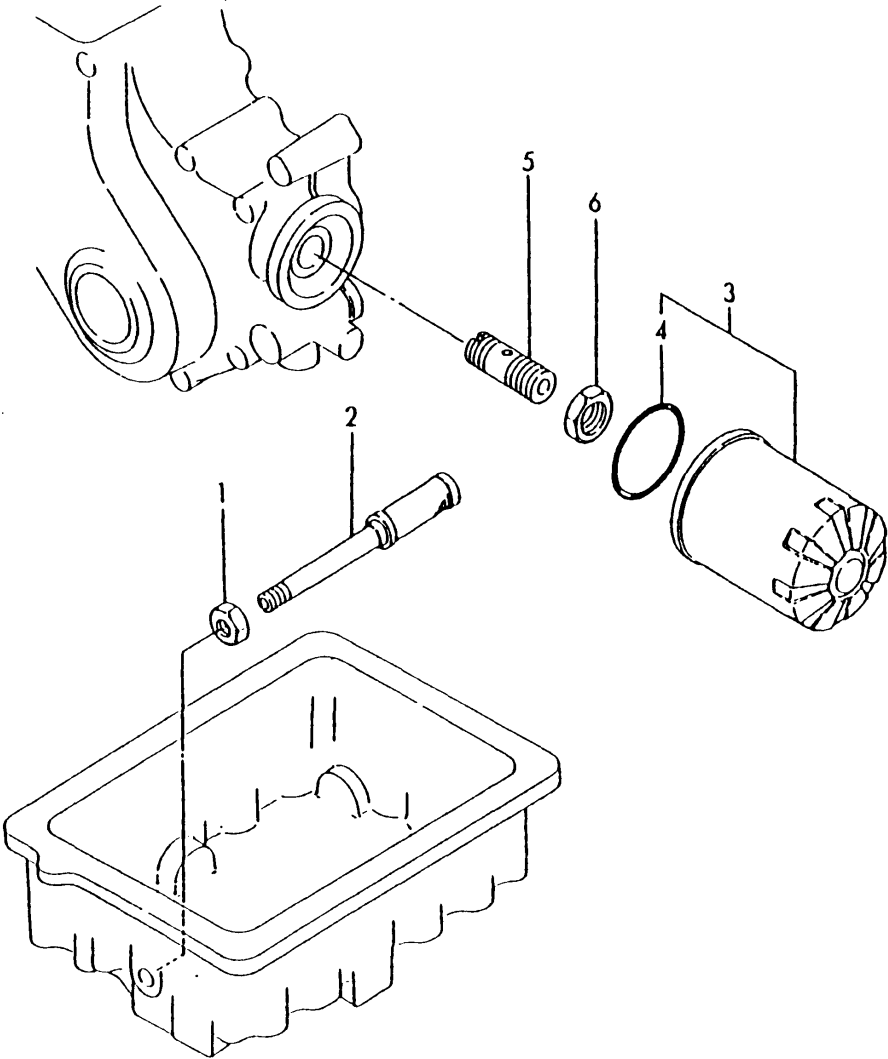
U71008-34100

OCD10-G37102 36. DIPSTICK

				(A)=3T72HL-HKS (B)=3T75HL-HKS (C)=	(D)= (E)= (F)=								
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY								I	R
				(A)	(B)	(C)	(D)	(E)	(F)				
	1	171008-34801	DIPSTICK, LUB. OIL		1								
I	1-1	171008-34802	DIPSTICK, LUB OIL		1						N		
(B=E95329)													

Fig.37. LUB. OIL STRAINER

024732-35100

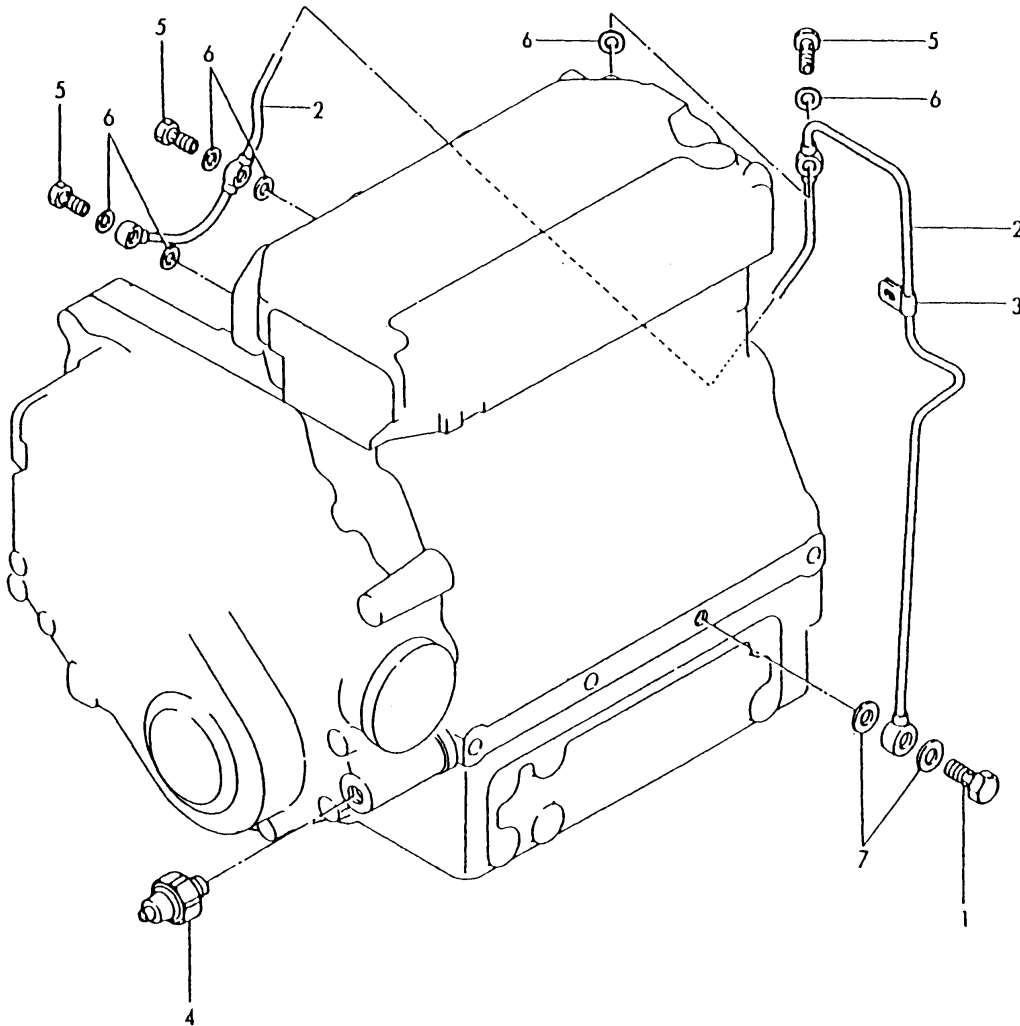


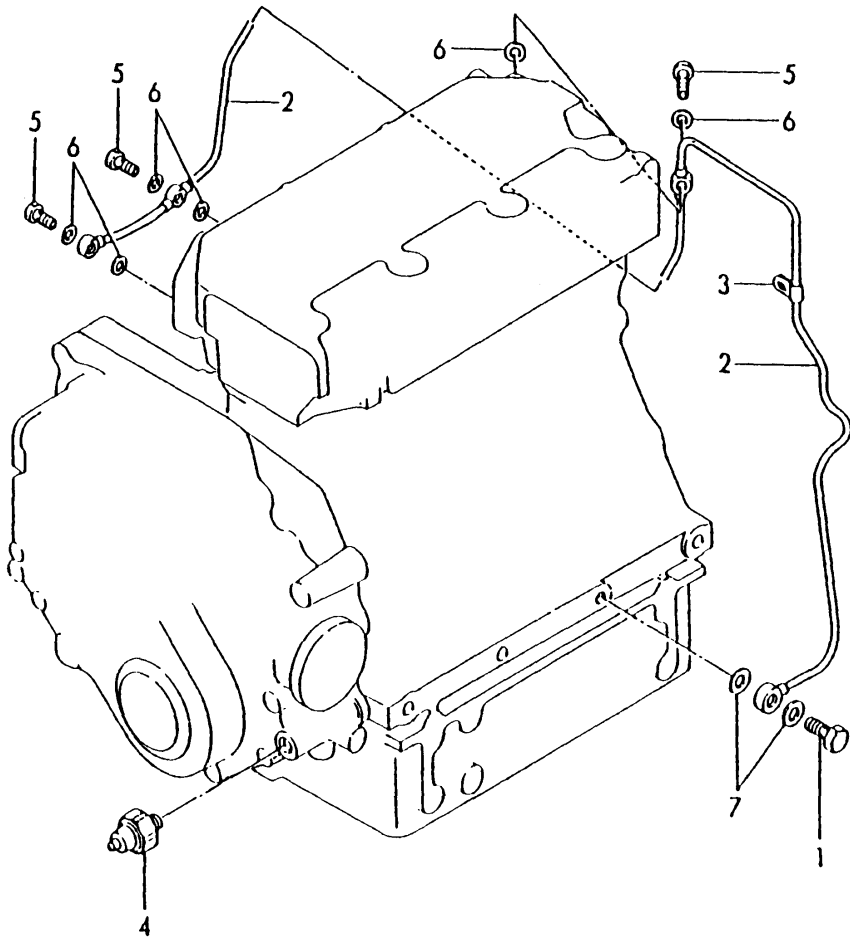
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124450-35070	NUT PF1/4	1	1						
2	1	124732-35090	PIPE, OIL INLET	1	1						
3	1	124550-35110	ELEMENT, LUB. OIL	1	1						
4	2	124450-35110	O-RING, L.O. STRAINER	1	1						
5	1	124085-35300	VALVE ASSY, CONTROL	1	1						
6	1	124085-35350	LOCK NUT M20	1	1						

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124160-39140	JOINT BOLT 10	1							
2	1	121450-39201	PIPE, LUB OIL	1							
3	1	124450-39240	RETAINER, PIPE	1							
4	1	124160-39450	SWITCH, OIL PRESSURE	1							
5	1	124550-59820	BOLT 8, PIPE JOINT	3							
6	1	23414-080000	GASKET 8, ROUND	6							
7	1	23414-100000	GASKET 10, ROUND	2							



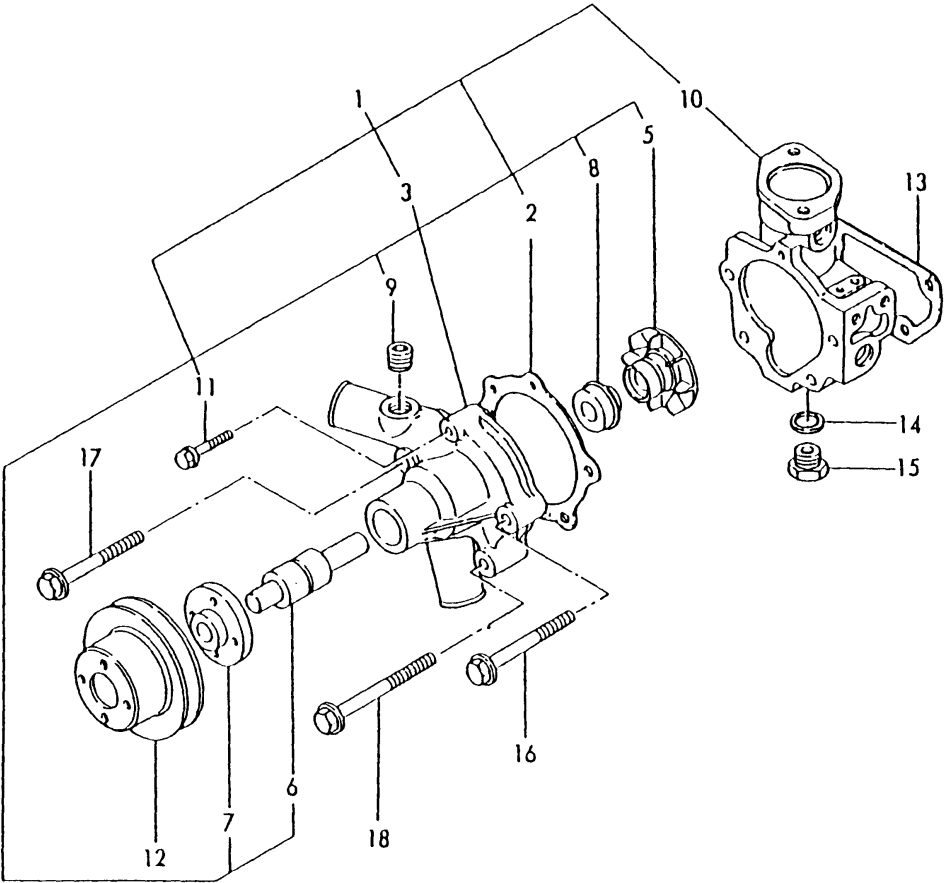


0CD10-G37102 39. LUB. OIL PIPE

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124160-39140	JOINT BOLT 10		1						
2	1	121550-39200	PIPE, LUB. OIL		1						
3	1	124450-39240	RETAINER, PIPE		1						
4	1	124160-39450	SWITCH, OIL PRESSURE		1						
5	1	124550-59820	BOLT 8, PIPE JOINT		3						
6	1	23414-080000	GASKET 8, ROUND		6						
7	1	23414-100000	GASKET 10, ROUND		2						

Fig.40. COOLING WATER PUMP

021000-42110



0CD10-G37102 40. COOLING WATER PUMP

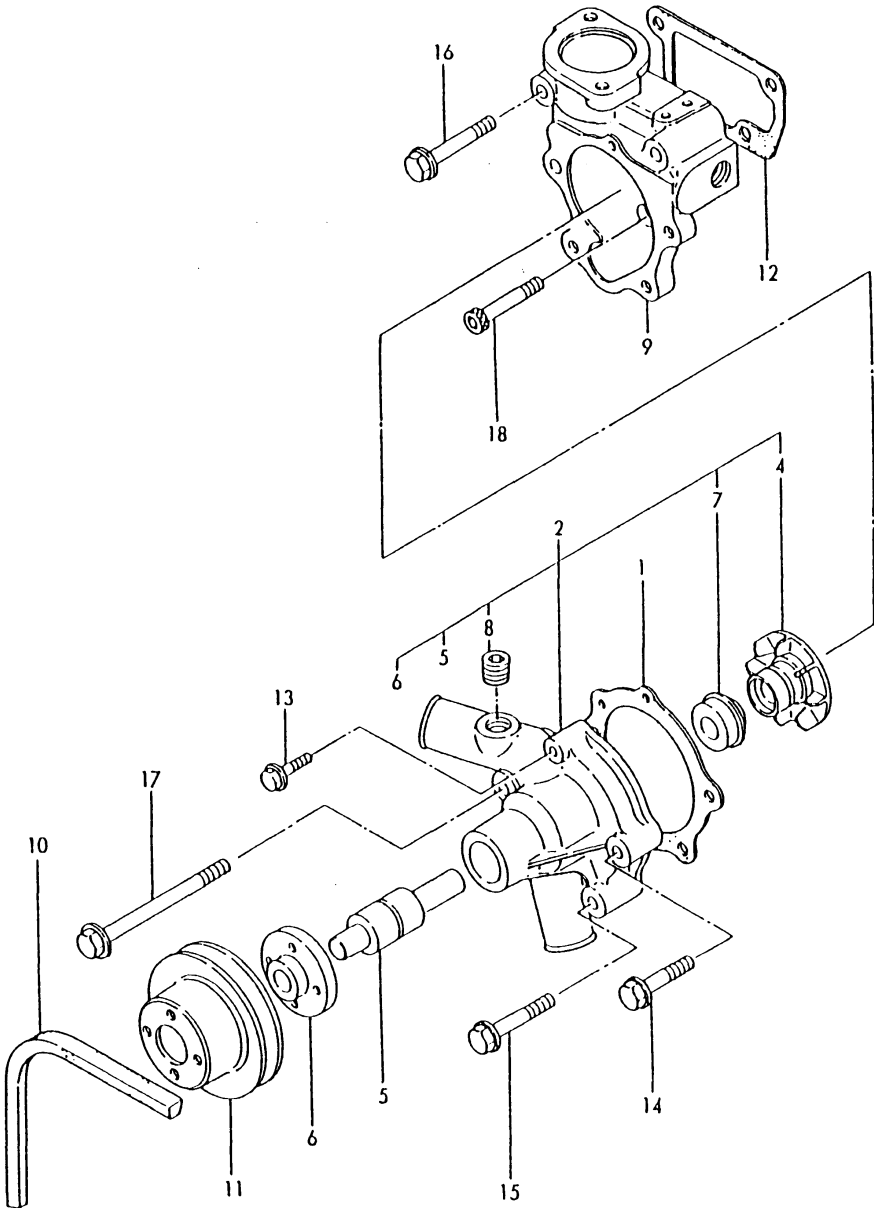
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121000-42010	PUMP ASSY, C. WATER	1							
2	2	121000-42051	GASKET, C.W.PUMP	1							
3	2	121554-42100	PUMP ASSY, C. WATER	1							
I	3-1	2 121000-42100 (A=EXXX)	PUMP ASSY, C. WATER	1						N	
5	3	129350-42200	IMPELLER	1							
6	3	121450-42240	SHAFT, IMPELLER	1							
7	3	121450-42260	FLANGE, V-PULLEY	1							
8	3	121450-42310	SEAL, MECHANICAL	1							
9	3	23871-030000	PLUG PT3/8,SCREW	1							
10	2	121000-42120	BRACKET, C.W. PUMP	1							
11	2	26106-060322	BOLT M 6X 32 PLATED	1							
12	1	121450-42350	V-PULLEY, C.W. PUMP	1							
13	1	121450-44410	GASKET, BRACKET	1							
14	1	124465-44950	GASKET 16	1							
15	1	121450-42450	PLUG M16	1							
16	1	26106-080822	BOLT M 8X 82 PLATED	2							
17	1	26106-080872	BOLT M 8X 87 PLATED	1							
18	1	26106-081052	BOLT M 8X105 PLATED	1							

Fig.41. COOLING WATER PUMP

U71003-42100



OCD10-G37102 41. COOLING WATER PUMP

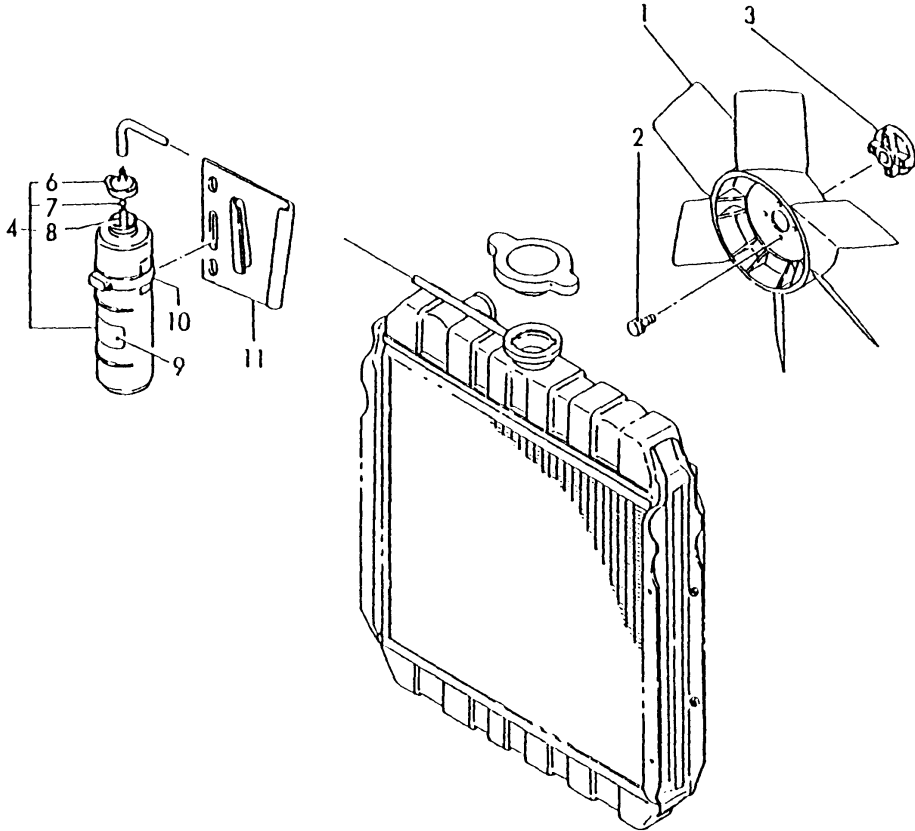
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121000-42051	GASKET, C.W.PUMP		1						
2	1	121000-42100	PUMP ASSY, C. WATER		1						
4	2	129350-42200	IMPELLER		1						
5	2	121450-42240	SHAFT, IMPELLER		1						
6	2	121450-42260	FLANGE, V-PULLEY		1						
7	2	121450-42310	SEAL, MECHANICAL		1						
8	2	23871-030000	PLUG PT3/8,SCREW		1						
9	1	171003-42123	BRACKET, C.W. PUMP		1						
10	1	124736-42290	V-BELT (A-34)		1						
11	1	121450-42350	V-PULLEY, C.W. PUMP		1						
12	1	171003-44411	GASKET		1						
13	1	26106-060322	BOLT M 6X 32 PLATED		1						
14	1	26106-080402	BOLT M 8X 40 PLATED		2						
15	1	26106-080452	BOLT M 8X 45 PLATED		1						
16	1	26106-080552	BOLT M 8X 55 PLATED		2						
17	1	26106-081052	BOLT M 8X105 PLATED		1						
18	1	26450-080452	BOLT M 8X 45		1						

Fig.42. COOLING WATER FAN

U71009-44400
U71007-93100
U71009-93010



OCD10-G37102 42. COOLING WATER FAN

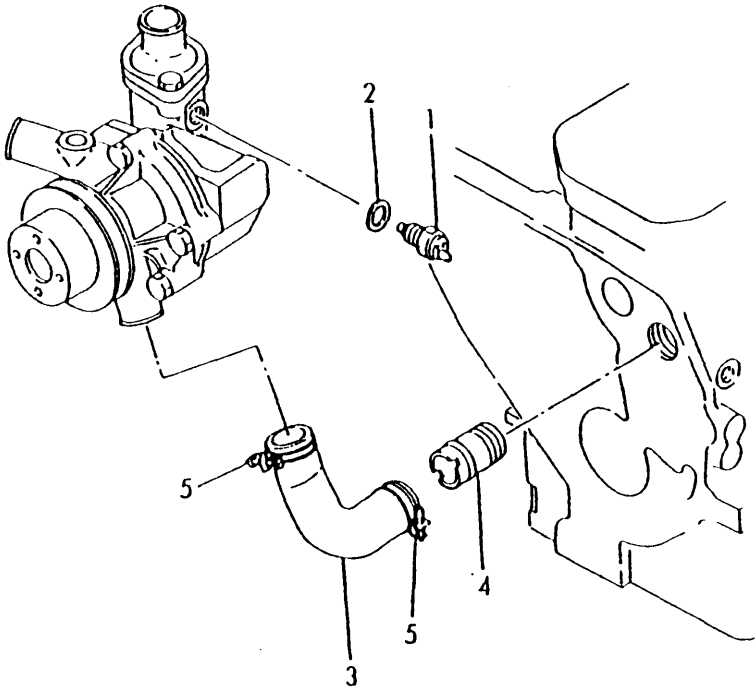
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	171037-44740	FAN, COOLING	1	1						
2	1	26013-060142	BOLT M 6X 14	4	4						
I 2-1	1	26014-060252	BOLT M 6X 25	4	4						S
(A=EXXX) (B=EXXX)											
3	1	171009-44760	SPACER	1	1						
4	1	124450-44510	SUB-TANK ASSY	1	1						
6	2	124450-44530	CAP	1	1						
7	2	124450-44560	CLAMP	1	1						
8	2	23061-070230	PIPE 7X 230	1	1						
9	1	121470-44540	LABEL, SUB-TANK	1	1						
10	1	124450-44550	CLAMP, SUB-TANK	1	1						
11	1	121256-44600	BRACKET, SUB-TANK	1	1						

Fig.43. COOLING WATER PIPE

U71009-49100



0CD10-G37102 43. COOLING WATER PIPE

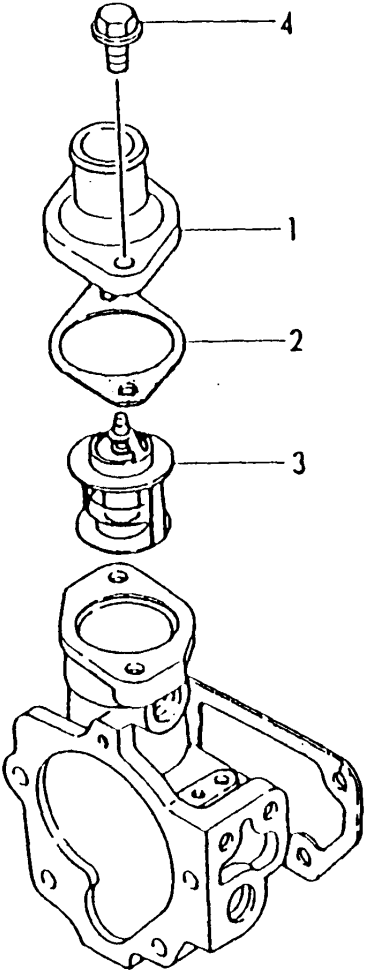
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121250-44901	SWITCH, THERMO(110 C	1	1						
2	1	124465-44950	GASKET 16	1	1						
3	1	121000-49030	PIPE, C.WATER	1	1						
I	3-1	1 171003-49030 (A=E XXX) (B=E XXX)	PIPE, COOLING WATER	1	1					N	
4	1	124160-49480	JOINT, PIPE	1	1						
5	1	23010-038000	CLAMP 38	2	2						

Fig.44. THERMOSTAT

021000-49200



0CD10-G37102 44. THERMOSTAT

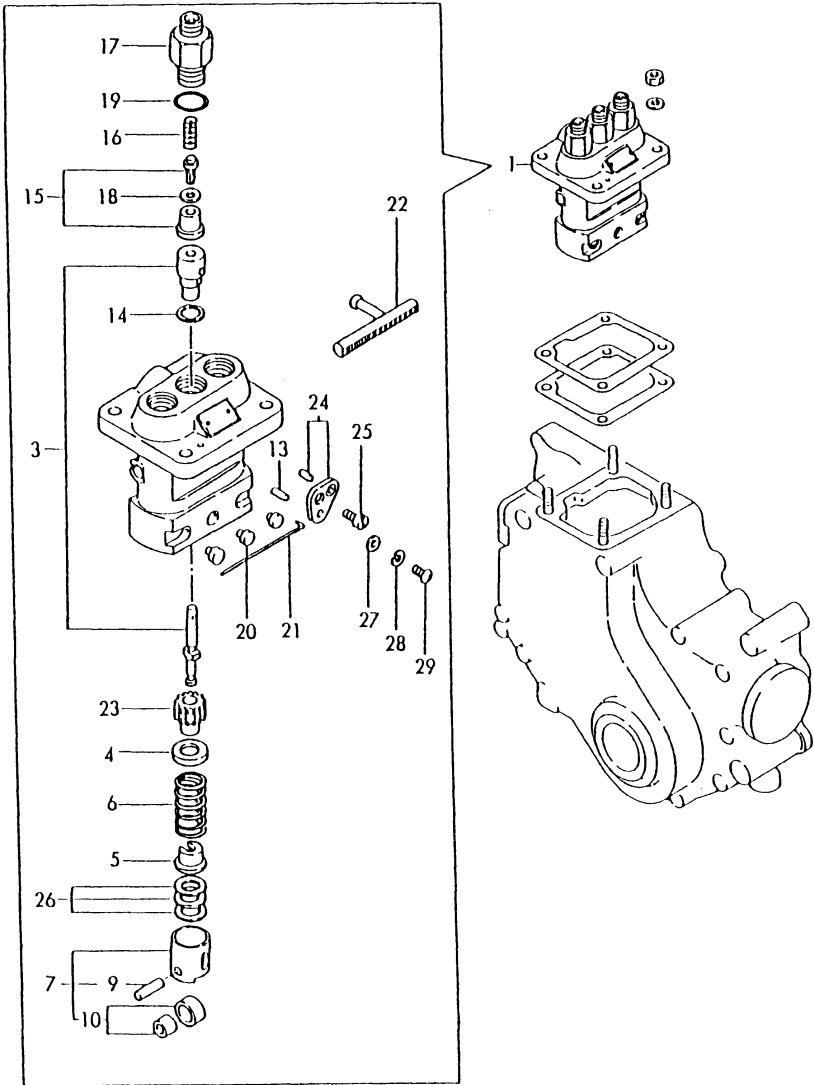
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129350-49530	COVER, THERMOSTAT	1	1						
2	1	129350-49540	GASKET, THERMO.COVER	1	1						
I 2-1	1	129350-49541	GASKET, THERMO.COVER	1	1					N	
		(A=*1990.01) (B=EB0372)									
3	1	129350-49800	THERMOSTAT (71 C	1	1						
4	1	26106-080182	BOLT M 8X 18 PLATED	2	2						

Fig.45. FUEL INJECTION PUMP

021000-51100



Remarks
(M) MISPRINT.

OCD10-G37102 45. FUEL INJECTION PUMP

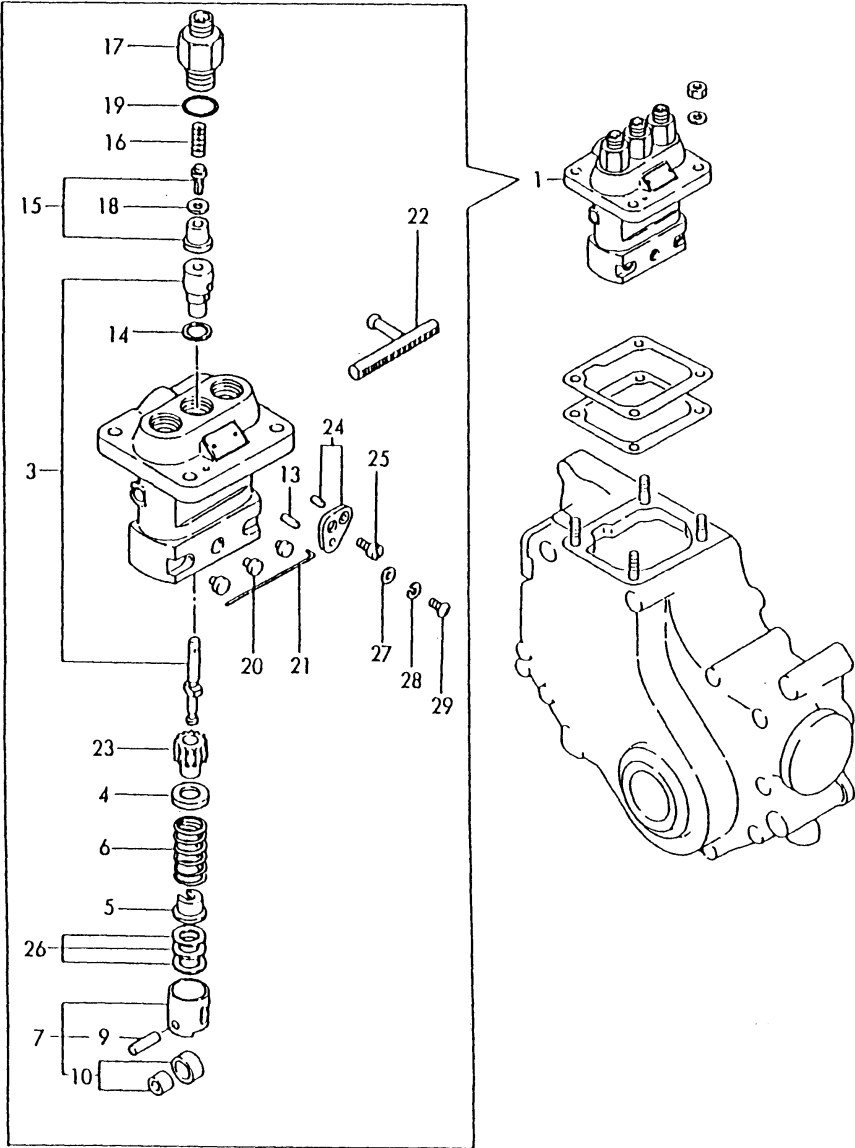
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721000-51700	FUEL INJECTION PUMP	1							
3	2	121575-51100	PLUNGER W/BARREL	3							
4	2	174307-51170	RETAINER A	3							
5	2	174307-51181	RETAINER B	3							
6	2	124950-51190	SPRING, PLUNGER	3							
7	2	724550-51520	GUIDE ASSY, PLUNGER	3							
9	3	174100-54120	PIN, ROLLER	3							
10	3	711100-51540	ROLLER ASSY	3							
13	2	103854-51251	PIN, PLUNGER	1							
14	2	124950-51270	GASKET	3							
15	2	124060-51300	VALVE W/SEAT, DELIV.	3							
16	2	124550-51320	SPRING, DELIV. VALVE	3							
17	2	124550-51341	RETAINER	3							
18	2	124550-51350	GASKET, DELIVERY	3							
19	2	124550-51370	O-RING, DELIVERY	3							
20	2	124950-51450	PIECE, GUIDE	3							
21	2	121150-51460	PIN	1							
22	2	121450-51500	RACK, CONTROL	1							
23	2	124950-51510	PINION	3							
24	2	124950-51640	SHIM SET, CONTROL	2							
25	2	103854-51660	SCREW	2							
26	2	174307-51700	SHIM SET	3							
27	2	22131-050000	WASHER 5	2							
I 27-1	2	22117-050000	WASHER 5	2							N
(A=EXXX)											
28	2	22217-050000	SPRING WASHER 5	2							
29	2	26587-050102	SCREW M 5X 10	2							

Fig.46. FUEL INJECTION PUMP

D21500-51100



OCD10-G37102 46. FUEL INJECTION PUMP

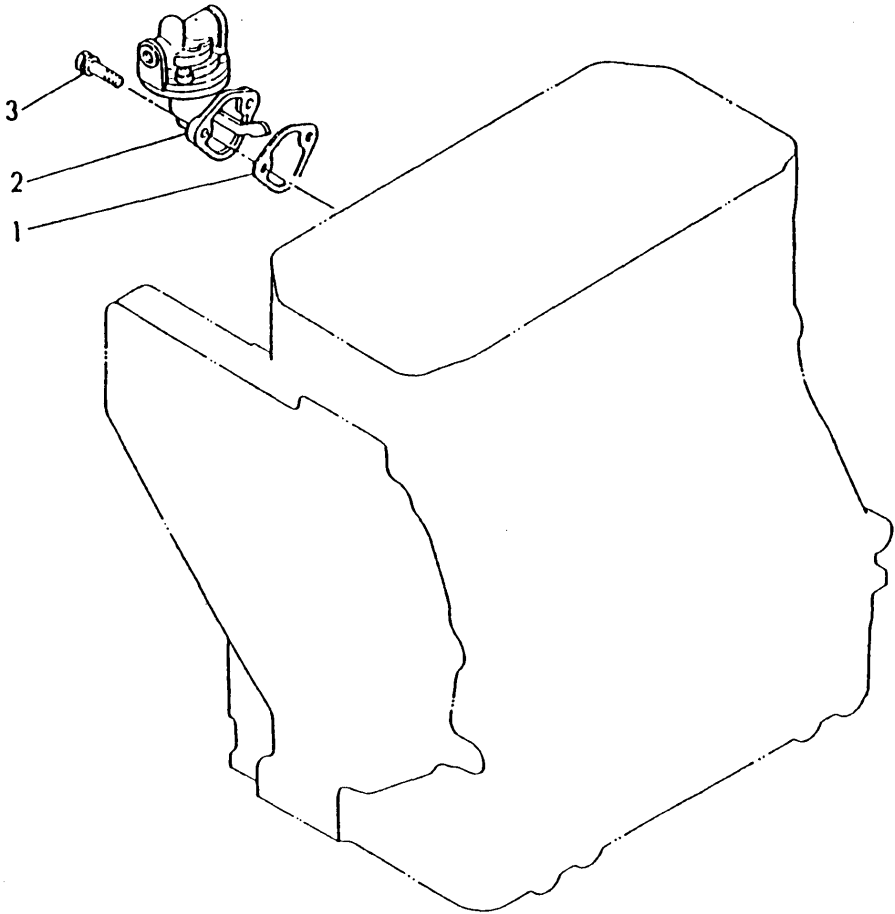
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721500-51100	PUMP ASSY. F.INJECT.		1						
3	2	121575-51100	PLUNGER W/BARREL		3						
4	2	174307-51170	RETAINER A		3						
5	2	174307-51181	RETAINER B		3						
6	2	124950-51190	SPRING, PLUNGER		3						
7	2	724550-51520	GUIDE ASSY, PLUNGER		3						
9	3	174100-54120	PIN, ROLLER		3						
10	3	711100-51540	ROLLER ASSY		3						
13	2	103854-51251	PIN, PLUNGER		1						
14	2	124950-51270	GASKET		3						
15	2	124060-51300	VALVE W/SEAT, DELIV.		3						
16	2	124550-51320	SPRING, DELIV. VALVE		3						
17	2	124550-51341	RETAINER		3						
18	2	124550-51350	GASKET, DELIVERY		3						
19	2	124550-51370	O-RING, DELIVERY		3						
20	2	124950-51450	PIECE, GUIDE		3						
21	2	121150-51460	PIN		1						
22	2	121450-51500	RACK, CONTROL		1						
23	2	124950-51510	PINION		3						
24	2	124950-51640	SHIM SET, CONTROL		2						
25	2	103854-51660	SCREW		2						
26	2	174307-51700	SHIM SET		3						
27	2	22131-050000	WASHER 5		2						
I 27-1	2	22117-050000	WASHER 5		2						N
(B=EXXX)											
28	2	22217-050000	SPRING WASHER 5		2						
29	2	26587-050102	SCREW M 5X 10		2						

Fig.47. FUEL FEED PUMP

U71051-52100



0CD10-G37102 47. FUEL FEED PUMP

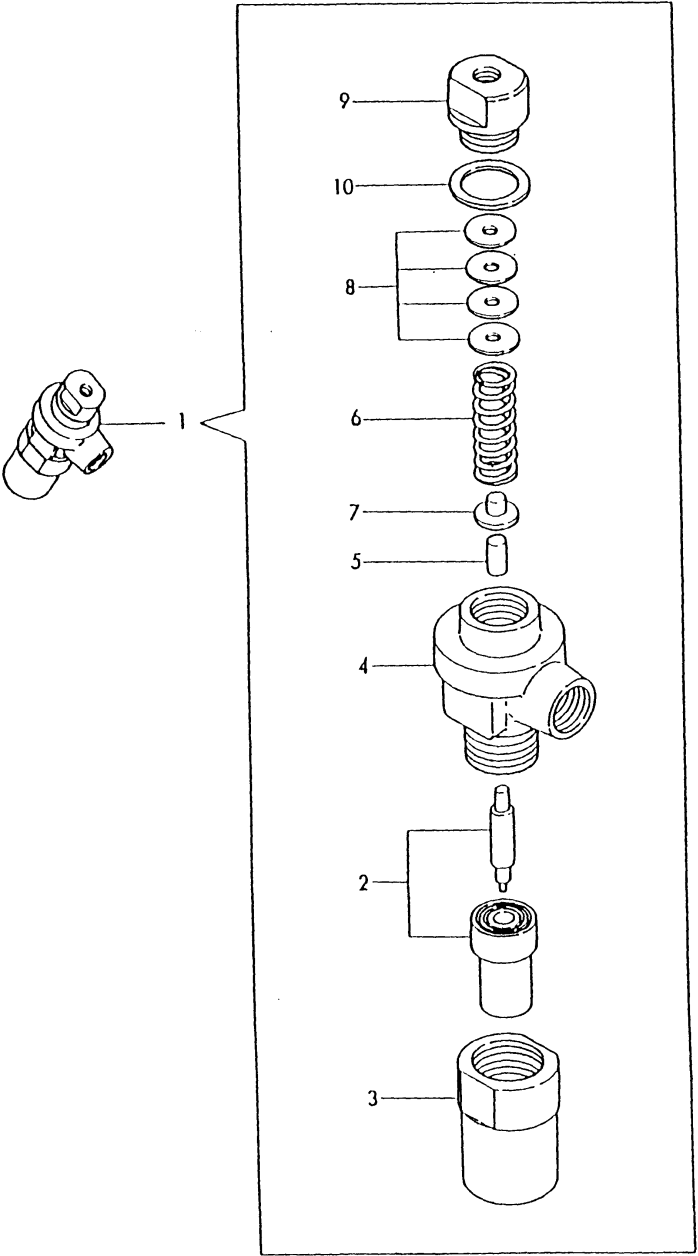
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121520-01850	GASKET, F.FEED PUMP	1	1						
I 1-1	1	121520-01851	GASKET, F.FEED PUMP	1	1						N
		(A=*1990.01)	(B=EB0372)								
2	1	129301-52020	PUMP ASSY, FUEL FEED	1	1						
3	1	26014-060182	BOLT M 6X 18	2	2						

Fig.48. FUEL INJECTION VALVE

021000-53100



0CD10-G37102 48. FUEL INJECTION VALVE

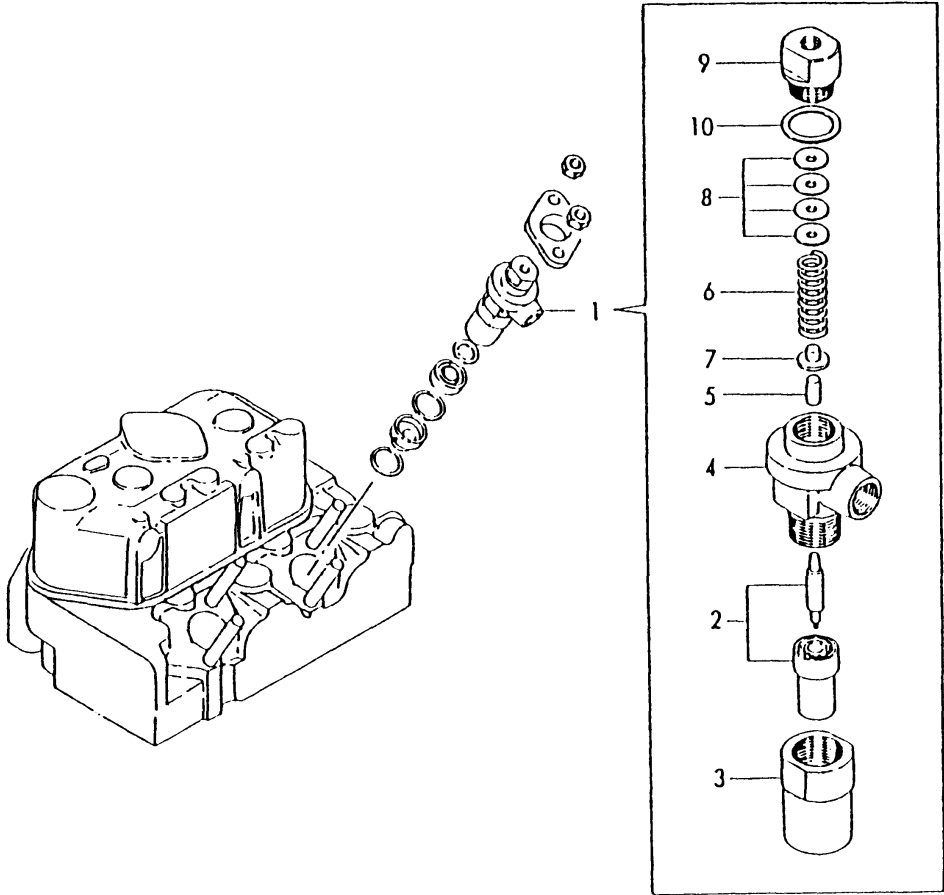
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721000-53100	VALVE ASSY, F.INJECT	3							
2	2	124770-53000	NOZZLE ASSY,F.INJECT	3							
3	2	101147-53080	HOLDER, VALVE W/CASE	3							
4	2	103854-53100	BODY, F.I. VALVE	3							
5	2	113200-53110	SPINDLE, INTER	3							
6	2	104211-53120	SPRING, NOZZLE	3							
7	2	113200-53120	SHOE, SPRING	3							
8	2	110250-53150	SHIM SET	3							
9	2	103854-53180	RETAINER, NOZ.SPRING	3							
10	2	172100-53200	GASKET	3							

Fig.49. FUEL INJECTION VALVE

D21500-53100



0CD10-G37102 49. FUEL INJECTION VALVE

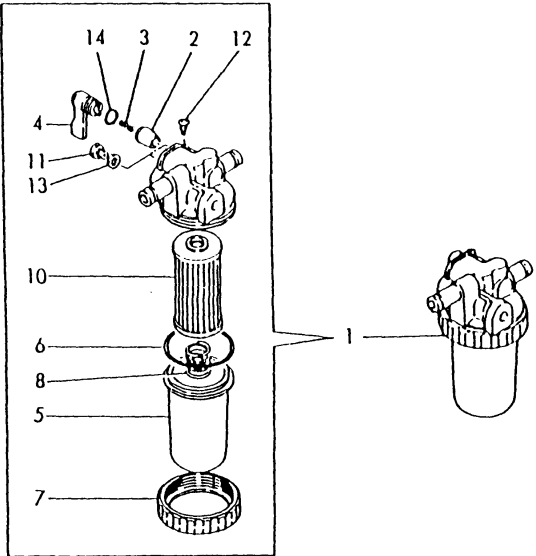
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

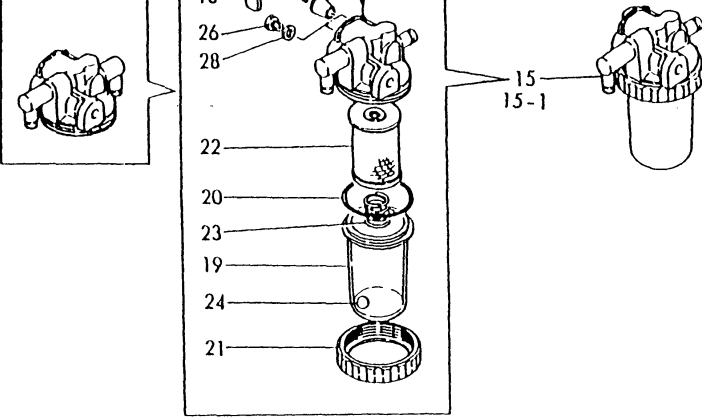
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	721500-53100	VALVE ASSY, F.INJECT		3						
2	2	124770-53000	NOZZLE ASSY,F.INJECT		3						
3	2	104200-53080	HOLDER, VALVE W/CASE		3						
4	2	103854-53100	BODY, F.I. VALVE		3						
5	2	113200-53110	SPINDLE, INTER		3						
6	2	104211-53120	SPRING, NOZZLE		3						
7	2	113200-53120	SHOE, SPRING		3						
8	2	110250-53150	SHIM SET		3						
9	2	103854-53180	RETAINER, NOZ.SPRING		3						
10	2	172100-53200	GASKET		3						

Fig.50. FUEL OIL STRAINER

U71007-93100
U71009-93010



OLD



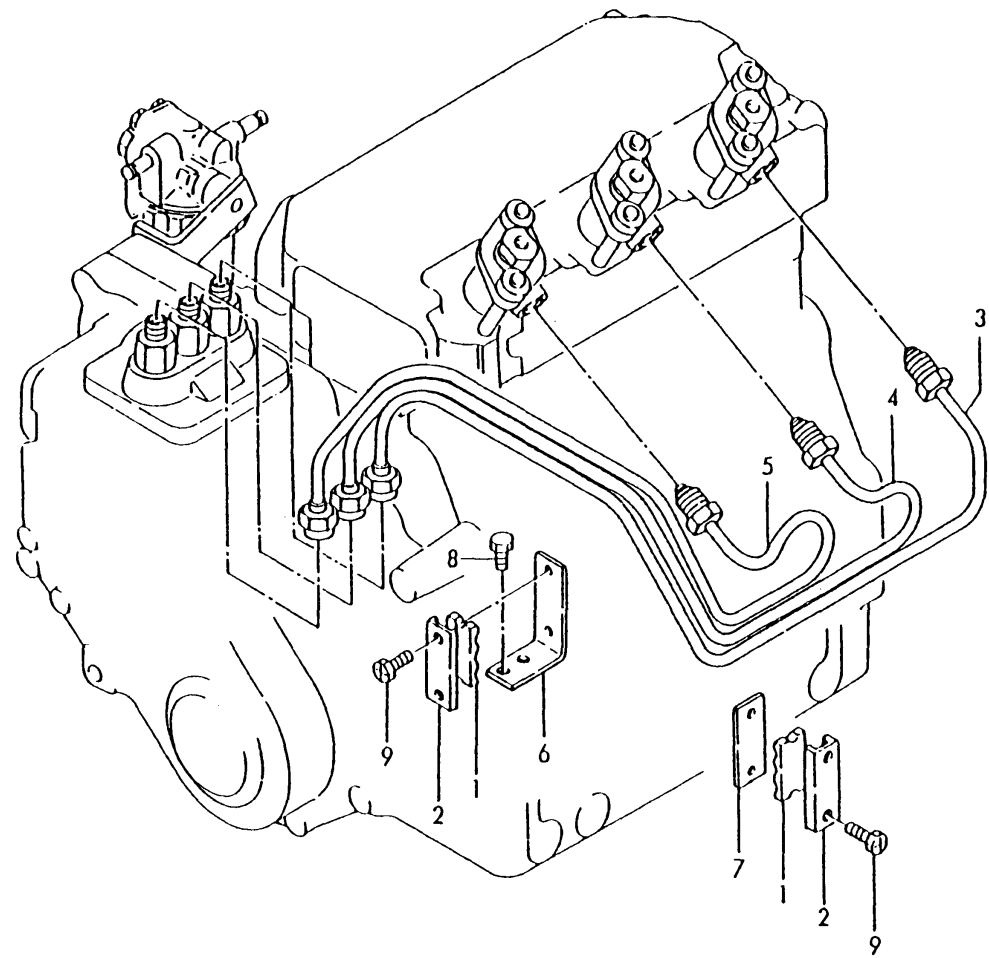
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121254-55600	STRAINER ASSY, FUEL	1	1						
2	2	104200-55321	VALVE, TAPER	1	1						
3	2	104200-55330	SPRING, TAPER VALVE	1	1						
4	2	104200-55341	HANDLE, COCK	1	1						
5	2	121254-55510	CUP, STRAINER	1	1						
6	2	102103-55520	O-RING	1	1						
7	2	110250-55610	RING, RETAINING	1	1						
8	2	121250-55620	SPRING	1	1						
10	2	124550-55700	ELEMENT, FUEL	1	1						
11	2	101720-55750	PLUG 6	2	2						
12	2	104200-55750	SCREW M 4	1	1						
13	2	23418-060000	GASKET 6, NYLON	2	2						
14	2	24311-240100	O-RING 1A P-10A	1	1						
15	1	129335-55700	SEPARATOR, WATER	1	1						
I 15-1	1	171009-55700	SEPARATOR, WATER	1	1						S
(A=EB2922) (B=E93641)											
16	2	104200-55321	VALVE, TAPER	1	1						
17	2	104200-55330	SPRING, TAPER VALVE	1	1						
18	2	104200-55341	HANDLE, COCK	1	1						
19	2	124064-55510	BOWL, FUEL STRAINER	1	1						
20	2	102103-55520	O-RING	1	1						
21	2	110250-55610	RING, RETAINING	1	1						
22	2	121257-55710	STRAINER, FUEL	1	1						
I 22-1	2	171081-55910	SCREEN	1	1						N
(A=EXXX) (B=EXXX)											
23	2	121257-55720	SPRING, SCREEN	1	1						
24	2	121257-55730	FLOAT	5	5						
I 24-1	2	121257-55731	FLOAT	5	5						N
(A=EXXX) (B=EXXX)											
26	2	101720-55750	PLUG 6	2	2						
27	2	104200-55750	SCREW M 4	1	1						
28	2	23418-060000	GASKET 6, NYLON	2	2						
29	2	24311-240100	O-RING 1A P-10A	1	1						

Fig.51. FUEL OIL INJECTION PIPE

D21450-59100



OCD10-G37102 51. FUEL OIL INJECTION PIPE

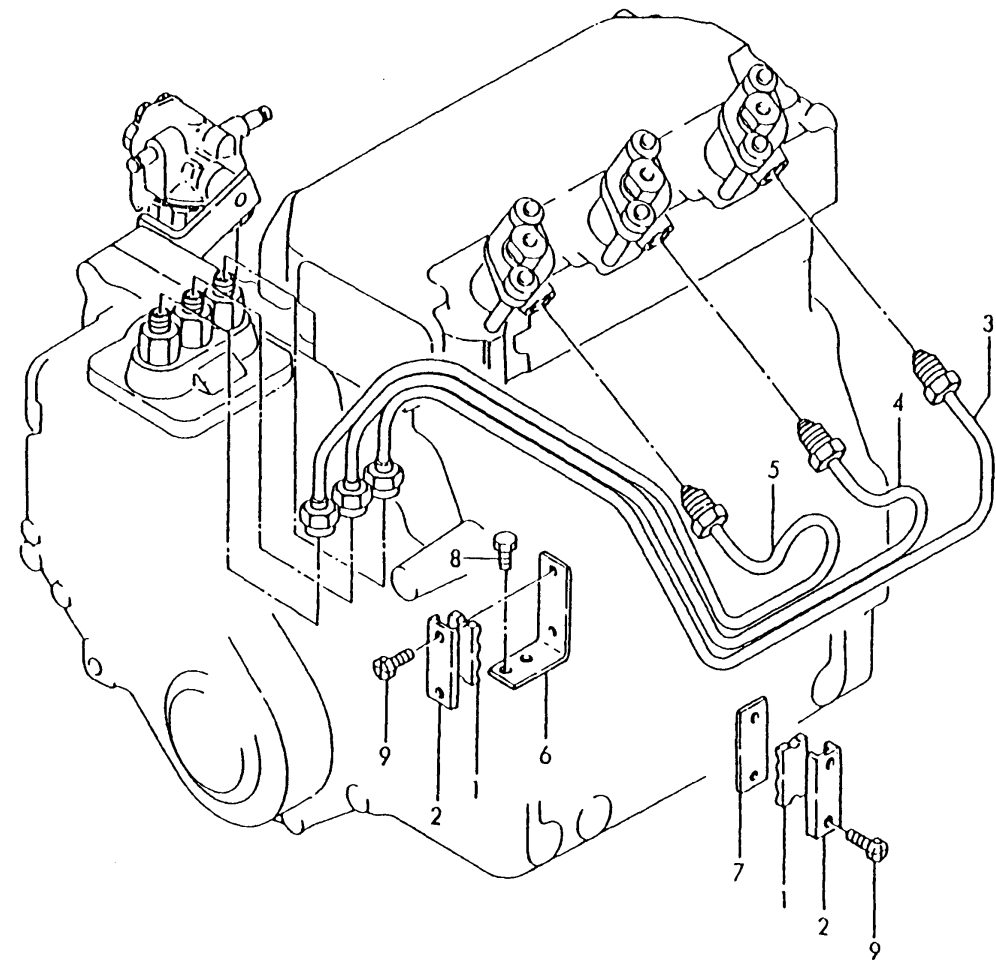
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	123325-59100	RETAINER	2							
2	1	123325-59110	COVER	2							
3	1	121450-59810	PIPE (1), F. INJECT.	1							
4	1	121450-59820	PIPE (2), F. INJECT.	1							
5	1	121450-59830	PIPE (3), F. INJECT.	1							
6	1	121450-59850	BRACKET (A)	1							
7	1	121250-59860	RETAINER (B)	1							
8	1	26116-060102	BOLT M 6X 10 PLATED	2							
9	1	121465-59950	BOLT M 6X 16, PLATED	4							

Fig.52. FUEL OIL INJECTION PIPE

D21500-59100



0CD10-G37102 52. FUEL OIL INJECTION PIPE

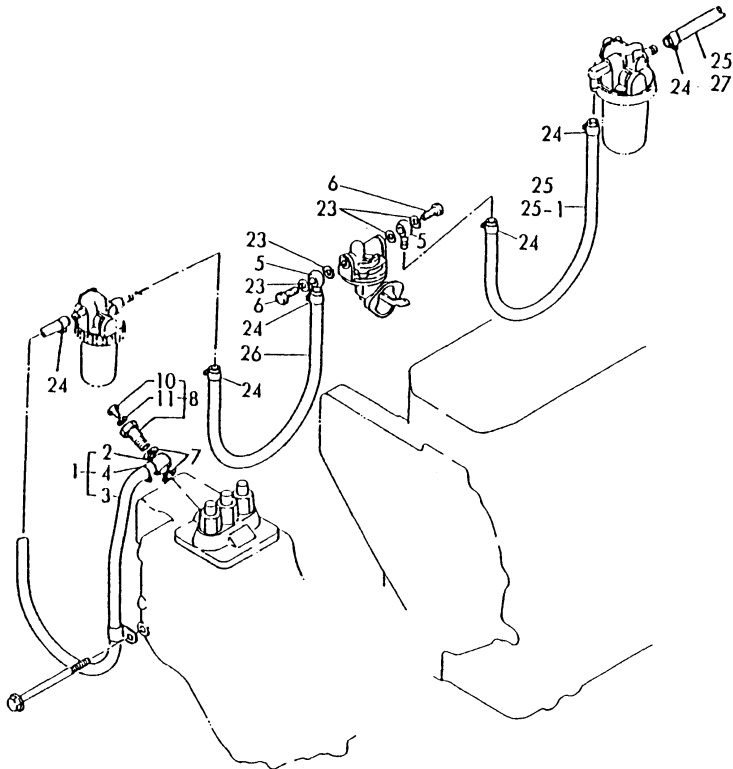
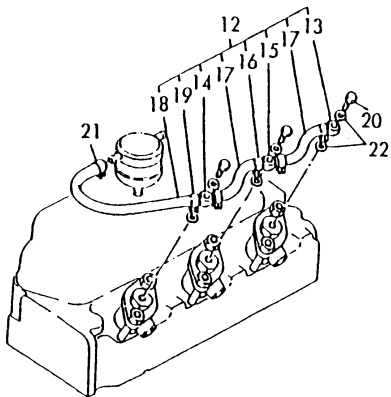
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	123325-59100	RETAINER		2						
2	1	123325-59110	COVER		2						
3	1	121522-59810	PIPE (A), F. INJECT		1						
4	1	121522-59820	PIPE, FUEL INJECTION		1						
5	1	121522-59830	PIPE, FUEL INJECTION		1						
6	1	121450-59850	BRACKET (A)		1						
7	1	121250-59860	RETAINER (B)		1						
8	1	26116-060102	BOLT M 6X 10 PLATED		2						
9	1	121465-59950	BOLT M 6X 16, PLATED		4						

Fig.53. FUEL PIPES

U71001-59200
U71001-93100



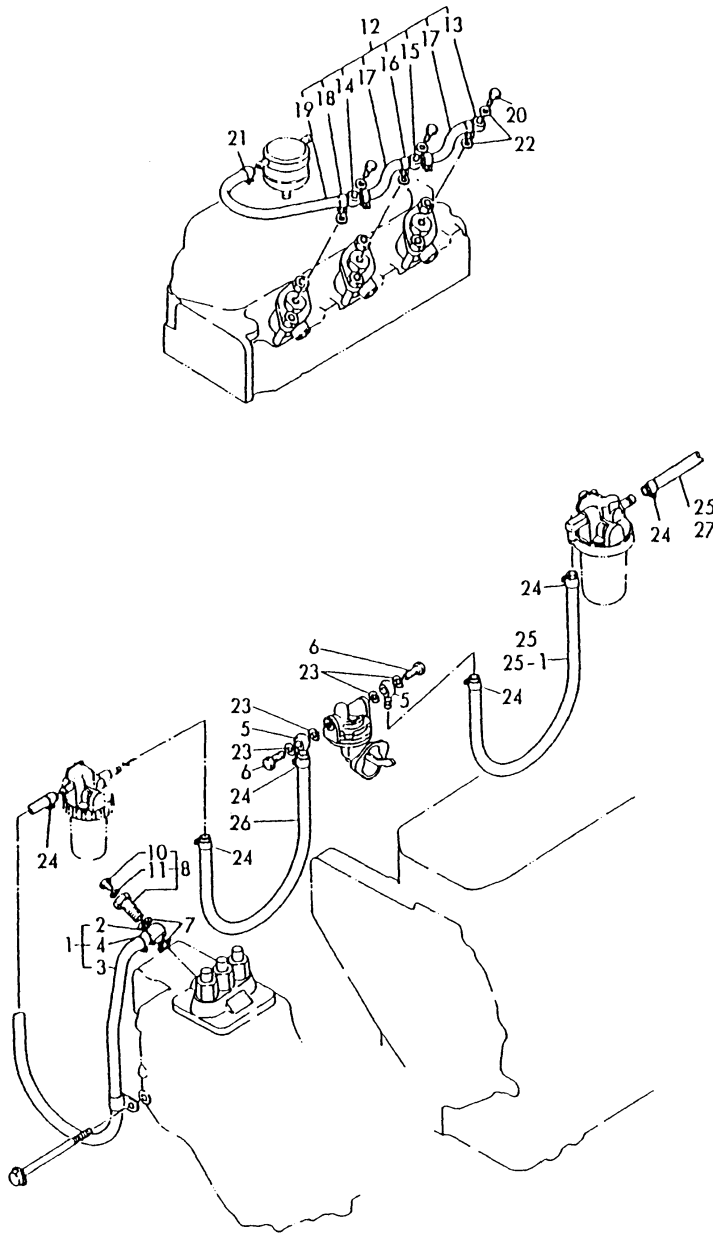
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129335-59010	PIPE ASSY, FUEL OIL	1							
2	2	101304-59020	JOINT 12, PIPE	1							
3	2	129335-59090	PIPE, FUEL	1							
4	2	23000-013000	CLAMP 13	2							
5	1	104264-59030	JOINT (8), PIPE	2							
6	1	105582-59150	BOLT, PIPE JOINT	2							
7	1	104200-59170	GASKET 12	2							
8	1	103854-59191	BOLT W/PLUG & SEAL	1							
10	2	124060-59380	PLUG	1							
11	2	43400-500390	SEAL WASHER 6	1							
12	1	121551-59500	PIPE, FUEL RETURN	1							
13	2	124550-59030	JOINT 8, PIPE	1							
14	2	121750-59090	JOINT 8, PIPE	1							
15	2	124550-59090	JOINT, PIPE	1							
16	2	124066-59100	CLAMP 8	4							
17	2	121450-59550	PIPE, FUEL RETURN	2							
18	2	121750-59560	PIPE, FUEL RETURN	1							
19	2	124060-77680	CLAMP 10	1							
20	1	101147-59810	BOLT, PIPE JOINT	3							
21	1	124060-77680	CLAMP 10	1							
22	1	23414-080012	GASKET 8	6							
23	1	23414-080012	GASKET 8	4							
24	1	124766-59050	CLAMP 12	8							
25	1	121236-59080	PIPE, FUEL OIL	2							
I 25-1	1	121236-59080 (A=EB3072)	PIPE, FUEL OIL	1							K
26	1	121250-59080	PIPE, FUEL OIL	1							
I 27	1	124766-59530 (A=EB3072)	PIPE (B), FUEL OIL	1							W

Fig.54. FUEL PIPES

U71009-59200
U71009-93010



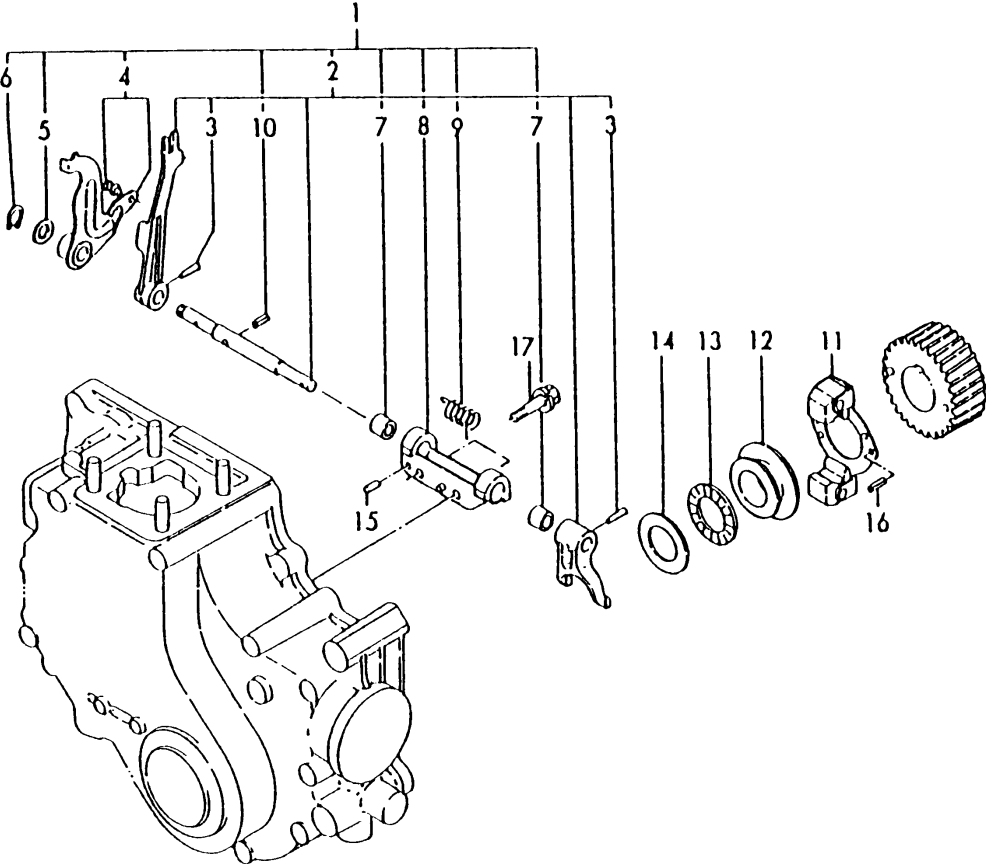
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129335-59010	PIPE ASSY, FUEL OIL		1						
2	2	101304-59020	JOINT 12, PIPE		1						
3	2	129335-59090	PIPE, FUEL		1						
4	2	23000-013000	CLAMP 13		2						
5	1	104264-59030	JOINT (8), PIPE		2						
6	1	105582-59150	BOLT, PIPE JOINT		2						
7	1	104200-59170	GASKET 12		2						
8	1	103854-59191	BOLT W/PLUG & SEAL		1						
10	2	124060-59380	PLUG		1						
11	2	43400-500390	SEAL WASHER 6		1						
12	1	171002-59501	PIPE, FUEL RETURN		1						
13	2	124550-59030	JOINT 8, PIPE		1						
14	2	121750-59090	JOINT 8, PIPE		1						
15	2	124550-59090	JOINT, PIPE		1						
16	2	124066-59100	CLAMP 8		4						
17	2	121450-59550	PIPE, FUEL RETURN		2						
18	2	124060-77680	CLAMP 10		2						
19	2	121158-77700	PIPE, FUEL		1						
20	1	101147-59810	BOLT, PIPE JOINT		3						
21	1	124060-77680	CLAMP 10		2						
22	1	23414-080012	GASKET 8		6						
23	1	23414-080012	GASKET 8		4						
24	1	124766-59050	CLAMP 12		8						
25	1	121236-59080	PIPE, FUEL OIL		2						
I 25-1	1	121236-59080 (B=E93814)	PIPE, FUEL OIL		1						K
26	1	121250-59080	PIPE, FUEL OIL		1						
I 27	1	124766-59530 (B=E93814)	PIPE (B), FUEL OIL		1						W

Fig.55. GOVERNOR

U71007-61100



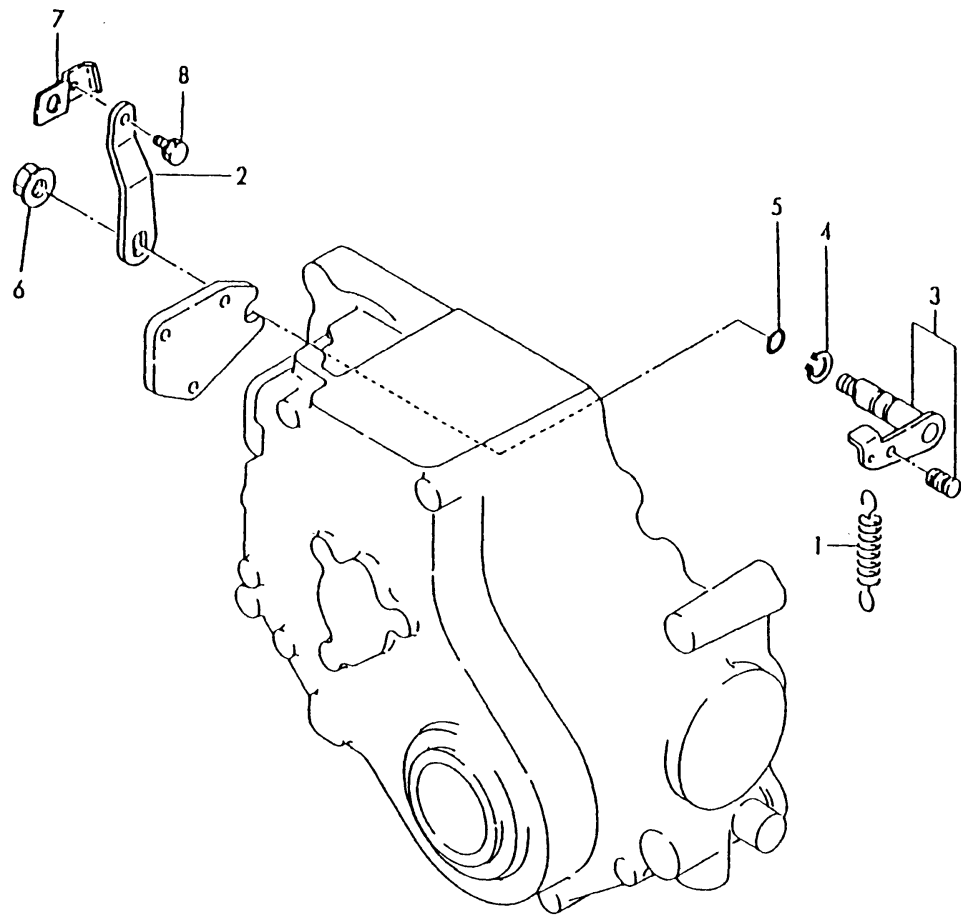
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	171007-61000	LEVER ASSY,GOVERNOR	1	1						
2	2	121000-61010	SHAFT ASSY	1	1						
3	3	22322-030200	TAPER PIN 3X20	2	2						
4	2	121000-61160	LEVER ASSY, CONTROL	1	1						
5	2	121000-61180	WASHER	1	1						
6	2	121000-61190	CIRCLIP 8-S	1	1						
7	2	121520-61520	BEARING, NEEDLE	2	2						
8	2	121000-61620	SUPPORT	1	1						
9	2	171007-66310	SPRING, STARTING	1	1						
10	2	22351-030012	SPRING PIN 3X12	1	1						
11	1	121000-61101	WEIGHT, GOVERNOR	1	1						
12	1	121000-61600	SLEEVE, GOVERNOR	1	1						
13	1	121575-61710	NEEDLE BEARING	1	1						
14	1	121575-61720	COLLAR, BEARING	1	1						
15	1	22312-040080	PIN 4X8,STRAIGHT	2	2						
16	1	22351-040008	SPRING PIN 4X 8	2	2						
17	1	26013-060302	BOLT M 6X 30	2	2						

Fig.56. CONTROL DEVICE

D21000-66110
U71001-66110
U71009-93010



56. CONTROL DEVICE

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121000-66020	SPRING, REGULATOR	1	1						
2	1	121575-66051	HANDLE, REGULATOR	1	1						
3	1	121000-66090	LEVER ASSY, REGULAT	1	1						
4	1	22242-000120	CIRCLIP 12	1	1						
5	1	24311-000090	O-RING 1A P-9.0	1	1						
6	1	26366-080002	NUT 8	1	1						
I	7	171009-67510	JOINT, HANDLE		1						W
		(B=E93305)									
I	8	26014-060162	BOLT M 6X 16		1						W
		(B=E93305)									

021575-66210

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121575-66800	SCREW, ADJUST	1	1						
2	1	121575-66850	RETAINER	1	1						
3	1	26756-060002	LOCK NUT M 6 PLATED	1	1						

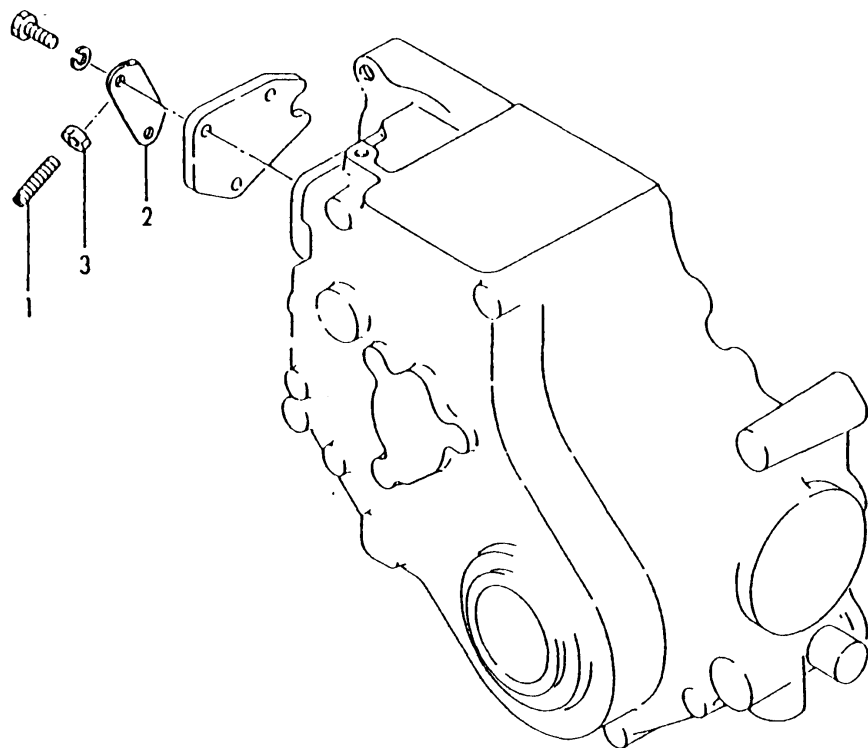
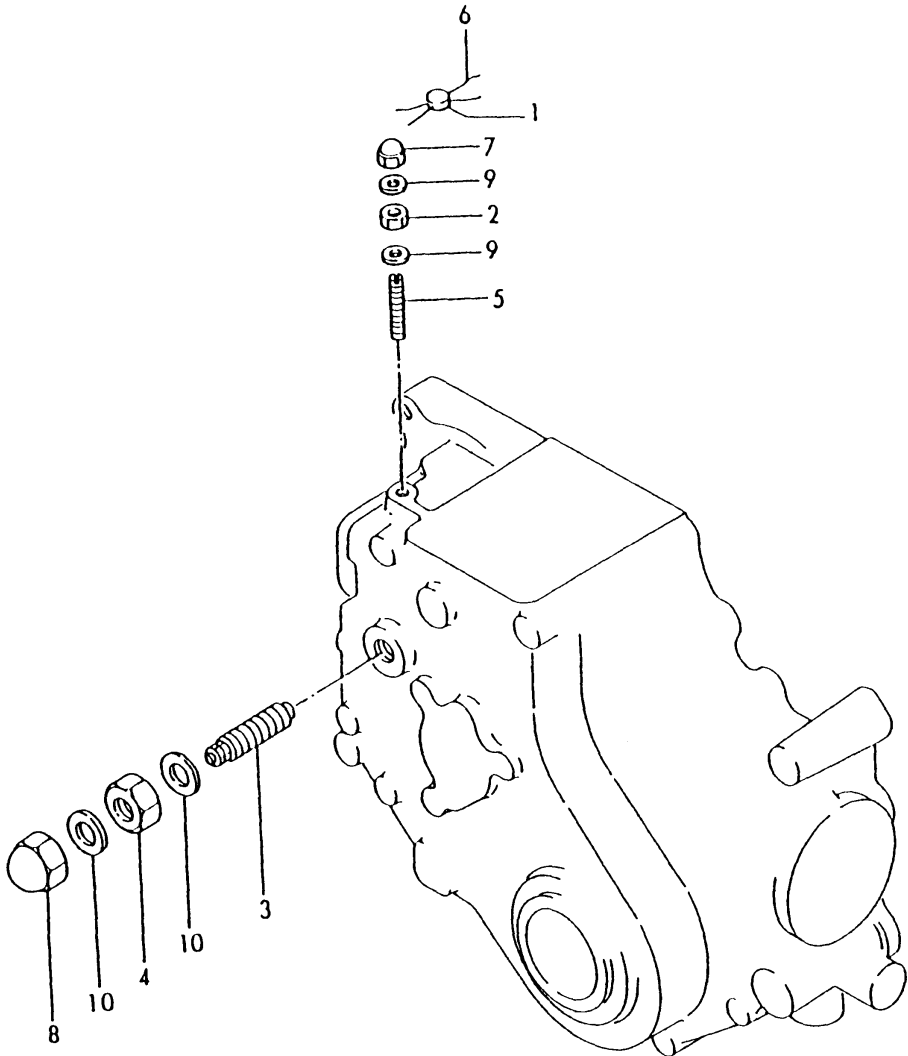


Fig.58. CONTROL SYSTEM

U71007-66300



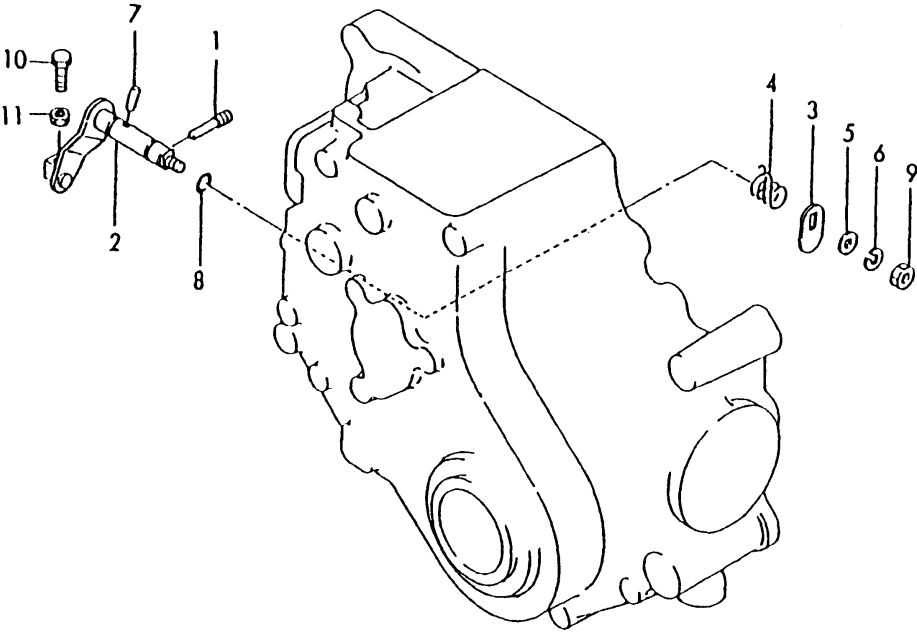
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	1	1 135210-61090 (A=*1990.04) (B=EA8656)	LEAD	1	1						Z
	2	1 124550-66370	LOCK NUT M 6	1	1						
	3	1 171007-66550	CONTROLLER ASSY.	1	1						
	4	1 26776-120002	LOCK NUT M12 PLATED	1	1						
	5	1 121575-66800	SCREW, ADJUST	1	1						
I	5-1	1 171002-66830 (A=*1990.04) (B=EA8656)	SCREW, ADJUST	1	1						N
I	6	1 22451-060000 (A=*1990.04) (B=EA8656)	WIRE 0.6	1	1						Z
	7	1 26666-060002	CAP NUT M 6	1	1						
	8	1 26686-120002	CAP NUT M12	1	1						
I	8-1	1 26687-120002 (A=EXXX) (B=EXXX)	CAP NUT M12	1	1						N
	9	1 43400-500400	SEAL WASHER 6	2	2						
	10	1 43400-500450	SEAL WASHER 12	2	2						

Fig.59. ENGINE STOP

D21000-66500
U71007-93100
U71009-93010

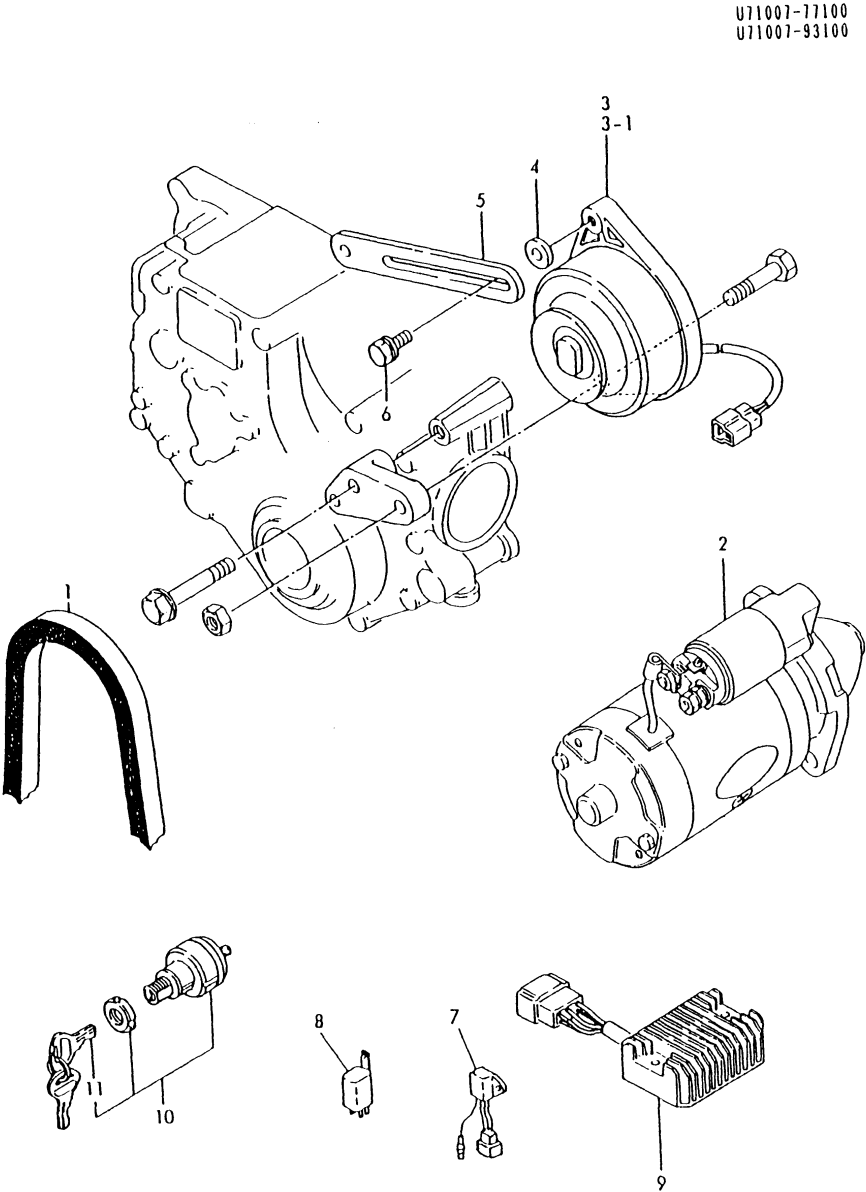


(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124250-03640	SCREW, STOP	1	1						
2	1	121575-66510	LEVER ASSY, ENG,STOP	1	1						
3	1	121575-66550	CAM	1	1						
4	1	121575-66580	SPRING, RETURN	1	1						
5	1	22117-060000	WASHER 6	1	1						
6	1	22217-060000	WASHER 6,SPRING	1	1						
7	1	22322-030150	TAPER PIN 3X15	1	1						
I 7-1	1	22322-030160	TAPER PIN 3X16	1	1						N
		(A=E XXX) (B=E XXX)									
8	1	24311-000070	O-RING 1A P-7.0	1	1						
9	1	26716-060002	NUT M6	1	1						
10	1	26116-050128	BOLT M 5X 12 PLATED	1	1						
11	1	26756-050002	LOCK NUT M 5 PLATED	1	1						

Fig.60. ELECTRIC EQUIPMENT



Remarks

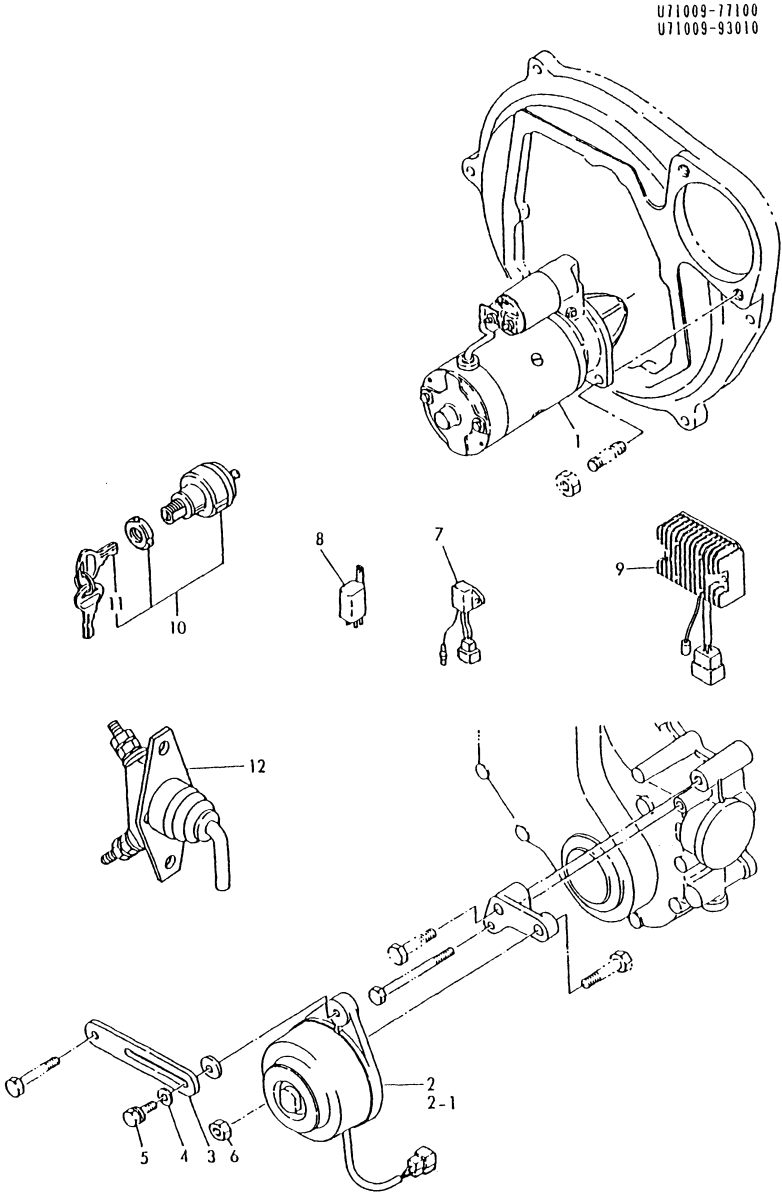
(1) INTERCHANGEABLE BY SIMULTANEOUS REPLACEMENT WITH FIG.3(GEAR HOUSING) REF.NO.11-1, 17-1,19-1 & 21.

(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124736-42290	V-BELT (A-34)	1							
2	1	124250-77012	STARTER (S12-77)	1							
3	1	121450-77200	GENERATOR 12V-180W	1							
I	3-1	1 121000-77201 (A=EB2922)	GENERATOR	1						F	1
4	1	171003-77320	SPACER, BELT ADJUST.	1							
5	1	121450-77330	ADJUSTER, BELT	1							
6	1	26014-080252	BOLT M 8X 25	1							
7	1	121522-77101	RELAY	1							
8	1	121522-77721	INDICATOR, CHARGING	1							
9	1	121522-77712	LIMITER	1							
I	9-1	1 171008-77710 (A=EXXX)	LIMITER, CURRENT	1						N	
10	1	121400-91251	SWITCH W/KEY	1							
11	2	121400-91271	KEY, SWITCH	1							

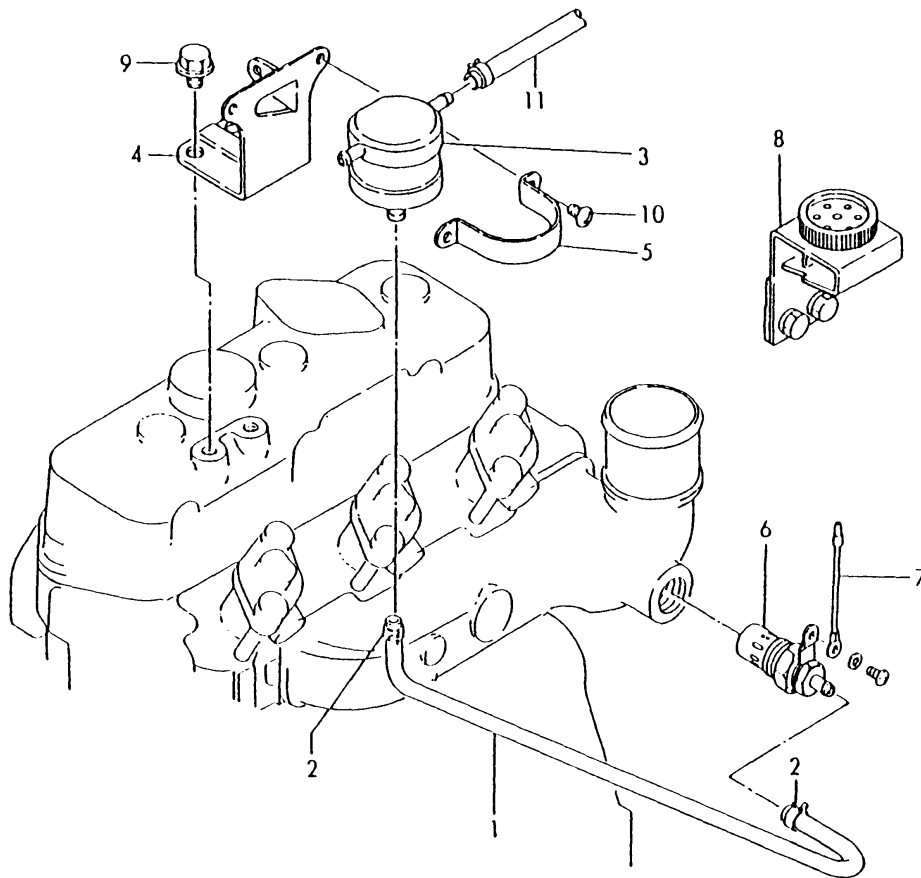
Fig.61. ELECTRIC EQUIPMENT



Remarks
(1) INTERCHANGEABLE BY SIMULTANEOUS REPLACEMENT WITH FIG.3(GEAR HOUSING) REF.NO.11-1,17-1,19-1 & 21.

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121400-77010	STARTER (S13-24ST)		1						
I 1-1	1	124250-77012	STARTER (S12-77)		1					N	
(B=E93641)											
2	1	121450-77200	GENERATOR 12V-180W		1						
2-1	1	121000-77201	GENERATOR		1					F	1
(B=E93641)											
3	1	121521-77330	ADJUSTER, BELT		1						
4	1	22217-080000	SPRING WASHER 8		1						
5	1	26014-080252	BOLT M 8X 25		1						
6	1	26756-080002	LOCK NUT M 8 PLATED		1						
7	1	121522-77101	RELAY		1						
8	1	121522-77721	INDICATOR, CHARGING		1						
9	1	121522-77712	LIMITER		1						
I 9-1	1	171008-77710	LIMITER, CURRENT		1					N	
(B=E93641)											
10	1	121400-91251	SWITCH W/KEY		1						
11	2	121400-91271	KEY, SWITCH		1						
12	1	171085-77630	SWITCH		1					W	
(B=E93641)											
I 12-1	1	171085-77630	SWITCH		1					Z	
(B=E93641)											

U71007-77200
U71007-93100

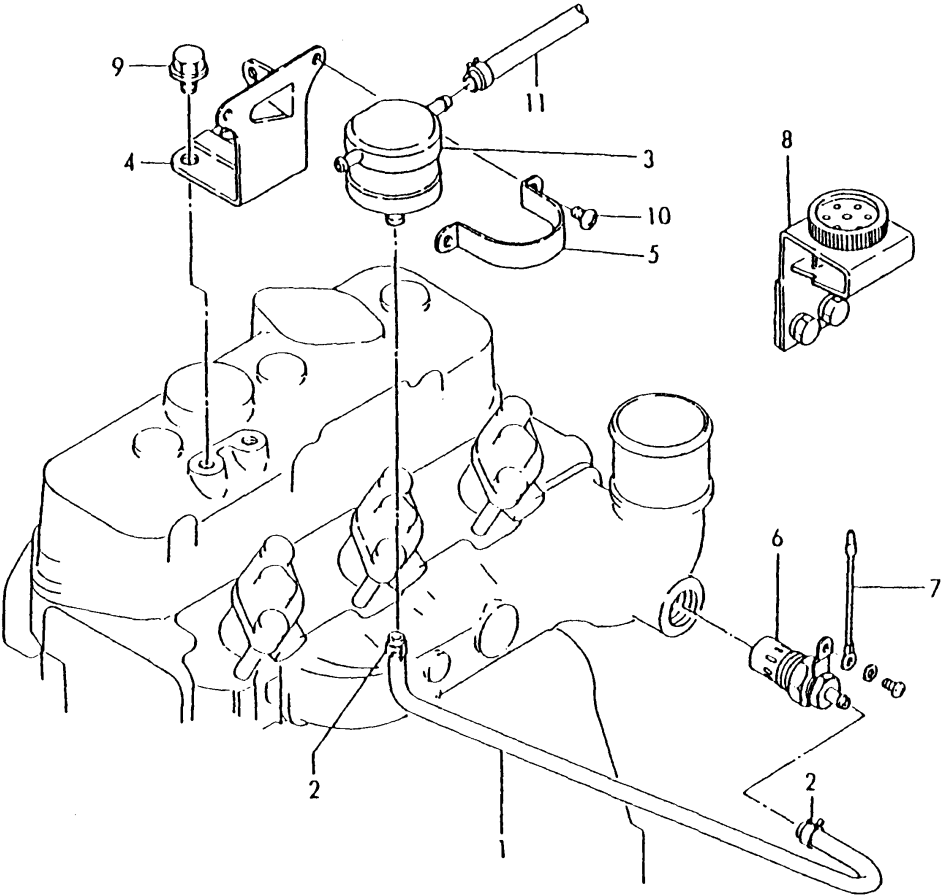


(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	1	1	121201-59570	PIPE, FUEL RETURN	1						
	1-1	1	121400-77701	PIPE, FUEL	1						S
	(A=EXXX)										
	2	1	124060-77680	CLAMP 10	2						
	3	1	121750-77800	TANK, HEADER	1						
	4	1	121550-77810	BRACKET	1						
	5	1	124460-77820	BRACKET(B), TANK	1						
	6	1	171023-77910	THERMOSTART	1						
I	6-1	1	121520-77910	PLUG, THERMOSTAT	1						N
(A=EXXX)											
	7	1	121120-77920	WIRE, THERMOSTAT	1						
	8	1	121474-77920	TIMER	1						
	9	1	26106-080142	BOLT M 8X 14 PLATED	2						
I	9-1	1	26106-080122	BOLT M 8X 12 PLATED	2						S
(A=EXXX)											
	10	1	26557-060082	SCREW M 6X 8	2						
	11	1	121024-59090	PIPE, FUEL	1						

Fig.63. THERMOSTART DEVICE

U71009-77200
U71009-93010



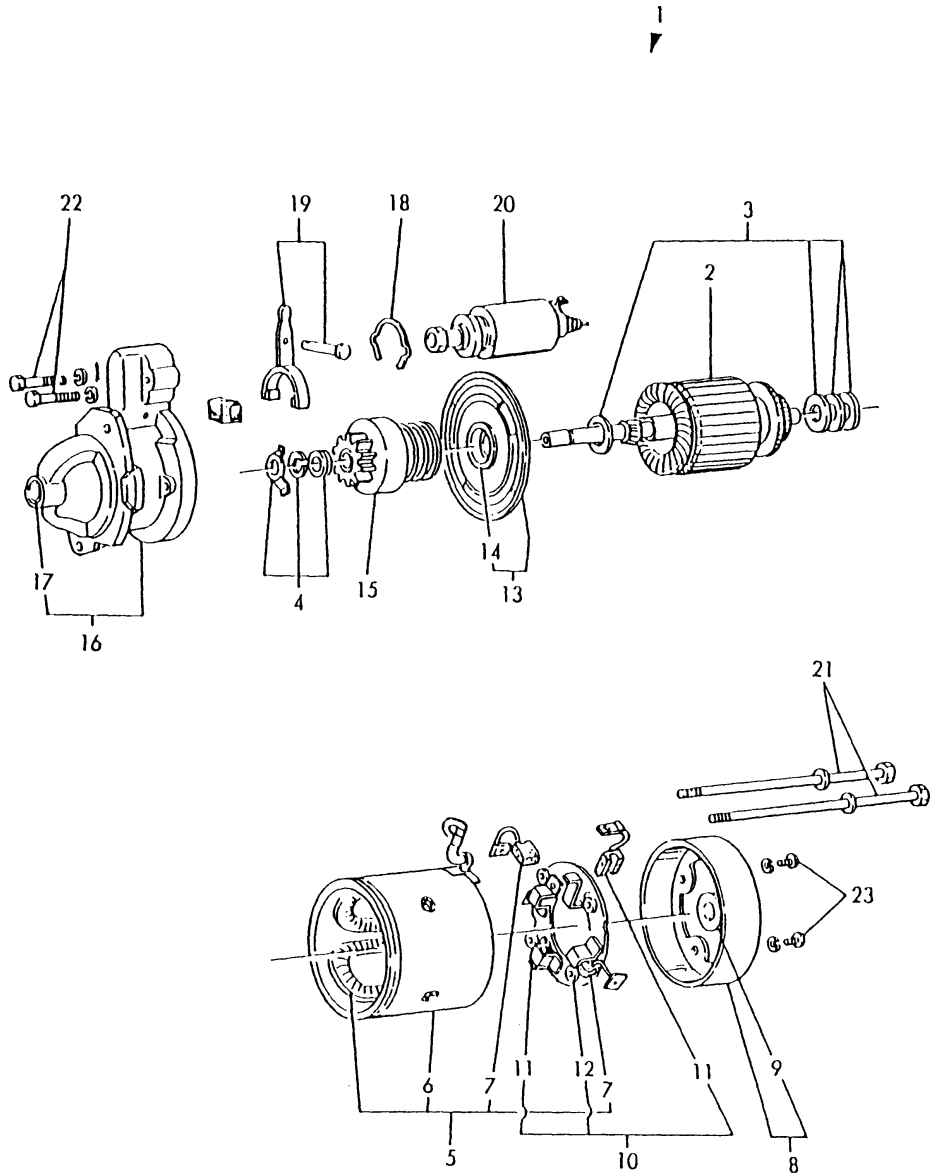
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121400-77701	PIPE, FUEL		1						
I 1-1	1	121201-59570	PIPE, FUEL RETURN		1						S
(B=EXXX)											
2	1	124060-77680	CLAMP 10		2						
3	1	121750-77800	TANK, HEADER		1						
4	1	121550-77810	BRACKET		1						
5	1	124460-77820	BRACKET(B), TANK		1						
6	1	171023-77910	THERMOSTART		1						
I 6-1	1	121520-77910	PLUG, THERMOSTAT		1						N
(B=EXXX)											
7	1	121120-77920	WIRE, THERMOSTAT		1						
8	1	121474-77920	TIMER		1						
9	1	26106-080142	BOLT M 8X 14 PLATED		2						
I 9-1	1	26106-080122	BOLT M 8X 12 PLATED		2						S
(B=EXXX)											
10	1	26557-060082	SCREW M 6X 8		2						
11	1	121024-59090	PIPE, FUEL		1						

Fig.64. STARTING MOTOR(COMPONENT PARTS

U71001-77100
U71009-77100



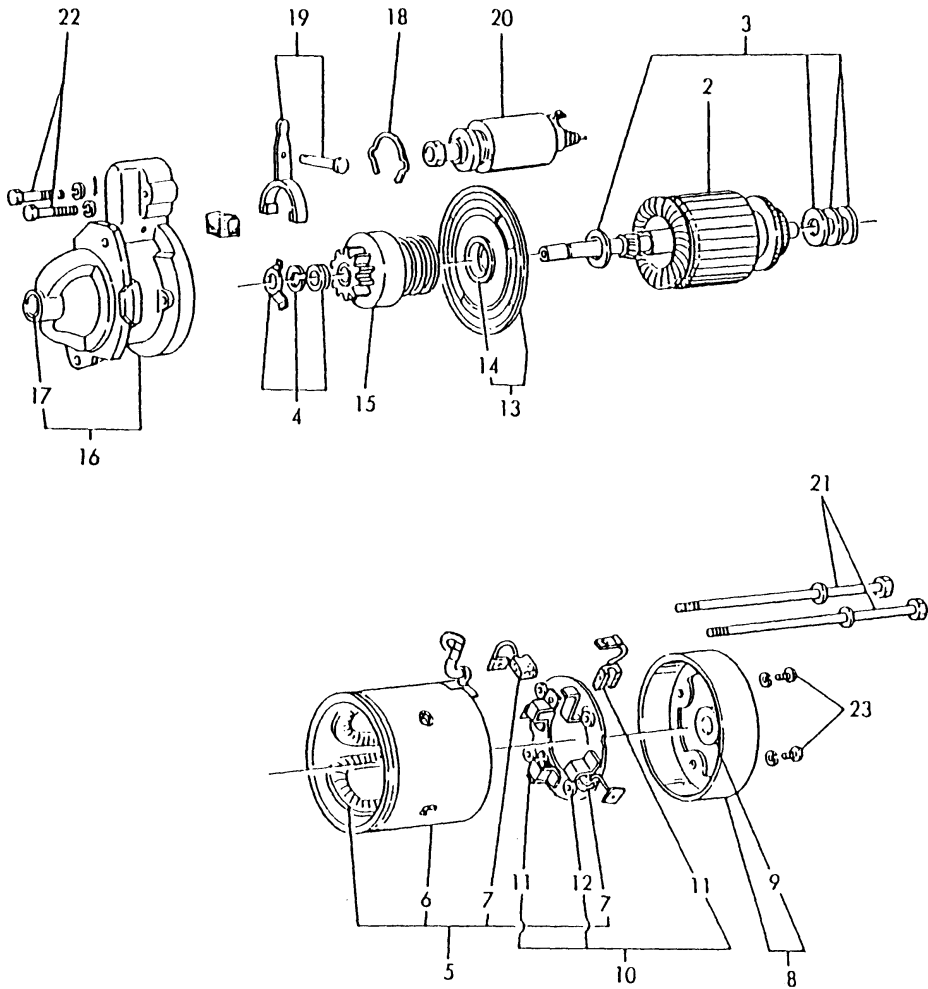
(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124250-77012	STARTER (S12-77)	1	1						
2	2	X21207100	ARMATURE ASSY	1	1						
I 2-1	2	124250-77500	ARMATURE ASSY	1	1						R
		(A=EC4555) (B=E99459)									
3	2	X21201115	WASHER SET, THRUST	1	1						
I 3-1	2	124250-77510	WASHER KIT	1	1						R
		(A=EC4555) (B=E99459)									
4	2	X21201110	STOPPER SET	1	1						
I 4-1	2	124250-77070	STOPPER SET, PINION	1	1						R
		(A=EC3797) (B=E98953)									
5	2	X21204259	COIL ASSY	1	1						
I 5-1	2	124250-77110	COIL ASSY, FIELD	1	1						R
		(A=EC3797) (B=E98953)									
6	3	X21142215	SCREW	4	4						
I 6-1	3	124250-77120	SCREW SET, POLE CORE	4	4						R
		(A=EC3797) (B=E98953)									
7	3	X21209311	BRUSH (+)	2	2						
I 7-1	3	124250-77130	BRUSH (+)	2	2						R
		(A=EC3797) (B=E98953)									
8	2	X22501300	COVER ASSY, REAR	1	1						
I 8-1	2	124250-77140	COVER ASSY, REAR	1	1						R
		(A=EC3797) (B=E98953)									
9	3	X21204302	METAL, COVER BEARING	1	1						
I 9-1	3	124250-77150	METAL, REAR COVER	1	1						R
		(A=EC3797) (B=E98953)									
10	2	X21205310	HOLDER ASSY, BRUSH	1	1						
I 10-1	2	124250-77160	HOLDER ASSY, BRUSH	1	1						R
		(A=EC3797) (B=E98953)									
11	3	X21207312	BRUSH	2	2						
I 11-1	3	124250-77170	BRUSH (-)	2	2						R
		(A=EC3797) (B=E98953)									
12	3	X21201313	SPRING, BRUSH	4	4						
I 12-1	3	124250-77180	SPRING, BRUSH	4	4						R
		(A=EC3797) (B=E98953)									
13	2	X21205400	BEARING ASSY	1	1						
I 13-1	2	124250-77190	BEARING ASSY, CENTER	1	1						R
		(A=EC3797) (B=E98953)									
14	3	X21204401	METAL, CENTER BERG.	1	1						
I 14-1	3	124250-77520	BEARING	1	1						R
		(A=EC4555) (B=E99459)									
15	2	X212045001	PINION ASSY	1	1						
I 15-1	2	124250-77210	PINION ASSY	1	1						R
		(A=EC3797) (B=E98953)									
16	2	X21205650	CASE ASSY, GEAR	1	1						
I 16-1	2	124250-77220	CASE ASSY, GEAR	1	1						R
		(A=EC3797) (B=E98953)									
17	3	X21202601	METAL, GEAR CASE	1	1						
I 17-1	3	124250-77230	METAL, GEAR CASE	1	1						R
		(A=EC3797) (B=E98953)									
18	2	X21202602	COVER SET	1	1						
I 18-1	2	124250-77240	COVER SET, DUST	1	1						R

Fig.64. STARTING MOTOR(COMPONENT PARTS)

U71001-77100
U71009-77100

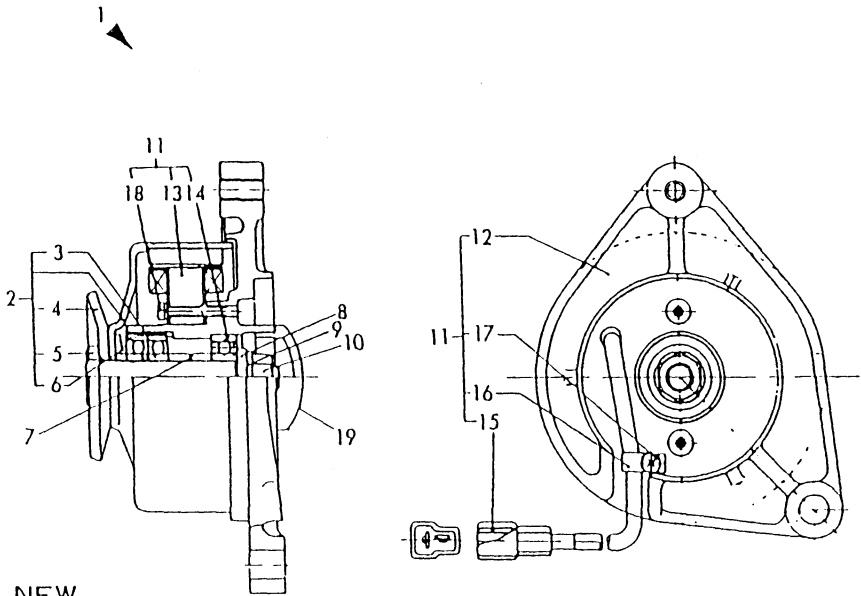


0CD10-G37102 64. STARTING MOTOR(COMPONENT PARTS)

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		(A=EC3797) (B=E98953)									
	19	2 X21201605	LEVER SET	1	1						
I	19-1	2 124250-77270	LEVER SET, SHIFT	1	1						R
	20	(A=EC3797) (B=E98953)									
	20	2 X212037002	SWITCH, MAGNETIC	1	1						
I	20-1	2 124250-77310	SWITCH, MAGNETIC	1	1						R
	21	(A=EC3797) (B=E98953)									
	21	2 X21204810	BOLT, THROUGH	2	2						
I	21-1	2 124250-77320	BOLT, THROUGH	2	2						R
	22	(A=EC3797) (B=E98953)									
I	22	2 X21145866	BOLT	2	2						Z
	23	(A=EC3797) (B=E98953)									
	23	2 X0630412	BOLT M 4X 12	2	2						
I	23-1	2 26557-040122	SCREW M 4X 12,PAN HD	2	2						N
		(A=*1988.11) (B=EA7323)									

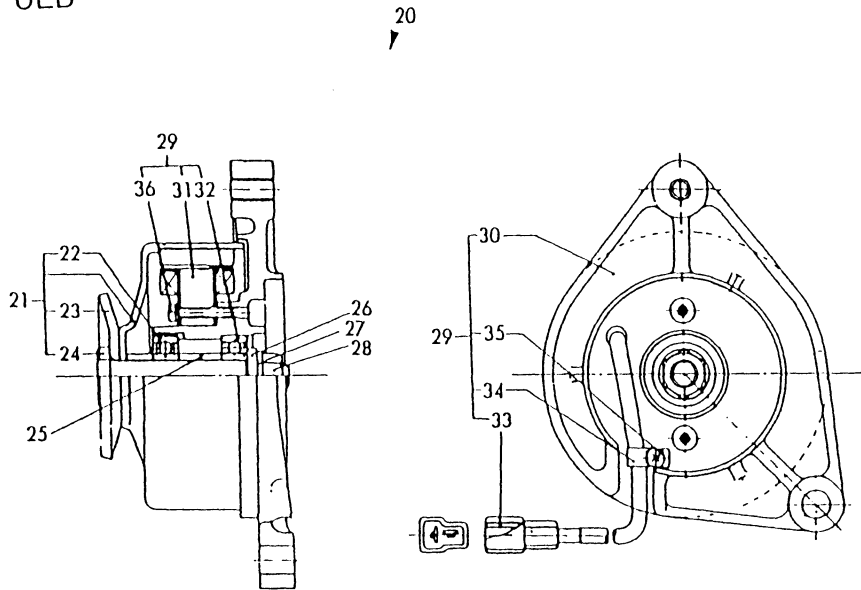
Fig.65. GENERATOR COMPONENT PARTS

U71007-77100
U71009-77100



NEW

OLD



(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121000-77201	GENERATOR	1	1						
2	2	XM72886	FLYWHEEL ASSY	1	1						
3	3	XM27436	BALL BEARING	2	2						
4	3	XM72174	PULLEY	1	1						
5	3	XM42752	SHAFT	1	1						
6	3	XM37336	WASHER	1	1						
7	2	XM32983	COLLAR	1	1						
8	2	XM86025	WASHER 10	1	1						
9	2	XM21923	WASHER, SPRING	1	1						
10	2	XM86372	NUT	1	1						
11	2	XM91456	PLATE ASSY	1	1						
12	3	XM91457	PLATE	1	1						
13	3	XM91460	STATOR ASSY	1	1						
14	3	XM27436	BALL BEARING	1	1						
15	3	XM17878	COUPLER	1	1						
16	3	XM06900	CLAMP	1	1						
17	3	XYSPS4008	SCREW	1	1						
18	3	XYSPS4024	SCREW	2	2						
19	2	XM61014	CAP	1	1						
I 20	1	121450-77200	GENERATOR 12V-180W	1	1						Z
		(A=EB2922) (B=E93641)									
I 21	2	94210M-42875	FLYWHEEL ASSY	1	1						Z
		(A=EB2922) (B=E93641)									
I 22	3	94210M-86124	BEARING	1	1						Z
		(A=EB2922) (B=E93641)									
I 23	3	94210M-42929	PULLEY	1	1						Z
		(A=EB2922) (B=E93641)									
I 24	3	94210M-42927	SHAFT	1	1						Z
		(A=EB2922) (B=E93641)									
I 25	2	94210M-32983	COLLAR	1	1						Z
		(A=EB2922) (B=E93641)									
I 26	2	94210M-86025	WASHER	1	1						Z
		(A=EB2922) (B=E93641)									
I 27	2	94210M-21923	SPRING WASHER	1	1						Z
		(A=EB2922) (B=E93641)									
I 28	2	94210M-86372	NUT	1	1						Z
		(A=EB2922) (B=E93641)									
I 29	2	94210M-51416	PLATE ASSY	1	1						Z
		(A=EB2922) (B=E93641)									
I 30	3	94210M-51417	PLATE	1	1						Z
		(A=EB2922) (B=E93641)									
I 31	3	94210M-51418	CORE ASSY	1	1						Z
		(A=EB2922) (B=E93641)									
I 32	3	94210M-86124	BEARING	1	1						Z
		(A=EB2922) (B=E93641)									
I 33	3	94210M-96717	COUPLER	1	1						Z
		(A=EB2922) (B=E93641)									
I 34	3	94210M-06900	CLAMP	1	1						Z
		(A=EB2922) (B=E93641)									
I 35	3	26021-040082	SCREW M 4X 8	1	1						Z
		(A=EB2922) (B=E93641)									

0CD10-G37102 65. GENERATOR COMPONENT PARTS

(D)=
(E)=
(F)=

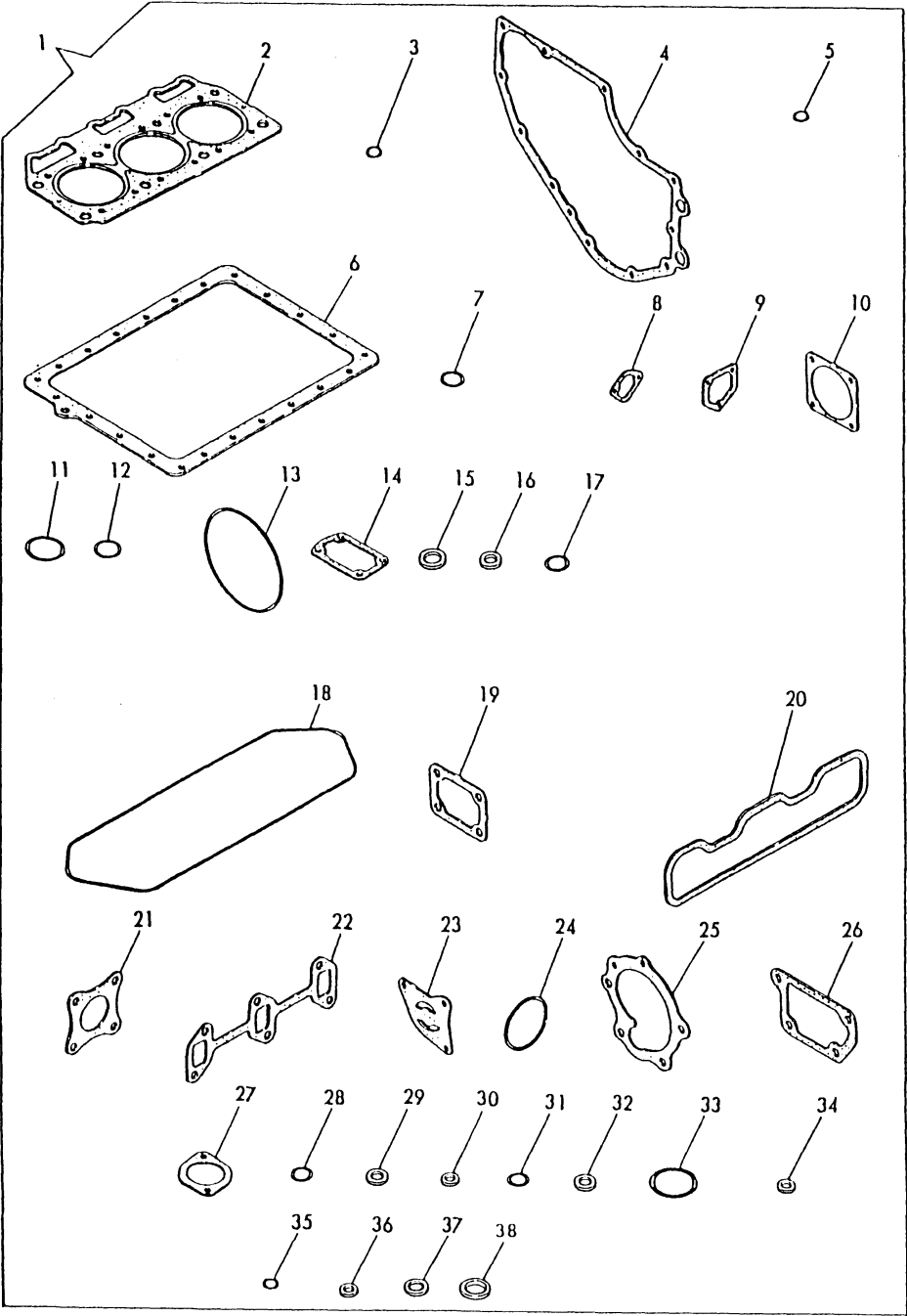
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I R
				(A)	(B)	(C)	(D)	(E)	(F)	
I	36	3	26021-040252 SCREW M 4X 25 (A=EB2922) (B=E93641)	1	1					Z

NEW

OLD

N:Old $\xleftrightarrow[\text{No}]{\text{Yes}}$ New, Q:Old $\xleftrightarrow[\text{Yes}]{\text{No}}$ New, R:Old $\xleftrightarrow[\text{Yes}]{\text{Yes}}$ New, S:Old $\xleftrightarrow[\text{No}]{\text{No}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.66. GASKET KIT

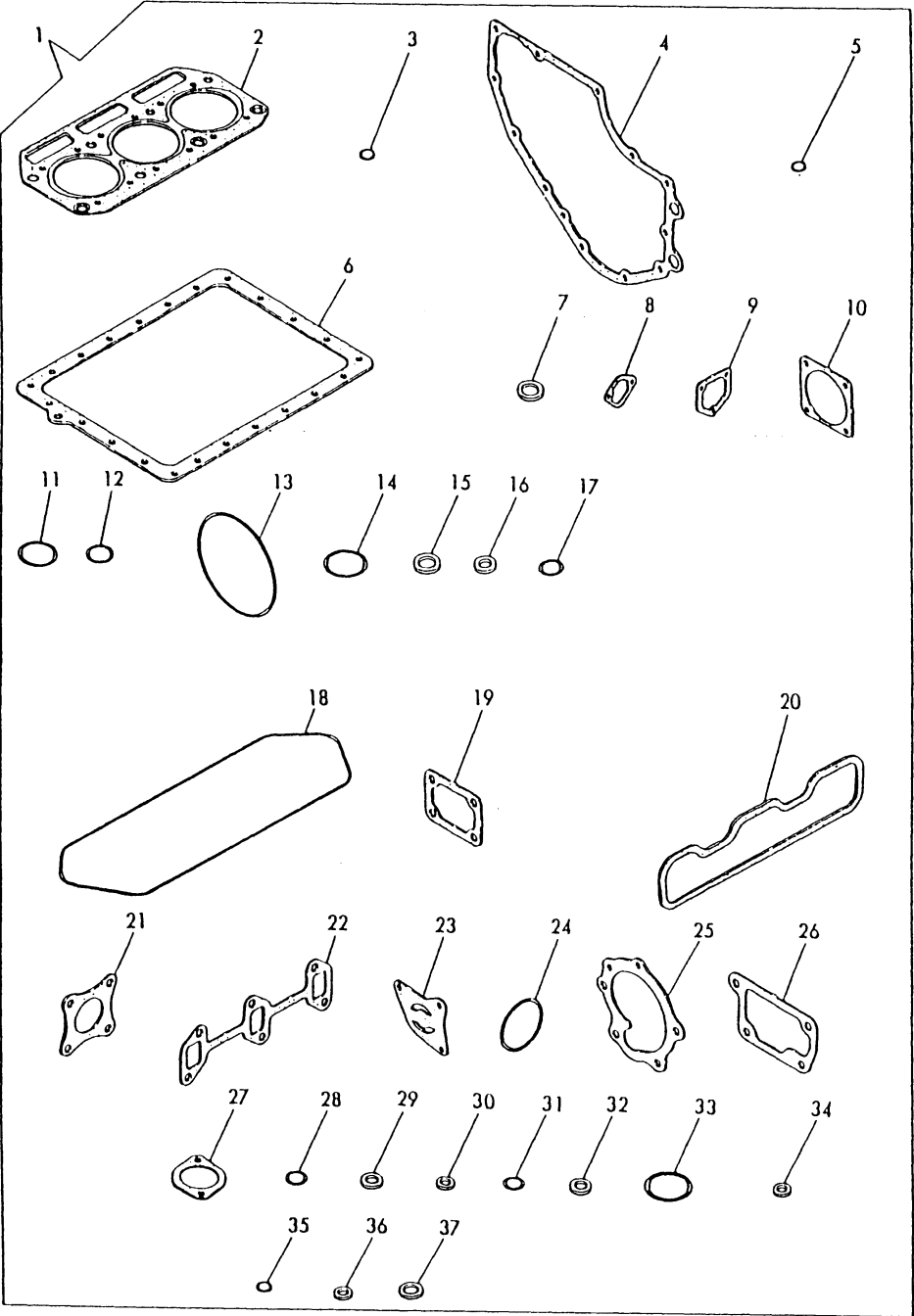


(A)=3T72HL-HKS
(B)=3T75HL-HKS
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	771004-92600	GASKET SET	1							
I 1-1	1	771004-92601	GASKET KIT	1							N
(A=*1990.01)											
2	2	121000-01330	GASKET, CYL. HEAD	1							
3	2	24311-000100	O-RING 1A P-10.0	2							
4	2	121575-01510	GASKET, GEAR HOUSING	1							
5	2	24311-000070	O-RING 1A P-7.0	1							
6	2	121000-01750	GASKET, OIL SUMP	1							
7	2	24311-000180	O-RING 1A P-18.0	1							
8	2	121520-01850	GASKET, F.FEED PUMP	1							
I 8-1	2	121520-01851	GASKET, F.FEED PUMP	1							N
(A=*1990.01)											
9	2	121575-01860	GASKET, COVER	1							
10	2	124240-01882	GASKET, HO-P	1							
11	2	24311-000320	O-RING 1A P-32.0	1							
12	2	24341-000260	O-RING 1A S-26.0	1							
I 12-1	2	24341-000240	O-RING 1A S-24.0	1							N
(A=*1989.04)											
13	2	105225-02020	O-RING	1							
14	2	121000-03071	GASKET	1							
15	2	124950-11450	GASKET, CHAMBER	6							
16	2	128275-11490	INSULATOR	3							
17	2	24311-000120	O-RING 1A P12	3							
18	2	121450-11310	GASKET, BONNET	1							
19	2	121450-11680	GASKET, COVER	1							
20	2	121450-12710	GASKET	1							
21	2	121000-13200	GASKET, SILENCER	1							
22	2	121450-13250	GASKET, EXH.MANIFOLD	1							
23	2	121450-32021	GASKET, L.O.PUMP	1							
24	2	124450-35110	O-RING, L.O.STRAINER	1							
25	2	121000-42051	GASKET, C.W.PUMP	1							
26	2	121450-44410	GASKET, BRACKET	1							
27	2	129350-49540	GASKET, THERMO.COVER	1							
I 27-1	2	129350-49541	GASKET, THERMO.COVER	1							N
(A=*1990.01)											
28	2	24311-000160	O-RING 1A P-16.0	1							
29	2	124950-51270	GASKET	3							
30	2	124550-51350	GASKET, DELIVERY	3							
31	2	124550-51370	O-RING, DELIVERY	3							
32	2	172100-53200	GASKET	3							
33	2	102103-55520	O-RING	1							
34	2	43400-500390	SEAL WASHER 6	1							
35	2	24311-000090	O-RING 1A P-9.0	1							
36	2	43400-500400	SEAL WASHER 6	2							
37	2	43400-500450	SEAL WASHER 12	2							
I 38	2	43400-500550	SEAL WASHER	1							W
(A=EB1504)											

Fig.67. GASKET KIT



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	771002-92620	GASKET SET		1						
I 1-1	1	771002-92621	GASKET KIT		1					N	
(B=EB0372)											
2	2	121575-01333	GASKET, CYL. HEAD		1						
I 2-1	2	121575-01334	GASKET,CYL. HEAD		1					N	
(B=E98719)											
3	2	24311-000100	O-RING 1A P-10.0		2						
4	2	121575-01510	GASKET, GEAR HOUSING		1						
5	2	24311-000070	O-RING 1A P-7.0		1						
6	2	121575-01750	GASKET, OIL SUMP		1						
7	2	43400-500550	SEAL WASHER		1						
8	2	121520-01850	GASKET, F.FEED PUMP		1						
I 8-1	2	121520-01851	GASKET, F.FEED PUMP		1					N	
(B=EB0372)											
9	2	121575-01860	GASKET, COVER		1						
10	2	124240-01882	GASKET, HO-P		1						
11	2	24311-000320	O-RING 1A P-32.0		1						
12	2	24341-000260	O-RING 1A S-26.0		1						
I 12-1	2	24341-000240	O-RING 1A S-24.0		1					N	
(B=EA8656)											
13	2	24341-001350	O-RING 1A S-135.0		1						
14	2	24341-000400	O-RING 1A S-40.0		1						
15	2	121550-11451	GASKET, CHAMBER		6						
16	2	128275-11490	INSULATOR		3						
17	2	24311-000120	O-RING 1A P12		3						
18	2	121550-11310	GASKET, BONNET		1						
19	2	121450-11680	GASKET, COVER		1						
20	2	121551-12710	GASKET, MANIFOLD		1						
21	2	124701-11910	GASKET, SILENCER		1						
I 21-1	2	124701-11911	GASKET, SILENCER		1					N	
(B=EB1102)											
22	2	121550-13520	GASKET, EXH.MANIFOLD		1						
23	2	121450-32021	GASKET, L.O.PUMP		1						
24	2	124450-35110	O-RING, L.O.STRAINER		1						
25	2	121000-42051	GASKET, C.W.PUMP		1						
26	2	121450-44410	GASKET, BRACKET		1						
27	2	129350-49540	GASKET, THERMO.COVER		1						
I 27-1	2	129350-49541	GASKET, THERMO.COVER		1					N	
(B=EB0372)											
28	2	24311-000160	O-RING 1A P-16.0		1						
29	2	124950-51270	GASKET		3						
30	2	124550-51350	GASKET, DELIVERY		3						
31	2	124550-51370	O-RING, DELIVERY		3						
32	2	172100-53200	GASKET		3						
33	2	102103-55520	O-RING		1						
34	2	43400-500390	SEAL WASHER 6		1						
35	2	24311-000090	O-RING 1A P-9.0		1						
36	2	43400-500400	SEAL WASHER 6		2						
37	2	43400-500450	SEAL WASHER 12		2						

Part Number Index

All parts are stipulated in the order of part numbers.

(Depending on the area in which the part is used.)

This index will display the location of the part according to each part number.

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	17	10 -1
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		17
104200-55341	50	4
		18
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121000-11420	16	41
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121000-13200	22	6
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	65	1
121023-01550	8	1
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121158-77700	54	19
121201-59570	62	1
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121236-49150	8	16
121236-59080	53	25
		25 -1
	54	25
		25 -1
121250-02070	10	7 -1
		13 -1
121250-44901	43	1
121250-55620	50	8
121250-59080	53	26
	54	26
121250-59860	51	7
	52	7
121254-55510	50	5
121254-55600	50	1
121256-44600	42	11
121257-55710	50	22
121257-55720	50	23
121257-55730	50	24
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121400-91271	60	11
	61	11
121420-01760	8	3
	16	50
	17	50
121450-01203	1	19
121450-01210	1	5
	2	5
121450-01220	1	6
	2	6
121450-01560	3	4
121450-01801	3	9
121450-01951	3	10
121450-01960	1	11
121450-01980	1	12
121450-01990	1	13
	2	10
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MODEL :
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	66	8 -1
	67	8 -1
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121520-11300	19	1
121520-61520	55	7
121520-77910	62	6 -1
	63	6 -1
121521-77330	61	3
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121550-39200	39	2
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121551-59500	53	12
121554-42100	40	3

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121575-01334	2	20 -1
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121575-01510	3	8
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121575-01750	5	6
	67	6
121575-01860	8	7
	66	9
	67	9
121575-07230	15	1
121575-11121	16	6
	17	6
121575-11421	17	33
121575-14090	24	5
	25	5
121575-32090	34	2
121575-34830	35	2
121575-51100	45	3
	46	3
121575-61710	55	13
121575-61720	55	14
121575-66051	56	2
121575-66510	59	2
121575-66550	59	3
121575-66580	59	4
121575-66800	57	1
	58	5
121575-66850	57	2
121737-49150	8	16 -1
121750-59090	53	14
	54	14
121750-59560	53	18
121750-77800	62	3
	63	3
123325-59100	51	1
	52	1
123325-59110	51	2
	52	2
124060-01050	1	3
	2	3
		3 -1
	3	2
124060-11160	16	7 -1
	17	7 -1
124060-11800	16	7
	17	7
124060-11810	16	8

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124060-51300	45	15
	46	15
124060-59380	53	10
	54	10
124060-77680	53	19
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	54	18
		21
	62	2
	63	2
124064-55510	50	19
124066-59100	53	16
	54	16
124085-01900	1	8
	2	8
124085-02220	9	4
124085-35300	37	5
124085-35350	37	6
124160-01751	8	2
	16	49
	17	49
124160-01910	1	9
	4	4
	5	4
124160-11360	18	3
	19	2
124160-34844	35	3
124160-39140	38	1
	39	1
124160-39450	38	4
	39	4
124160-49480	43	4
124240-01882	8	8
	66	10
	67	10
124240-01883	8	8 -1
124250-03640	59	1
124250-77012	60	2
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	64	1
124250-77070	64	4 -1
124250-77110	64	5 -1
124250-77120	64	6 -1
124250-77130	64	7 -1
124250-77140	64	8 -1
124250-77150	64	9 -1
124250-77160	64	10 -1
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124250-77230	64	17 -1
124250-77240	64	18 -1
124250-77270	64	19 -1
124250-77310	64	20 -1
124250-77320	64	21 -1
124250-77500	64	2 -1
124250-77510	64	3 -1
124250-77520	64	14 -1
124450-35070	37	1
124450-35110	37	4
	66	24
	67	24
124450-39240	38	3
	39	3
124450-44510	42	4
124450-44530	42	6
124450-44550	42	10
124450-44560	42	7
124460-77820	62	5
	63	5
124465-44950	40	14
	43	2
124500-01950	2	16
124550-35110	37	3
124550-51320	45	16
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124550-51350	45	18
	46	18
	66	30
	67	30
124550-51370	45	19
	46	19
	66	31
	67	31
124550-55700	50	10
124550-59030	53	13
	54	13
124550-59090	53	15
	54	15
124550-59820	38	5
	39	5
124550-66370	58	2
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124736-07900	14	2
124736-42290	41	10
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124766-59050	8	15
	53	24
	54	24
124766-59530	53	27
	54	27
124770-53000	48	2
	49	2
124950-11340	16	11
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	66	15
124950-51190	45	6
	46	6
124950-51270	45	14
	46	14
	66	29
	67	29
124950-51450	45	20
	46	20
124950-51510	45	23
	46	23
124950-51640	45	24
	46	24
128272-11170	16	8 -1
	17	8 -1
128275-11410	16	40
128275-11490	16	44
	17	36
	66	16
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128275-11500	16	45
128370-01800	8	4
128670-03020	13	3
128670-03030	13	6
128670-03040	13	7
128695-11410	17	32
128695-11500	17	37
129301-52020	47	2
129305-07950	15	2
129335-55700	50	15
129335-59010	53	1
	54	1
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129350-02050	10	10
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129350-02070	10	7
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129350-14100	24	6
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129350-21200	26	7
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129350-21600	28	4
	29	4
129350-42200	40	5
	41	4
129350-49530	44	1
129350-49540	44	2
	66	27
	67	27
129350-49541	44	2 -1
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	67	27 -1
129350-49800	44	3
135210-61090	58	1
171001-01601	6	1
171002-22090	31	1
171002-59501	54	12
171002-66830	58	5 -1
171003-42123	41	9
171003-44411	41	12
171003-49030	43	3 -1
171003-77252	3	11
171003-77253	3	11 -1
171003-77320	60	4
171007-21590	28	2
171007-21650	26	9
171007-61000	55	1
171007-66310	55	9
171007-66550	58	3
171008-03203	13	4
171008-03990	13	8
171008-34801	36	1
171008-34802	36	1 -1
171008-77710	60	9 -1
	61	9 -1
171009-01850	8	6
171009-21590	29	2
171009-44760	42	3
171009-55700	50	15 -1
171009-67510	56	7
171016-01600	7	1

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	63	6
171037-01600	6	1 -1
171037-34800	35	1
171037-34801	35	1 -1
171037-44740	42	1
171051-01921	1	10
	2	9
171081-55910	50	22 -1
171085-77630	61	12
		12 -1
172100-22400	31	8
172100-53200	48	10
	49	10
	66	32
	67	32
174100-54120	45	9
	46	9
174307-51170	45	4
	46	4
174307-51181	45	5
	46	5
174307-51700	45	26
	46	26
194990-22050	3	7
	8	9
	16	24
	17	25
43400-500390	53	11
	54	11
	66	34
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43400-500400	58	9
	66	36
	67	36
43400-500450	58	10
	66	37
	67	37
43400-500550	4	7
	5	5
	66	38
	67	7
705311-23100	32	1
705311-23600	32	5
711100-51540	45	10
	46	10
721000-01561	1	1
721000-01611	3	1
721000-14581	24	1

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721000-53100	48	1
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721450-02611	9	5 -1
721450-02612	9	5
721450-02620	9	10 -1
721450-02621	9	10
721450-11650	16	26
	17	38
721450-11660	16	30
	17	42
721470-13500	22	1
721500-01562	2	1
721500-14581	25	1
721500-21700	27	1
721500-22500	31	3
721500-51100	46	1
721500-53100	49	1
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721550-02611	10	5 -1
721550-02620	10	11 -2
721550-02621	10	11 -1
721550-02800	10	8
721550-02810	10	14
721550-23100	33	1
721550-23600	33	5
721551-13500	23	1
724550-51520	45	7
	46	7
771002-11700	17	1
771002-92620	67	1
771002-92621	67	1 -1
771004-92600	66	1
771004-92601	66	1 -1
771007-11700	16	1
771009-01540	5	1
771037-01540	4	1
94210M-06900	65	34
94210M-21923	65	27
94210M-32983	65	25
94210M-42875	65	21
94210M-42927	65	24
94210M-42929	65	23
94210M-51416	65	29
94210M-51417	65	30
94210M-51418	65	31
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94210M-96717	65	33
X0630412	64	23
X21142215	64	6
X21145866	64	22
X21201110	64	4
X21201115	64	3
X21201313	64	12
X21201605	64	19
X21202601	64	17
X21202602	64	18
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X21204259	64	5
X21204302	64	9
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X212045001	64	15
X21204810	64	21
X21205310	64	10
X21205400	64	13
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XM06900	65	16
XM17878	65	15
XM21923	65	9
XM27436	65	3
		14
XM32983	65	7
XM37336	65	6
XM42752	65	5
XM61014	65	19
XM72174	65	4
XM72886	65	2
XM86025	65	8
XM86372	65	10
XM91456	65	11
XM91457	65	12
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